

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

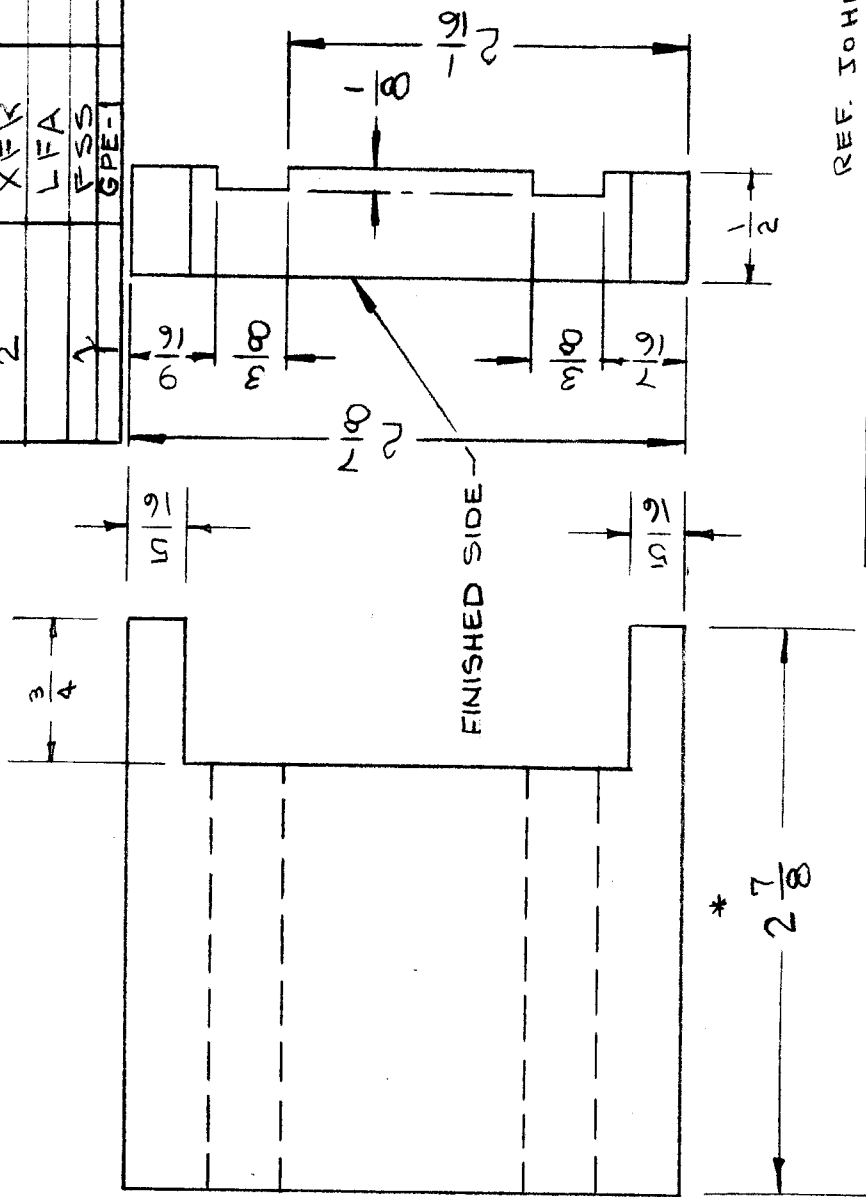
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

RELEASED

USED ON

IM-104 B

AMT PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
2	XFK		A-500 A-827	7-3-51
	LFA	109	A-147	9-20-51
	FSS			8/4/55
	GPE-1			6-7-61



REF. JOHN'S MANVILLE CO.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		INSULATION, XTAL OVEN SIDE	
		RIGHT	
		CDD. 9-12-52	
		DRAWN	
		WDR 10/20	
		CHECKED	
		A. J. J.	
		ELEC. DES. APP.	
		MECH. DES. APP.	
		FINAL APPROVAL	
		SUPERCEDES	
		AMS-148-A	
		IM-104 B	

B	2 GROOVES ADDED	7.11.64	16524	WAS	WAS	WAS	SCALE FULL
A	2 7/8 WAS	2 5/16					
ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.	
ALL OTHERS	DEC. DIM. ±						
	FRAC. DIM. ± 1/64						
	ANGULAR DIM. ±						
	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.						