

REQ.

PER UNIT MODEL

PROJECT NO.

ASS'Y. NO.

USED ON

BEEN DETERMINED AND ANY DEVIATIONS

REMOVE ALL BURRS AND SHARP EDGES

WILL BE CAUSE FOR REJECTION.

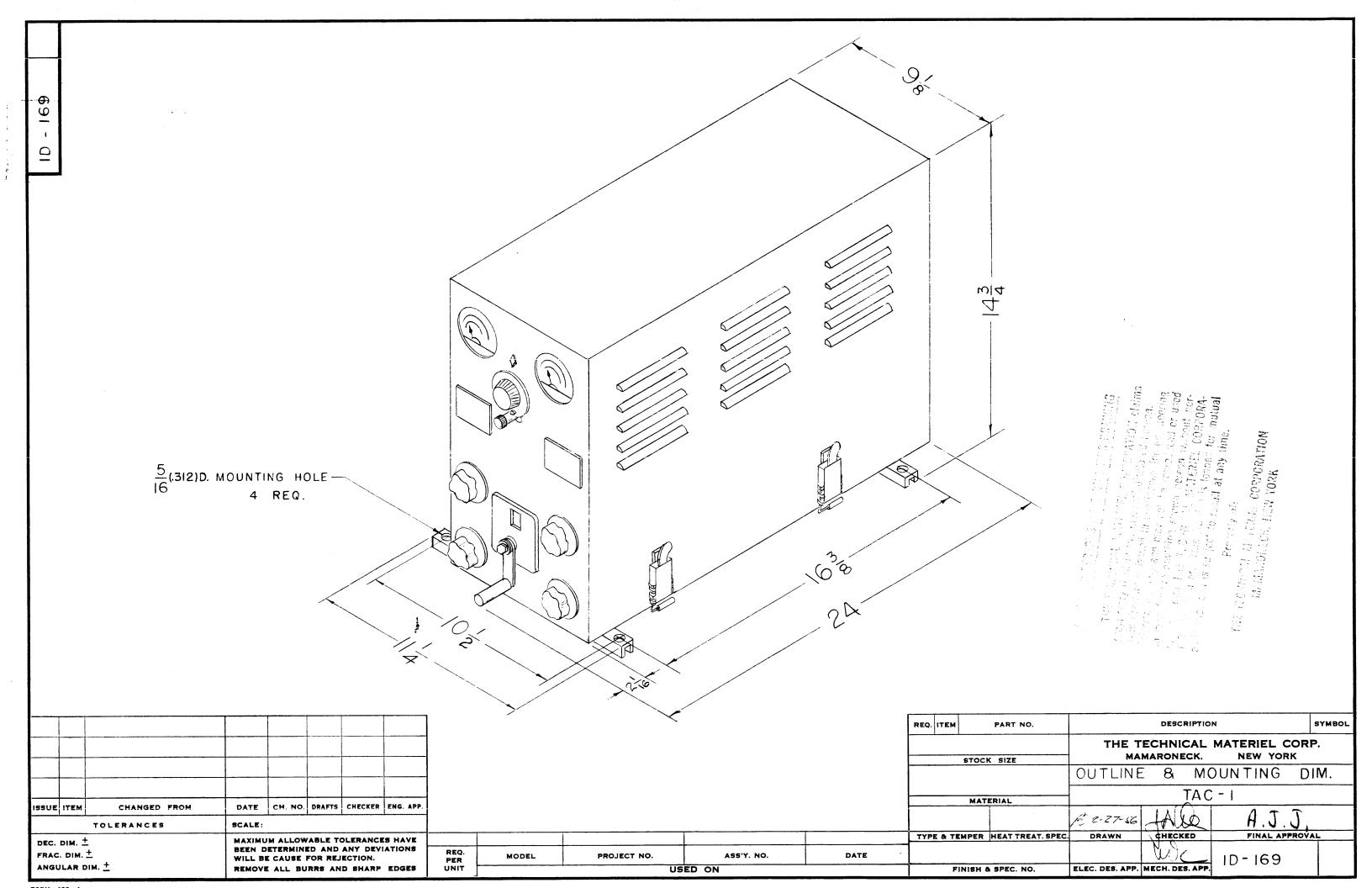
