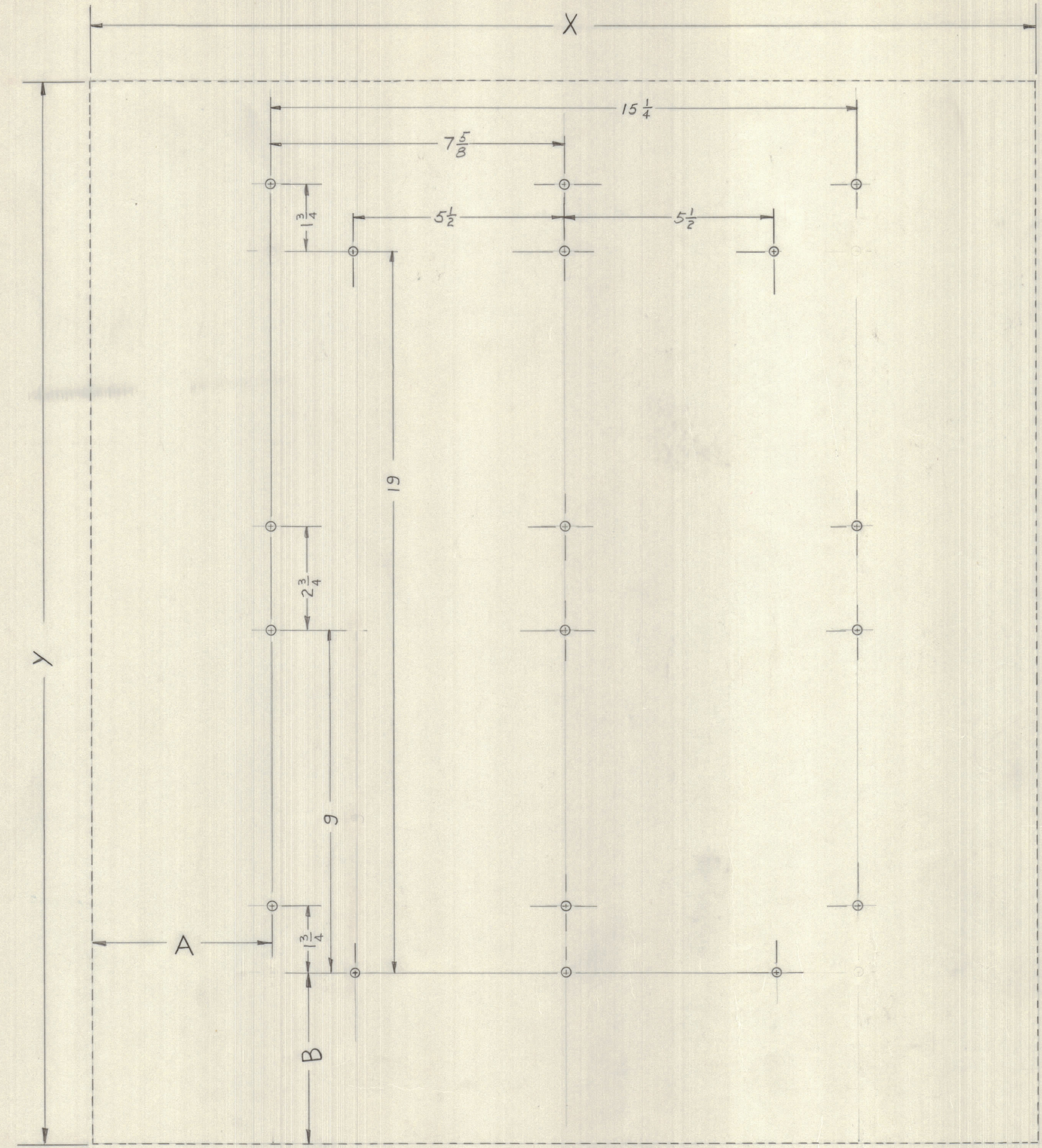


REVISIONS							
E.M.N.O.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	W				ORIGINAL RELEASE FOR PRODUCTION	10/15/70	



FRONT  
TOP VIEW

	TEMPLATE SIZE		LOCATING DIM.		RACK
	X	Y	A	B	
①	24 <sup>5</sup> / <sub>8</sub>	28	4 <sup>11</sup> / <sub>16</sub>	4 <sup>1</sup> / <sub>2</sub>	MS5459
②	22	25	4 <sup>29</sup> / <sub>32</sub>	3 <sup>3</sup> / <sub>8</sub>	RAK110

ROUND CORNERS ON TEMPLATE

MS5459 INSTALLATION

1. USE TEMPLATE ① ABOVE.
2. ATTACH TEMPLATE TO BOTTOM OUTSIDE OF RACK. OBSERVE FRONT, TOP VIEW CORRELATION.
3. MARK HOLES.
4. DRILL & COUNTERSINK OUTSIDE FOR 0832. (.169 DIA. 82° TO .337 DIA.)

RAK110 INSTALLATION.

1. USE TEMPLATE ② ABOVE.
2. ATTACH TO INSIDE LEFT FRONT OF RACK.
3. MARK HOLES.
4. DRILL 13/64 DIA. 0832 CLEARANCE HOLES.

1	HFLM-1K	API50
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
<small>NOTICE TO PERSONS RECEIVING THIS DRAWING</small> <small>THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</small>		

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
BUDETTI LIST OF MATERIAL				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL	DATE	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK  <b>INSTALLATION DWG.</b> H.V. POWER SUPPLY RACK MOUNTING
TOLERANCES ON		ELECT. DES.	DATE	
DECIMALS	FRACTIONS	CHECKED	DATE	
.X ± .05	= 1/64	DRAWN	DATE	
.XX ± .01	= 1/32			
.XXX ± .005	= 0° - 30'			
MATERIAL		SIZE CODE IDENT NO. DWG NO.		ISSUE
FINISH		D 82679 ID391		Ø
		SCALE		SHEET OF