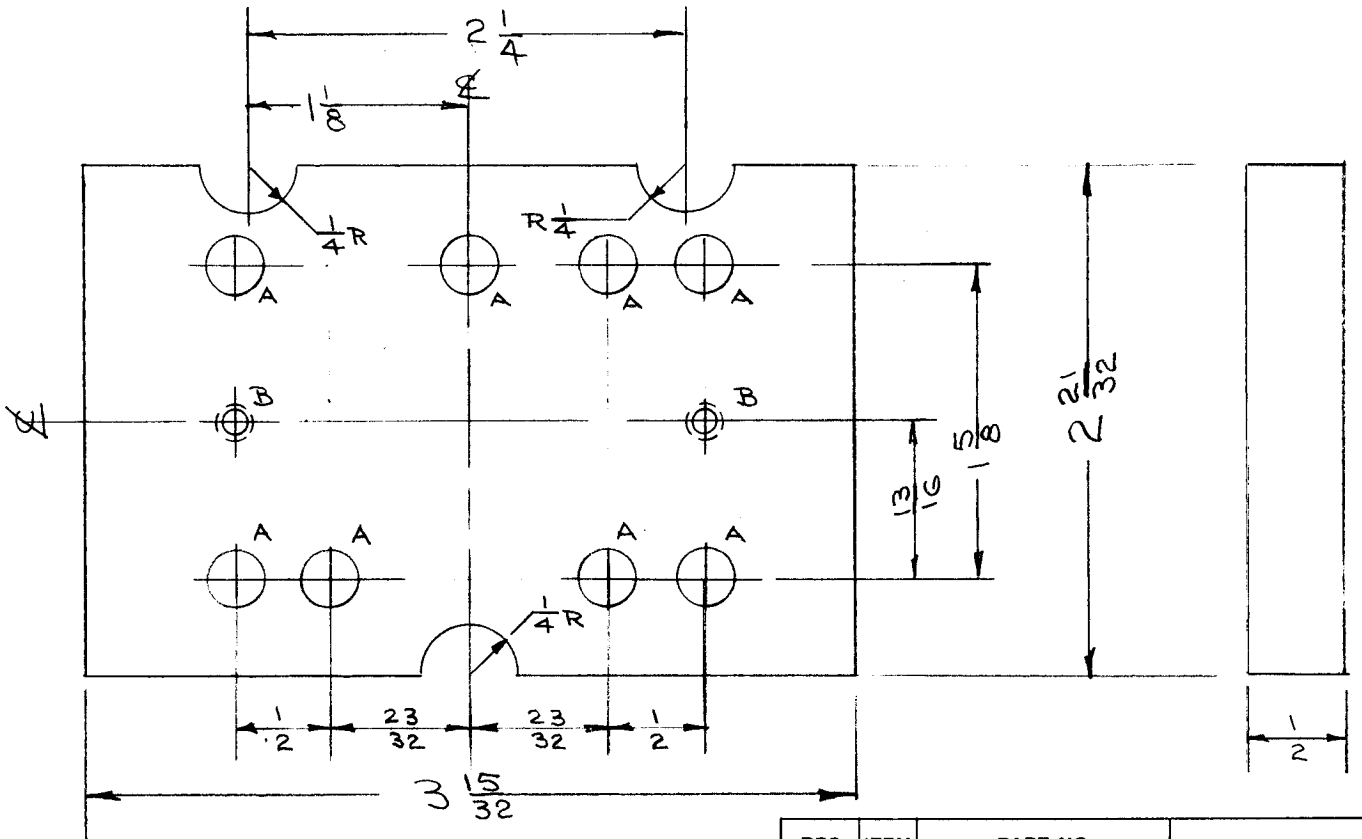
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

IM-107 B

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	XFK		A-622	6-16-54



NOTE
A — 5/16D(.312) 8 REQ.
B — 6-32 DRILL & TAP 2 REQ.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1/2 THICK			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE				
PHENOLIC			INSULATOR	
MATERIAL		WEIGHT PER PC.	200 KC OVEN	
XXX				
TYPE & TEMPER			DRAWN: [signature]	ELEC. DES. APP.: A. J. J.	MECH. DES. APP.: [signature]
			CHECKED: [signature] 6/16/54	FINAL APPROVAL: [signature]
HEAT TREAT. SPEC.				
NATURAL				
FINISH & SPEC. NO.				

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	PHENOLIC WAS FIBRE	6/16/54	1	[signature]	[signature]	[signature]

TOLERANCES		SCALE
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

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FORM — 108