FRAC. DIM. ±

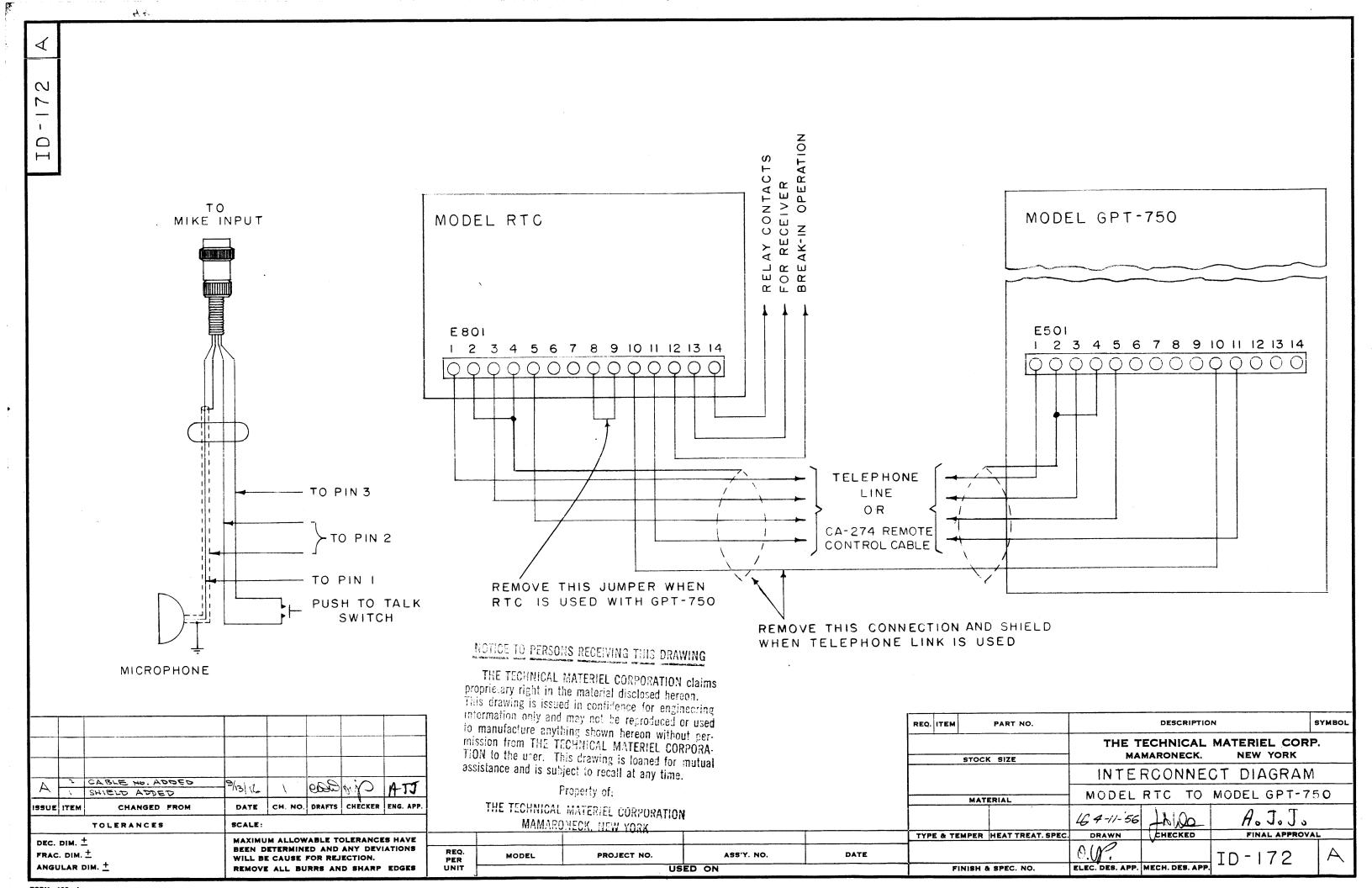
ANGULAR DIM. +

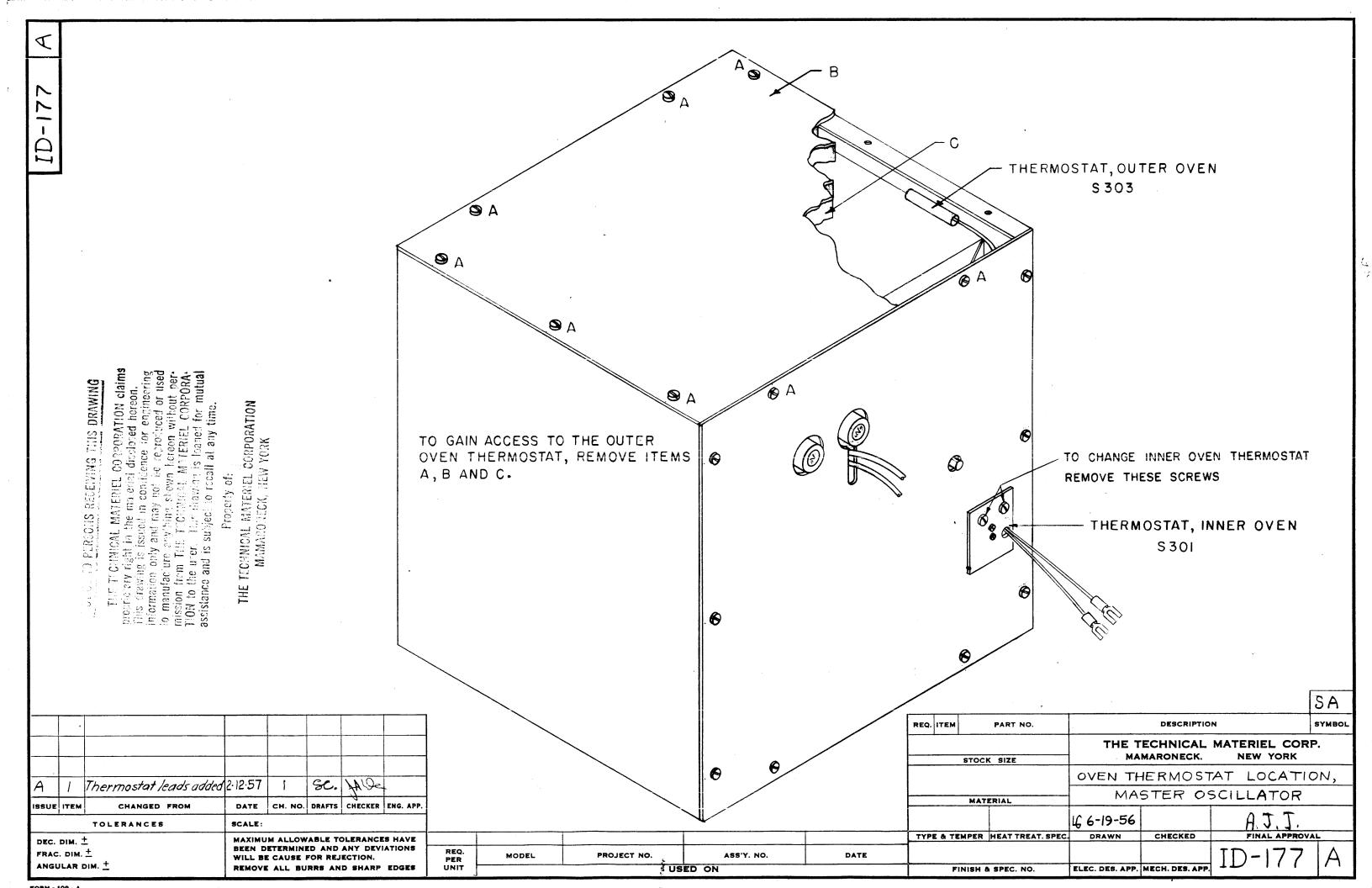
STEP I Remove present transformer assembly, by removing the $\frac{1}{4}$ -20 nuts on the antenna feed-thru studs, and the four screws holding the assembly mounting plate to the case. When assembly has been removed, scrape area in case around mounting holes free of paint.

