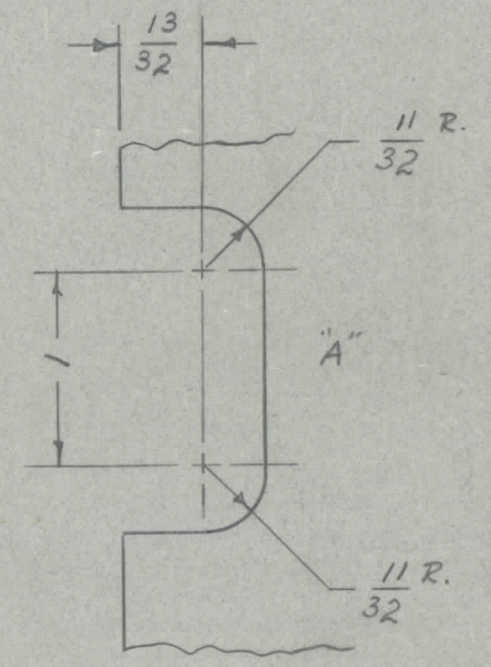
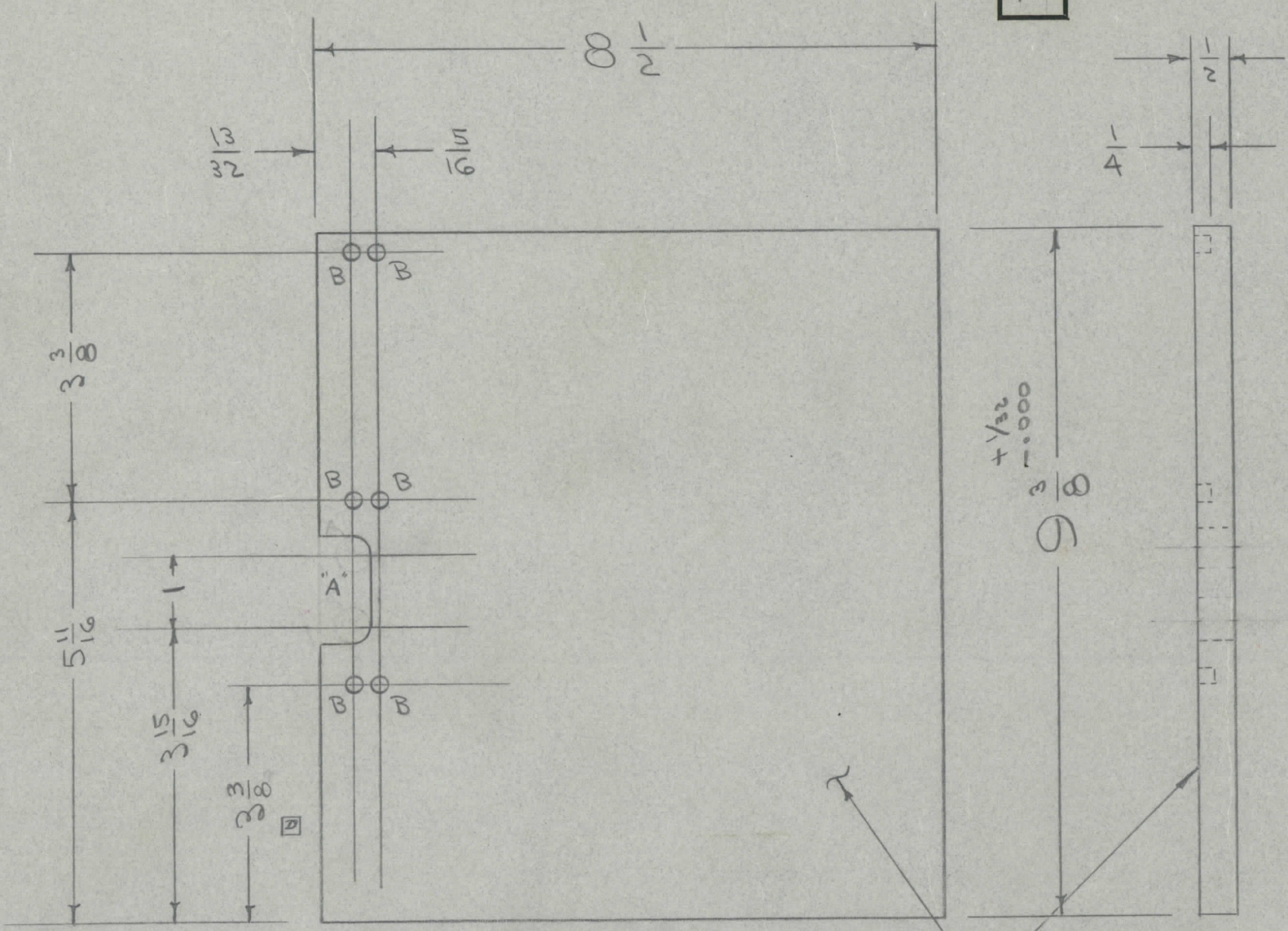


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

IM-117 E

A- SEE DETAIL
 B- 1/4 (.250) D. - 6" (MILL 1/4 DEEP FROM UNFINISHED SIDE)



DETAIL "A"

| | | | | | | | |
|------------|--|---|--------|---------|--------|---------|-----------|
| E | PRINT CLARIFIED | 2-28-67 | 17869 | WJS | WJS | | |
| D | 1 DIMENSION 3 3/8 WAS 3 3/16 | 2-25-54 | 4 | P.B. | JADE | WJS | |
| C | 1 DETAIL "A" ADDED | 1-14-55 | 3 | P.B. | JADE | WJS | |
| B | 1 REDRAWN - DIM. CHGD. | 8/17/54 | 2 | C.D.D. | JADE | WJS | |
| ISSUE | ITEM | CHANGED FROM | DATE | CN. NO. | DRAFTS | CHECKER | ENG. APP. |
| TOLERANCES | | | SCALE: | | | | |
| ALL OTHERS | DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ± | DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED. | | | | | |

| | | | | | |
|---------------|---------|-------------|------------|------|---------|
| 1 | VOX-1,2 | 291 | | | 9-16-60 |
| 1 | VOX | 101 | A-639 | | 8-17-54 |
| REQ. PER UNIT | MODEL | PROJECT NO. | ASS'Y. NO. | DATE | |

| REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|------|-------------------|----------------|------------------------------|-----------------|
| | 1/2 THK | | THE TECHNICAL MATERIEL CORP. | |
| | BUILDING BOARD | —H— | MAMARONECK. NEW YORK | |
| | MATERIAL | WEIGHT PER PC. | INSULATOR, OUTER | |
| | JOHNS MANVILLE | | RIGHT SIDE | |
| | TYPE & TEMPER | | C.D.D. 8/17/54 | WJS |
| | HEAT TREAT. SPEC. | | DRAWN | ELEC. DES. APP. |
| | | | JADE | WJS |
| | | | CHECKED | FINAL APPROVAL |
| | | | | IM-117 E |
| | | | FINISH & SPEC. NO. | |

USED ON