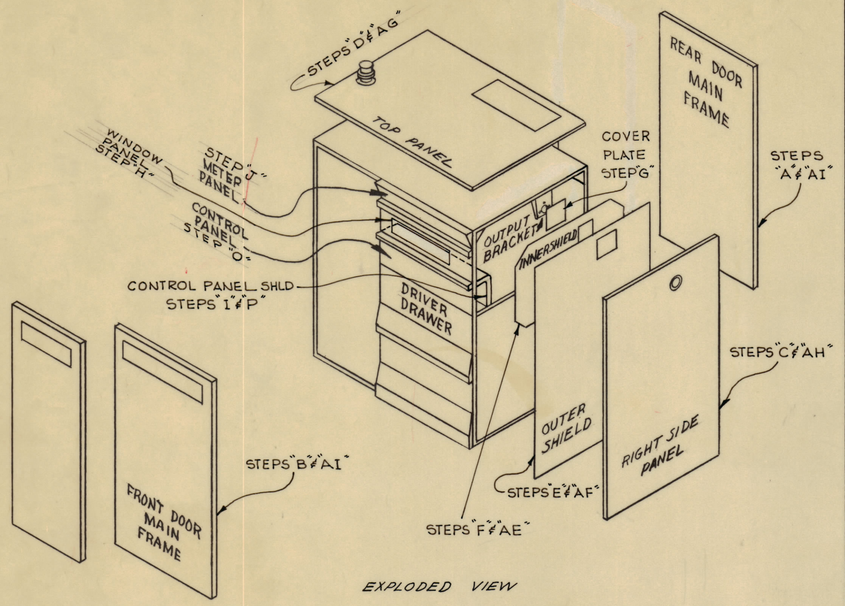
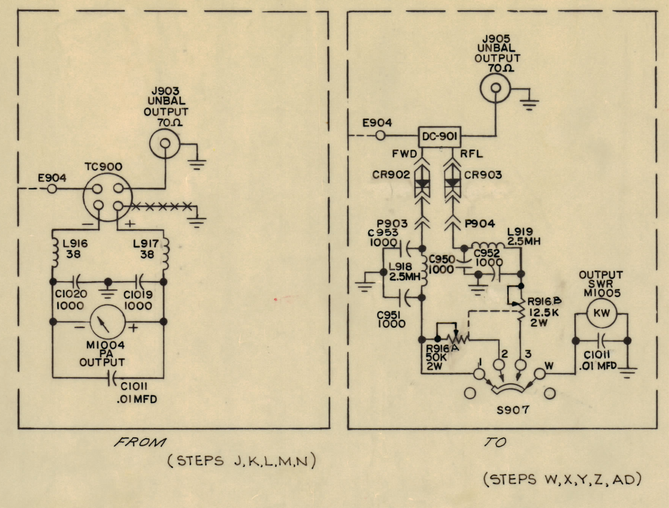


EXPLODED VIEW

FIGURE 1

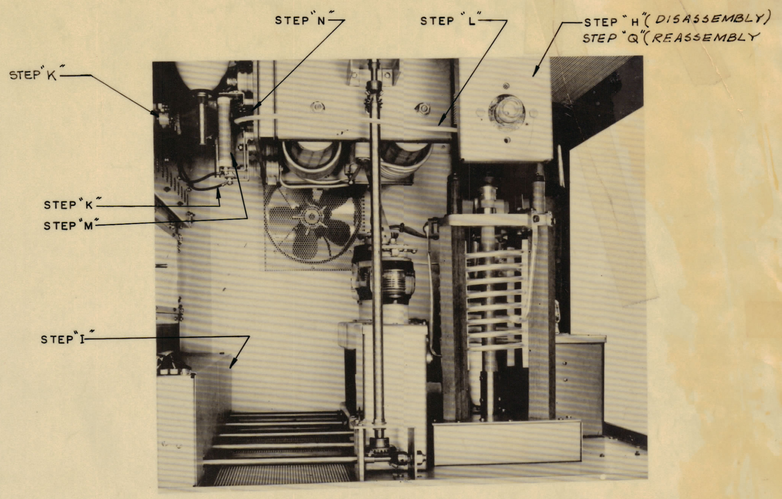


FROM (STEPS J,K,L,M,N)

TO (STEPS W,X,Y,Z,AD)

SCHEMATIC CHANGE

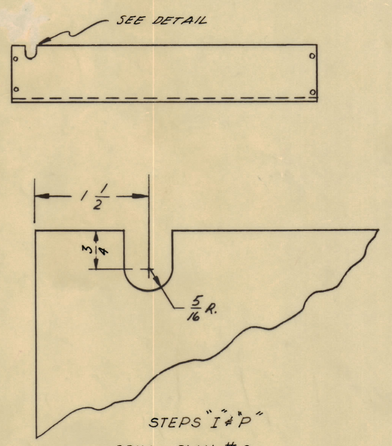
FIGURE 2



PA COMPARTMENT (RIGHT SIDE VIEW)