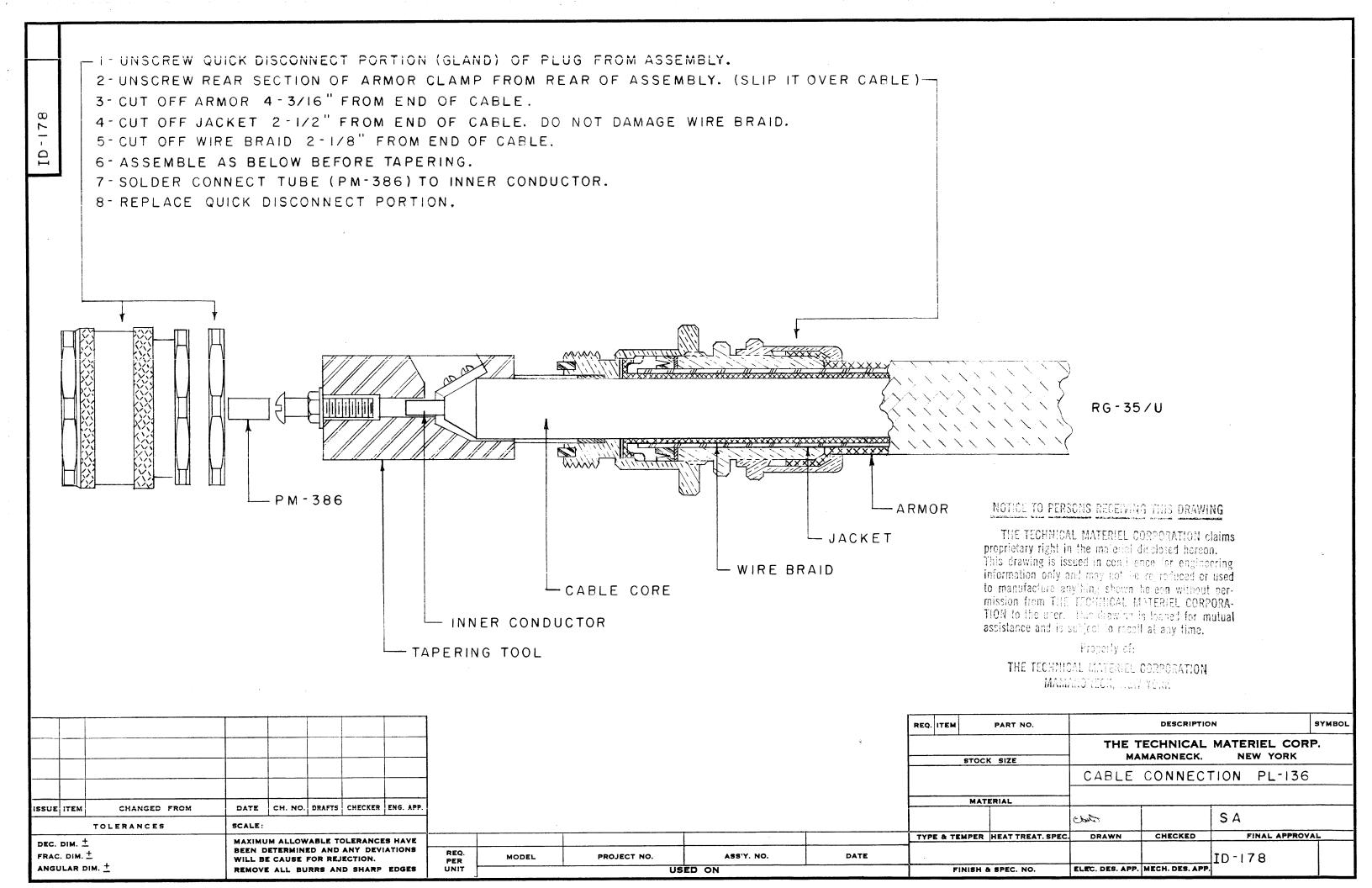
STEP II Install A-1176 in the case, securing with the same screws removed previously. The case of transformer TR-132 is grounded to the main case by means of a ground strap to one of the mounting screws as shown on the drawing. The lightning arrestor leads and transformer leads are then slipped on the antenna studs, as shown, and secured with lock washer and $\frac{1}{4}$ -20 nuts. Shorting bars or fuses select the 600 or 200 ohm antenna impedance.

