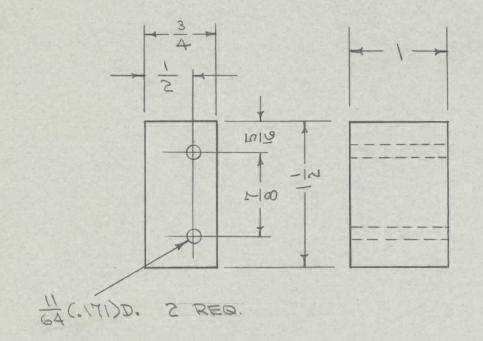
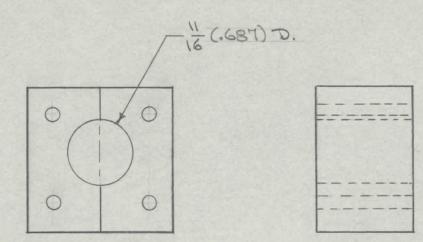
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



STEP 1 4 PCS REQ'D PER UHIT



STEP ?-CLAMP TWO PCS, TO GETHER. DRILL WAG (.687) D. HOLE USING SAME TIG AS USED IN STEP 5 DWG. NO. PM-292.

ISSUE	ITEN	4	TOLERANCES	SC	CN. NO.	DRAFTS	CHECKER	ENG. APP.	
ALL OTHERS DEC. DIM. ± ANGULAR DIM. ±			SIZES A	AND MAI	MERCIAL NUFACTUI	RERS			

KS-85-X

7-557

PROJECT NO.

USED ON

A-502

ASS'Y. NO.

	STOCK SIZE ASBESTS S		END INSULATION, MOLD.						
	MATERIAL WEIGHT PER PC.								
	TYPE & TE		CDD 12-30-54		500				
			DRAWN LAIDE 1/3/54	ELEC. DES. APP.	MECH. DES. APP.				
12-30-54	HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL					
DATE				137					
	FINISH & SP	EC. NO.							

DESCRIPTION

THE TECHNICAL MATERIEL CORP.

PART NO.

REQ. ITEM