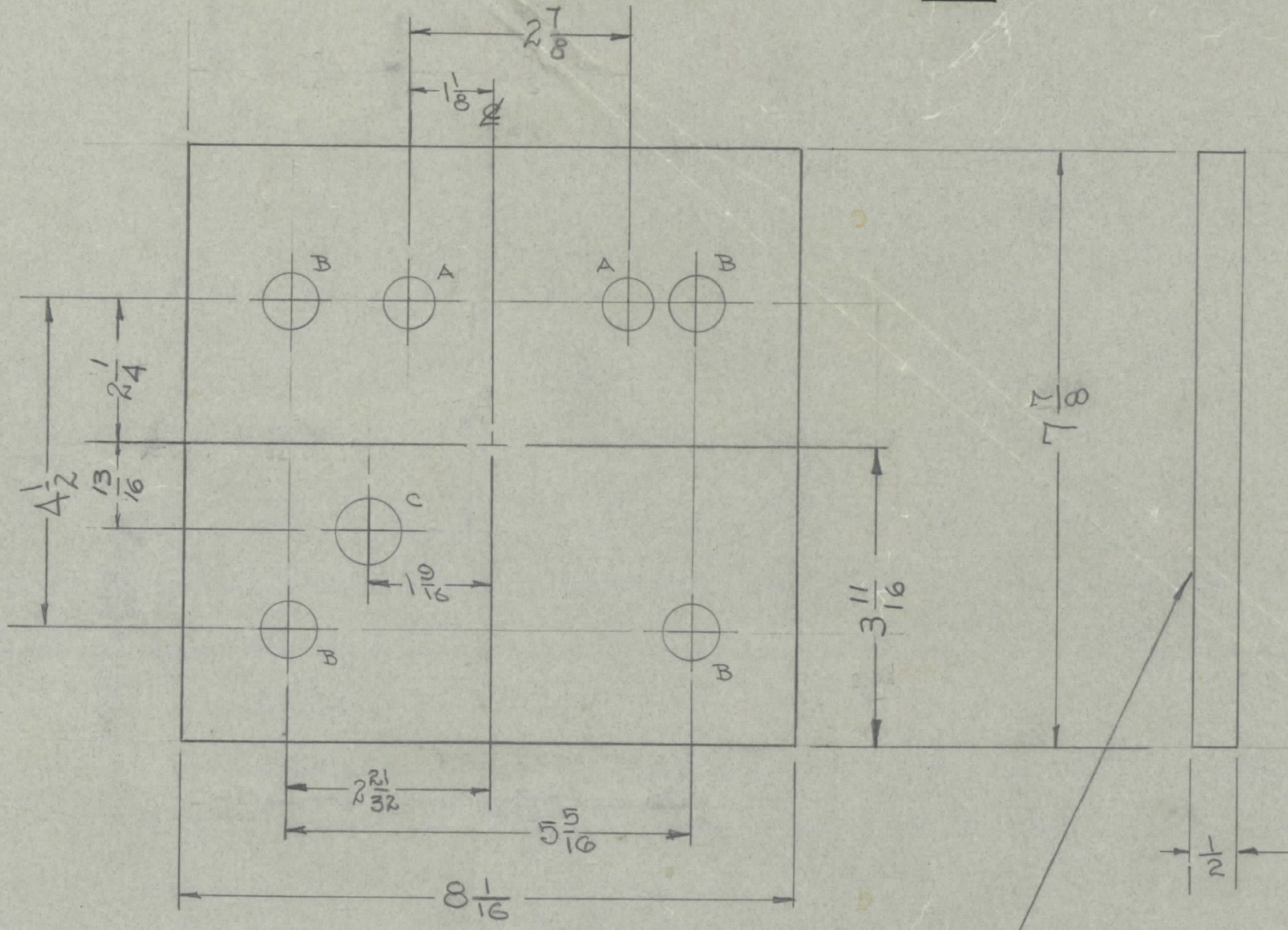


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

E
IM-121



A = 11/16 (.687) D 2 HOLES
 B = 3/4 (.750) D 4 HOLES
 C = 7/8 (.875) D 1 HOLE

REF: JOHNS MANSVILLE

FINISHED SIDE

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
E	1	13/16 WAS 1-1/16 2 1/2 WAS - 2	3/11/60	#			
D	2	2 WAS 2 1/4 1 1/16 WAS 1 1/16	10/1/59	1355	DM		
C	1	REDIMENSIONED NO CHANGE	11/11/58				
B	1	Redrawn - Dim. changed	7/21/54	1			

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	CMO-2			3-10-60
1	CMO-1			3-10-60
1	RTF-2	MAS/OSC		11-11-58
1	RTF			2-1-56
1	VOX-2			1-19-55
1	VOX-1			1-19-55
1	PMD-2	285		7-21-54
1	VOX	101		7-21-54
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
			A-637	7-21-54

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1/2 THICK			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE				
BUILDING BOARD			INSULATOR, INNER	
MATERIAL			WEIGHT PER PC.	
			REAR (OVEN ASSY.)	
TYPE & TEMPER			FAIR 1-21-54	WOC
			DRAWN	ELEC. DES. APP. MECH. DES. APP.
HEAT TREAT. SPEC.			WOC	WOC
FINISH & SPEC. NO.			CHECKED	FINAL APPROVAL
			IM-121 E	

TOLERANCES: DEC. DIM. ± 1/4, FRAC. DIM. ± 1/4, ANGULAR DIM. ± 1/4

SCALE: DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

USED ON