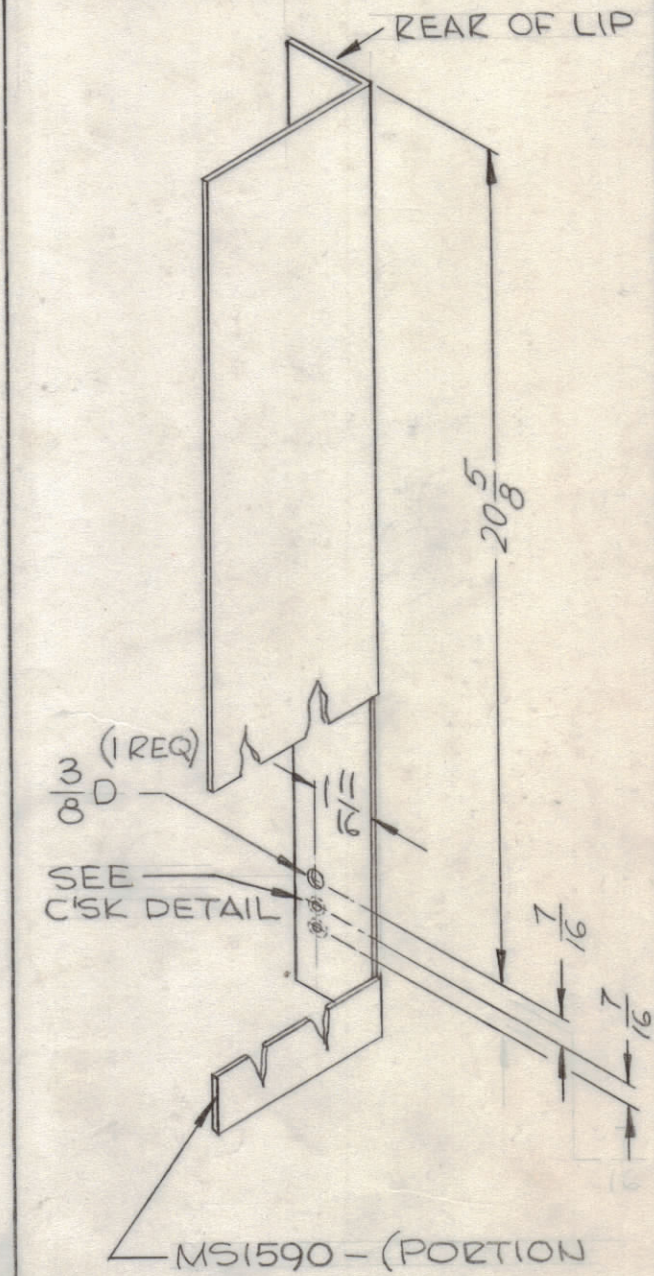
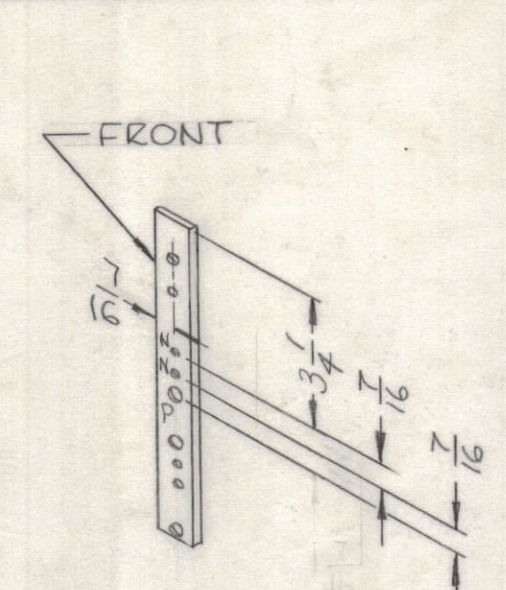
