

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

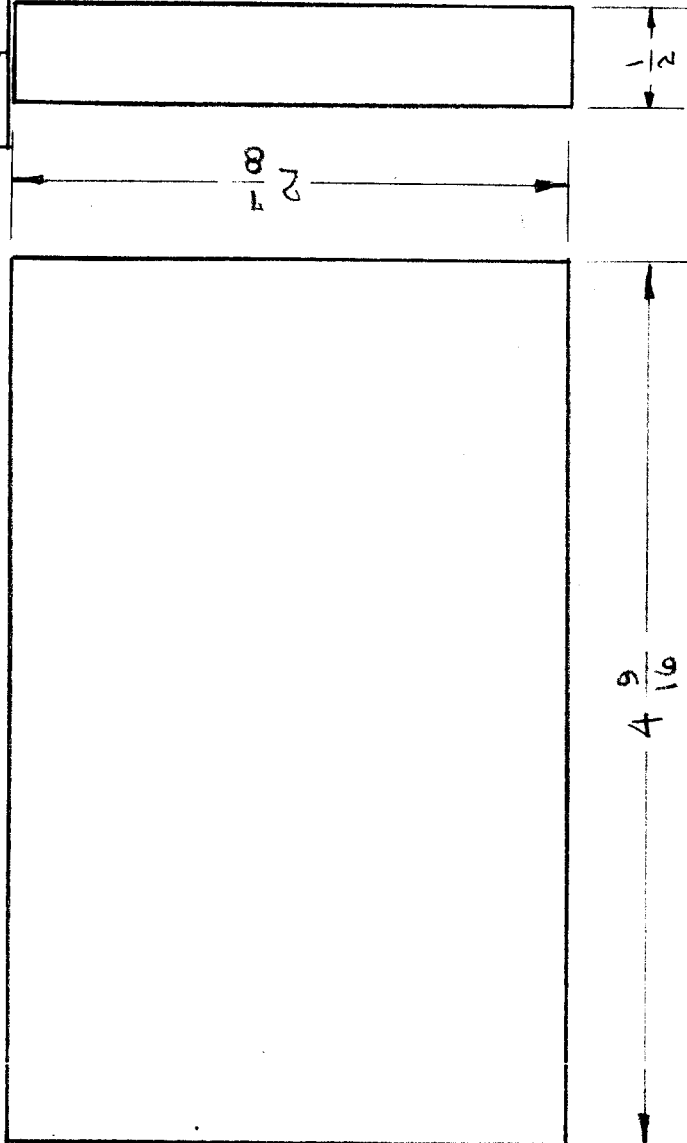
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

RELEASED

IM-105

USED ON

AMT. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
2	XFK		A-600 A-627	7-3-51
1	LFA FSS GPE-1	109	A-147	9-20-51 8-4-52 8-7-51



REF. JOHNS MANVILLE CO.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		INSULATION, XTAL OVEN REAR	
		C.D.D. 9-12-52	A. J. J. <i>AMH</i>
		W.D. 10/20	<i>AMH</i>
		CHECKED	
		SUPERCEDES	
		AMS-147-A	IM-105
		FINISH & SPEC. NO.	
		HEAT TREAT. SPEC.	
		TYPE & TEMPER	
		MATERIAL	
		WEIGHT PER PC.	
		STOCK SIZE	
		1/2 THICK	
		BUILDING BOARD	
		MATERIAL	
		WEIGHT PER PC.	
		TYPE & TEMPER	
		HEAT TREAT. SPEC.	
		FINISH & SPEC. NO.	
		SCALE FULL	
		DATE	
		CN. NO.	
		DRAFTS CHECKER	
		ENG. APP.	
		CHANGED FROM	
		TOLERANCES	
		DEC. DIM. ±	
		FRAC. DIM. ±	1/64
		ANGULAR DIM. ±	
		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.	
		FINAL APPROVAL	
		ELEC. DES. APP.	
		MECH. DES. APP.	