

RELEASED

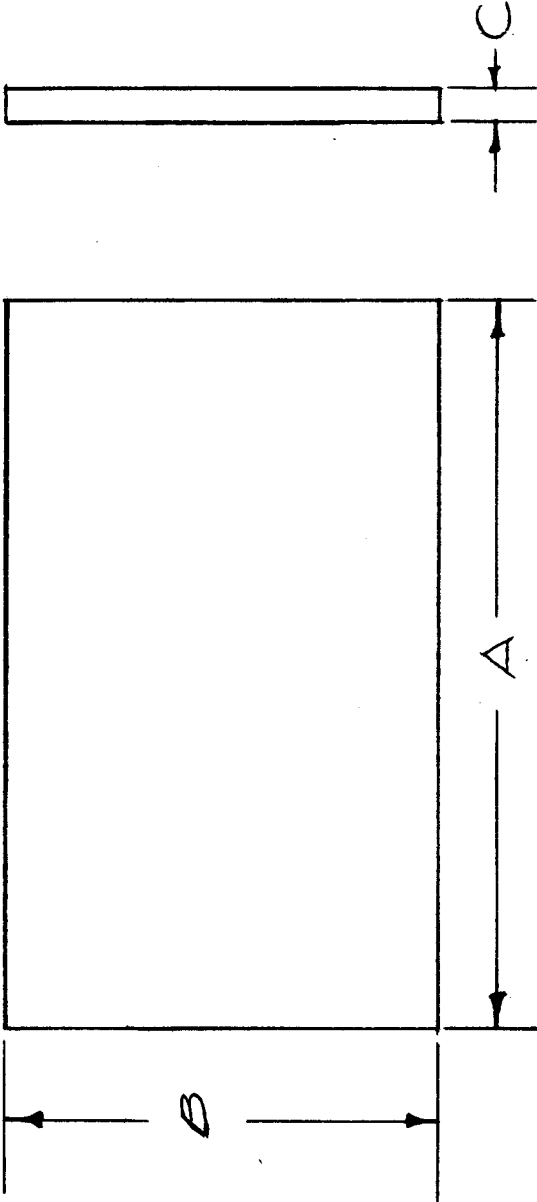
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

IM-106 B

USED ON

AMT. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	XFK		A-600	11-8-51
1	LFA	109	A-147	9-20-51
1	GPE			6-7-61



TMC PART	A	B	C
IM106	3/8	2 1/4	3/16
IM106-2	2 3/4	1 3/4	1/16

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.
B	REVISED	3-20-61	1365	GE	HQ-EB
A	3/16 WAS 1/8	3/15/51	1	16	WSE
	2 1/4 WAS 1 1/8				

TOLERANCES	
DEC. DIM. ±	1/64
FRAC. DIM. ±	1/64
OTHERS	ANGULAR DIM. ±

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
SEE CHART		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
PHENOLIC	H	TOP SHIM, XTALOVEN	
MATERIAL	WEIGHT PER PC.		
X XP LAMINATED			
TYPE & TEMPER			
H			
HEAT TREAT. SPEC.			
H			
FINISH & SPEC. NO.			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
C.O.D. 9-12-52			
DRAWN			
WDC 10/20			
CHECKED			
A. J. J.			
ELEC. DES. APP.			
MECH. DES. APP.			
SUPERCEDES			
AMS-231			
FINAL APPROVAL			
IM 106 B			