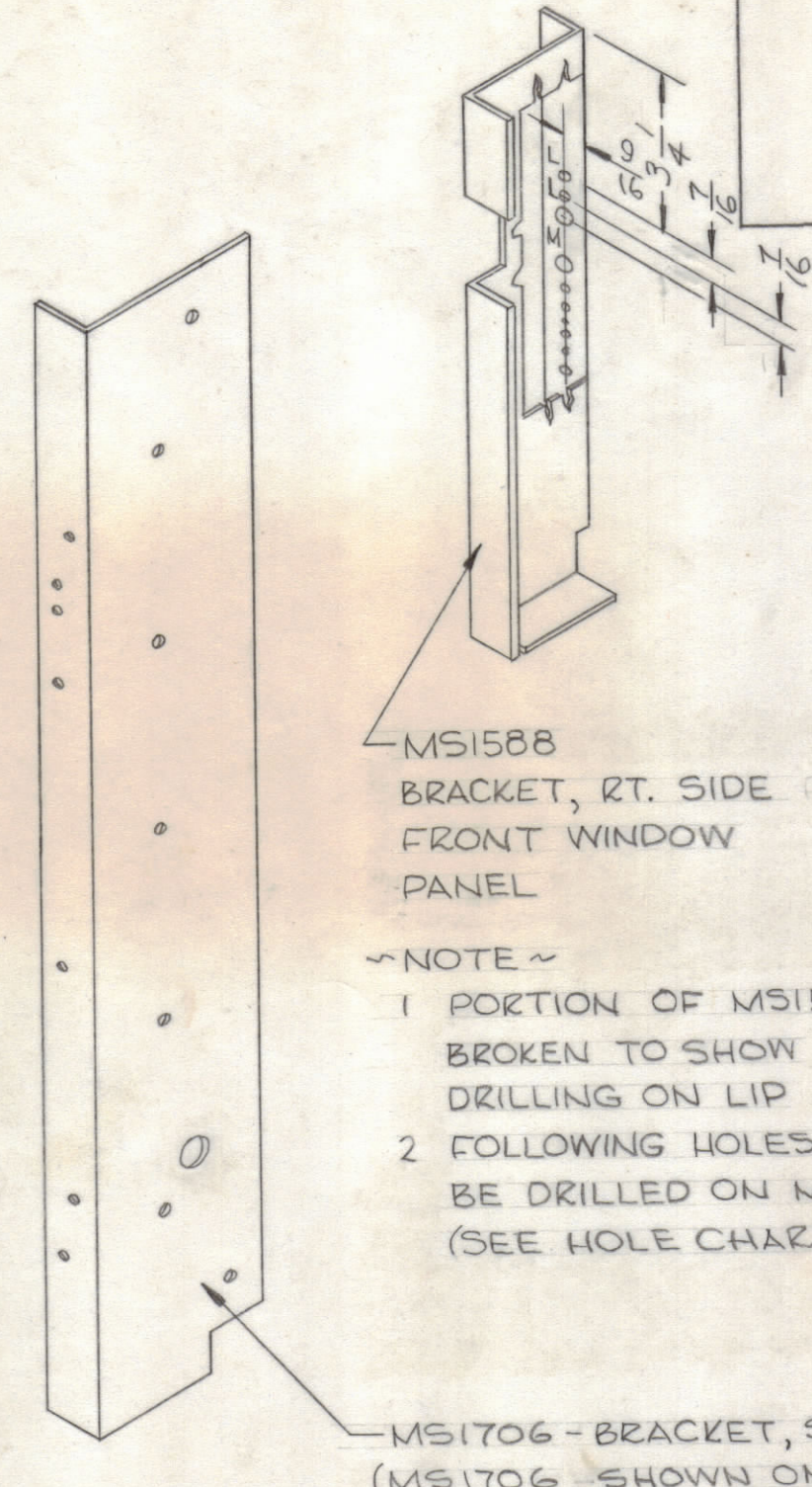
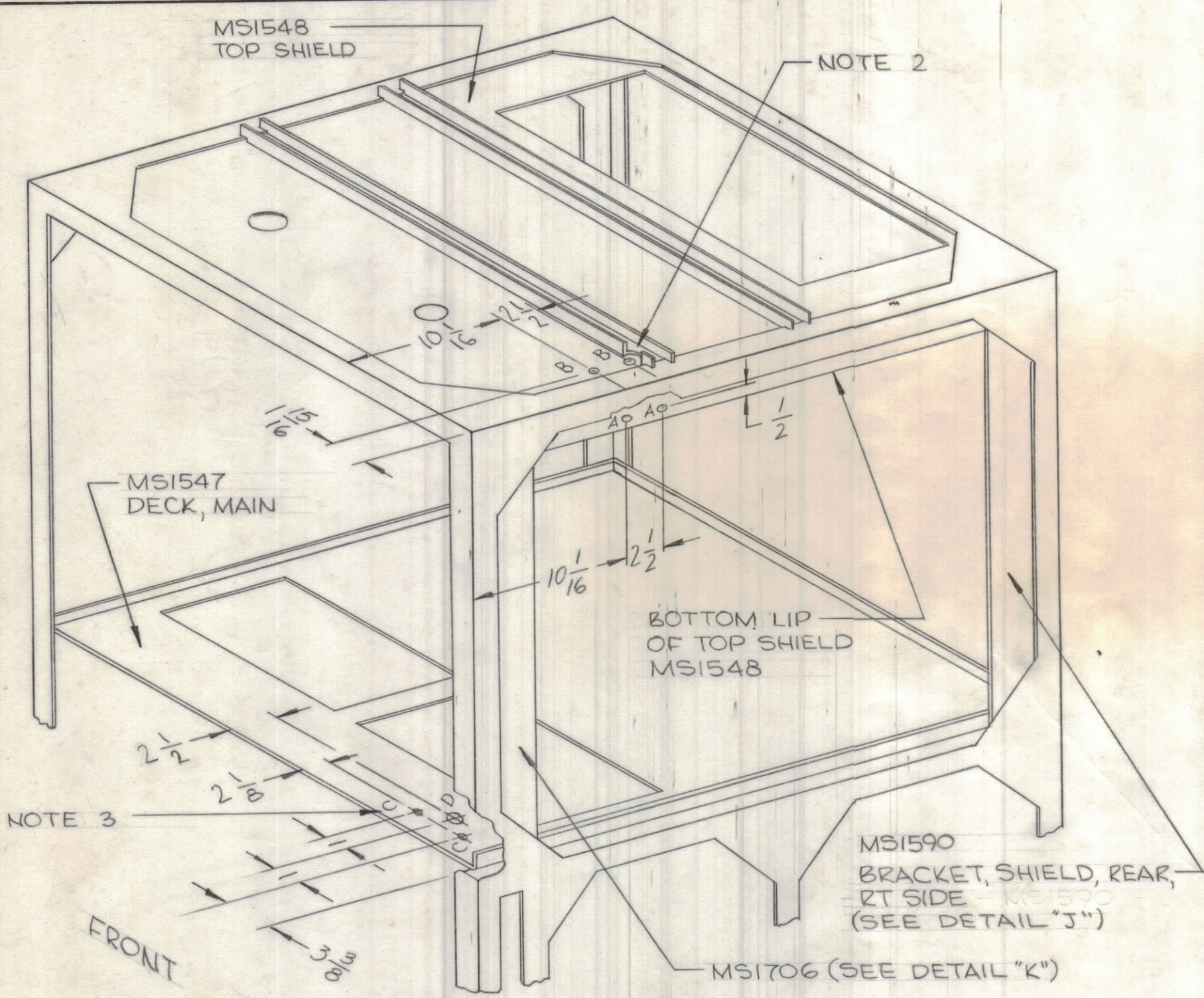