DISASSEMBLY OF METERING CIRCUIT

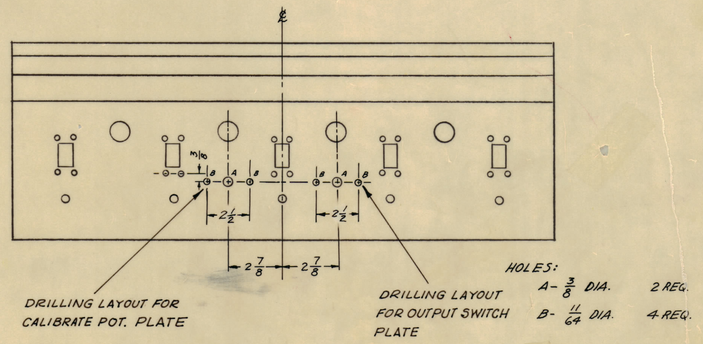
FIGURE 3



STEPS "I" & "P"

DRILL PLAN #2

TOP CONTROL PANEL SHIELD

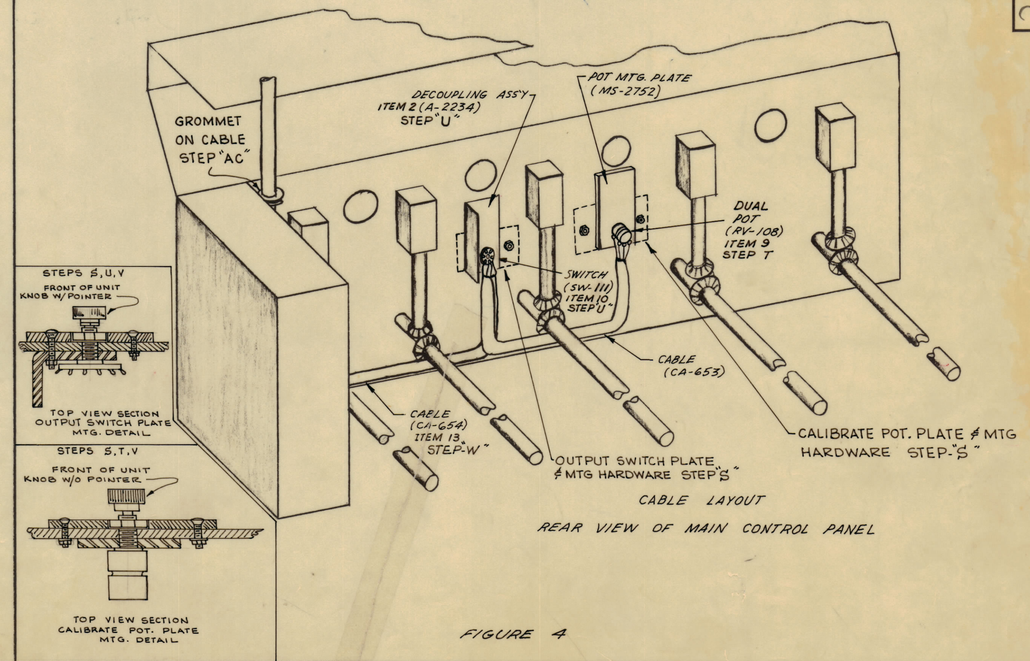


HOLES:
A- 3/8 DIA. 2 REQ.
B- 11/64 DIA. 4 REQ.

STEP O

DRILL PLAN #1

MAIN CONTROL PANEL



CABLE LAYOUT

REAR VIEW OF MAIN CONTROL PANEL

FIGURE 4

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	FS	ON FIG #2 SYMBOLS CP902 & 903 DELETED	7-13-64	11725	[illegible]	[illegible]	[illegible]
B	—	UPDATED & CLARIFIED W/CHANGES	1/3/64	10671	[illegible]	[illegible]	[illegible]
A	5-P	WIPERS ON R916A & B ADDED	8-26-63	9831	[illegible]	[illegible]	[illegible]

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS & SHARP EDGES

NOTE:
SEE TMC SPEC. S-638 FOR INSTALLATION PROCEDURE

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	KIT-113			12-13-61

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		STOCK SIZE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		MATERIAL	INSTALLATION KIT-113	
		TYPE & TEMPER / HEAT TREAT. SPEC.	DRAWN / CHECKED / FINAL APPROVAL	
		FINISH & SPEC. NO.	ELEC. DES. APP. / MECH. DES. APP. / SHEET OF	ID-266 C

TMC FORM NO. 111

DEFIANCE NO. 1023 36352

ID-266