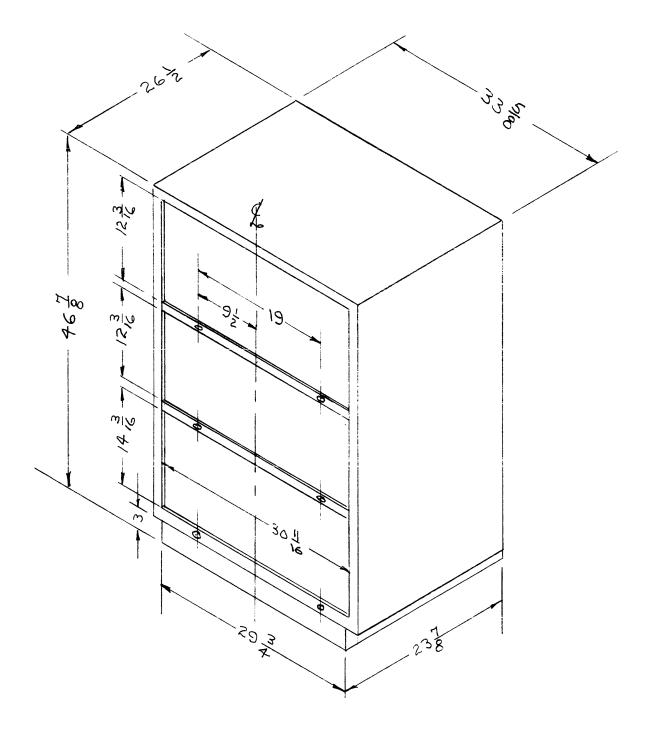
REQ	ITEM		PART NO.	DESCRIPTION						
		STOCE	(SIZE	THE T	MATERIEL COR	P.				
				INSTALL	ATION	A-1176				
		MAT	ERIAL							
				132-7-56	JA Da	A.J.J				
TYF	E & TE	MPER	HEAT TREAT, SPEC.	DRAWN	CHECKED	FINAL APPROVA	A.L.			
	F	INIGH A	SPEC. NO.	all s	MECH. DES. APP.	ID -168				











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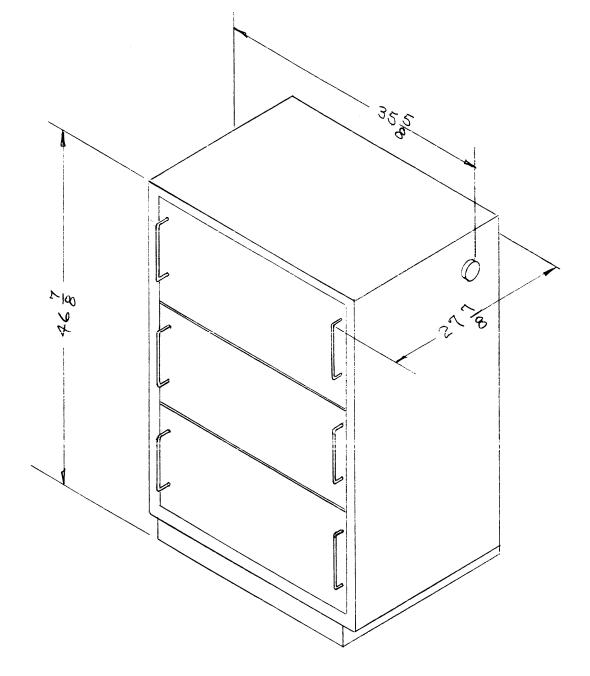
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																	FRAME &)RAWING A-958)
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO	. DRAFTS	CHECKER	ENG. APP.								MAILNIAE	Alla Fix	1 12110	A.	7 7
	TOLERANCES SCALE:						 		TYPE	& TEM	PER HEAT TREAT. SPEC.	/3	CHECKED	// ·	APPROVAL				
FRAC	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.		IATIONS	REQ. PER	MODEL	PROJECT N	 ASS'Y. NO.	DATE						10-1	95		
ANG			REMOVE ALL BURRS AND SHARP EDGES			ARP EDGES UNIT USED ON						FIN	ISH & SPEC. NO.	ELEC. DES. APP	MECH. DES. APP.	10000			



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TOLERANCES SCALE:

REQ. PER UNIT

MAXIMUM ALLOWABLE TOLERANCES HAVE DEC. DIM. + BEEN DETERMINED AND ANY DEVIATIONS FRAC. DIM. ± WILL BE CAUSE FOR REJECTION. ANGULAR DIM. + REMOVE ALL BURRS AND SHARP EDGES

PROJECT NO. ASS'Y. NO. DATE MODEL USED ON

REQ.	ITEM		PART NO.	DESCRIPTION									
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	_	MAT	ERIAL	MODEL GPT-750									
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ELEC. DES. APP. MECH. DES. APP.