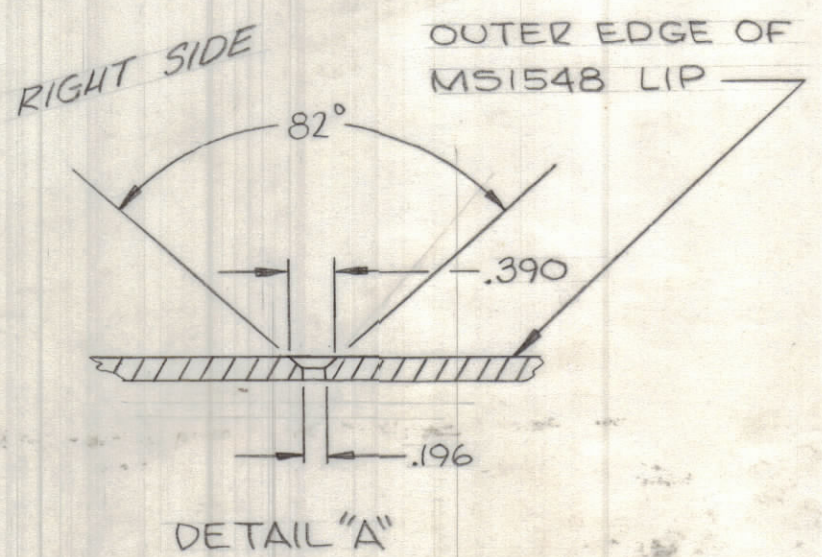
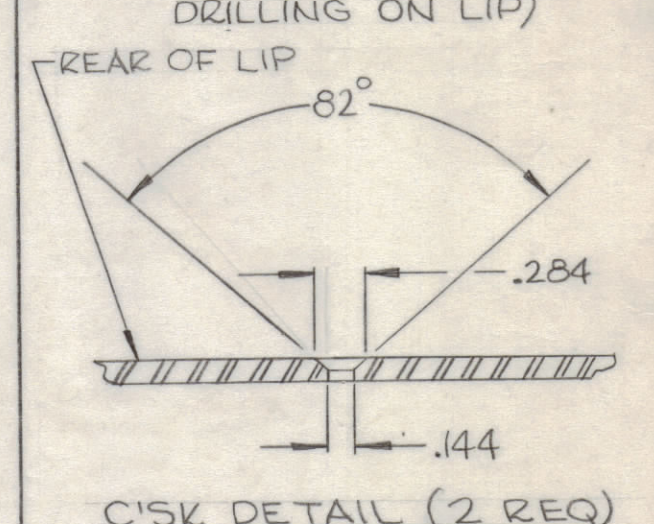
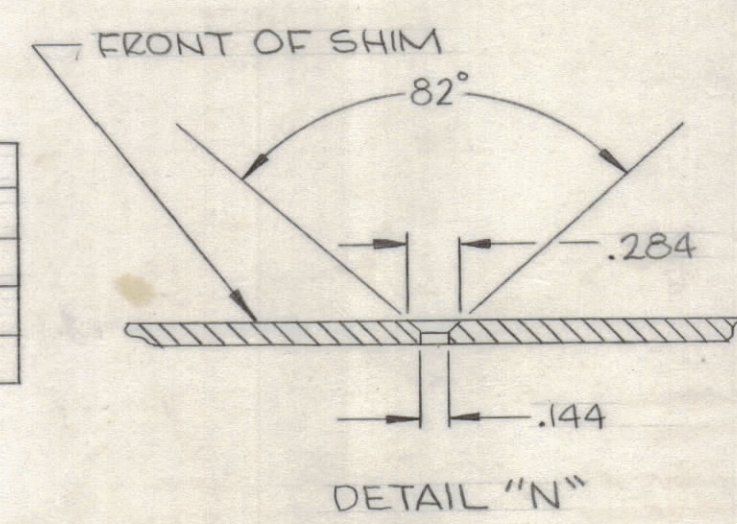
REVISIONS							
SYM	ZONE	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
0		ORIGINAL RELEASE FOR PROD	11/5/66				JL



~NOTE~
 1 PORTION OF MS1588 BROKEN TO SHOW DRILLING ON LIP
 2 FOLLOWING HOLES TO BE DRILLED ON MS1588 (SEE HOLE CHART)

~NOTE~
 THE FOLLOWING HOLES ARE TO BE DRILLED ON MS1679 (SEE HOLE CHART)

HOLE	DESCRIPTION	REQ
L	1/64 DIA	2
M	3/8 DIA	1
N	SEE DETAIL	2
P	3/8 DIA	1



HOLE	DESCRIPTION	REQ
A	SEE DETAIL	2
B	13/64 DIA	2
C	1/4 DIA	2
D	7/8 DIA	1

~NOTE~
 1 FOR MOUNTING UNBAL. EMERG. OUTPUT BRACKET.
 (A) FROM SERIAL 196 AND UP CUTOUT ON U-CHANNEL PERMITS FOUR SETS OF HARDWARE TO MOUNT BRACKET.
 (B) FROM SERIAL 195 AND BELOW PERMITS ONLY THREE SETS OF HARDWARE.
 2 A & B HOLES DIMENSIONED FROM OUTER EDGE OF FRAME.
 3 C & D HOLES ARE FOR MOUNTING DETENT BRACKET

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.

QTY REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
BILL OF MATERIAL				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES ±1/64 ±.005 ±1/2°			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL			DRILLING, MODIFICATION FOR KIT 106	
FINISH			CODE	SIZE
APPROVED FOR BUSHIPS			82679	C
CONTRACT NO.			DWG. NO.	ISSUE
			ID358	1
SCALE			SHEET OF	

3 M/L