

TMC P/N	MFG P/N	L ±.030	A ±.015	B ±.015	NO. OF MOUNTING HOLES	FINISH
HD102-1	9016	3.000	.500	2.000	4	NON INSULATED
HD102-2	9016	4.000	.500	3.000	4	NON INSULATED

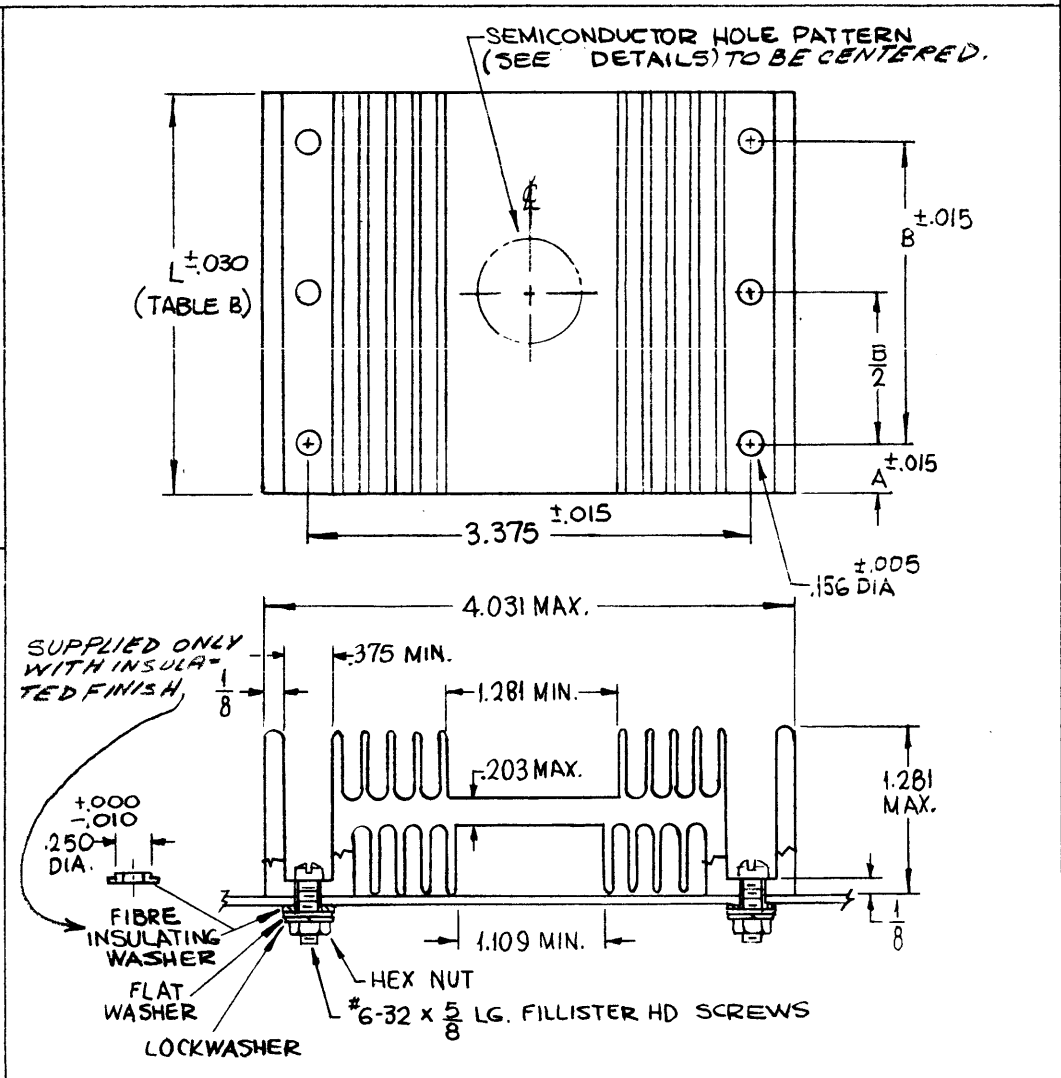
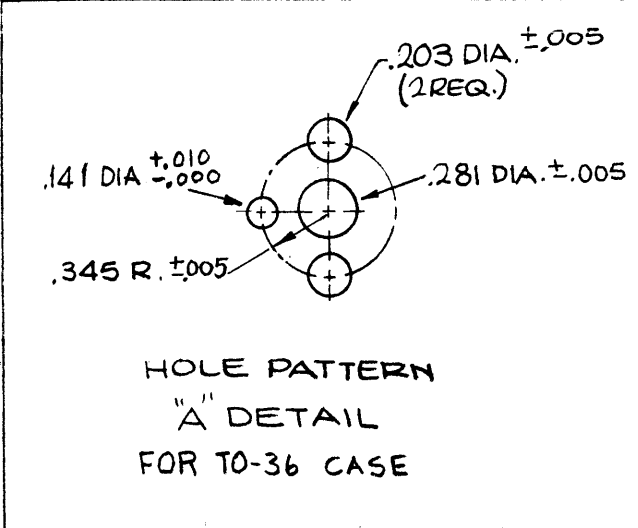
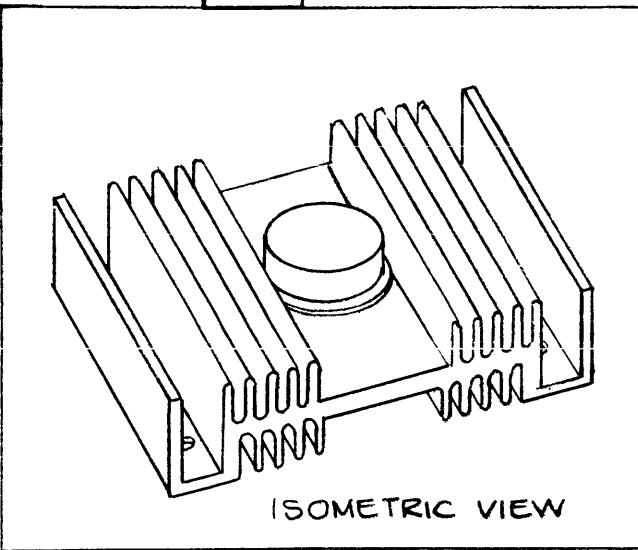
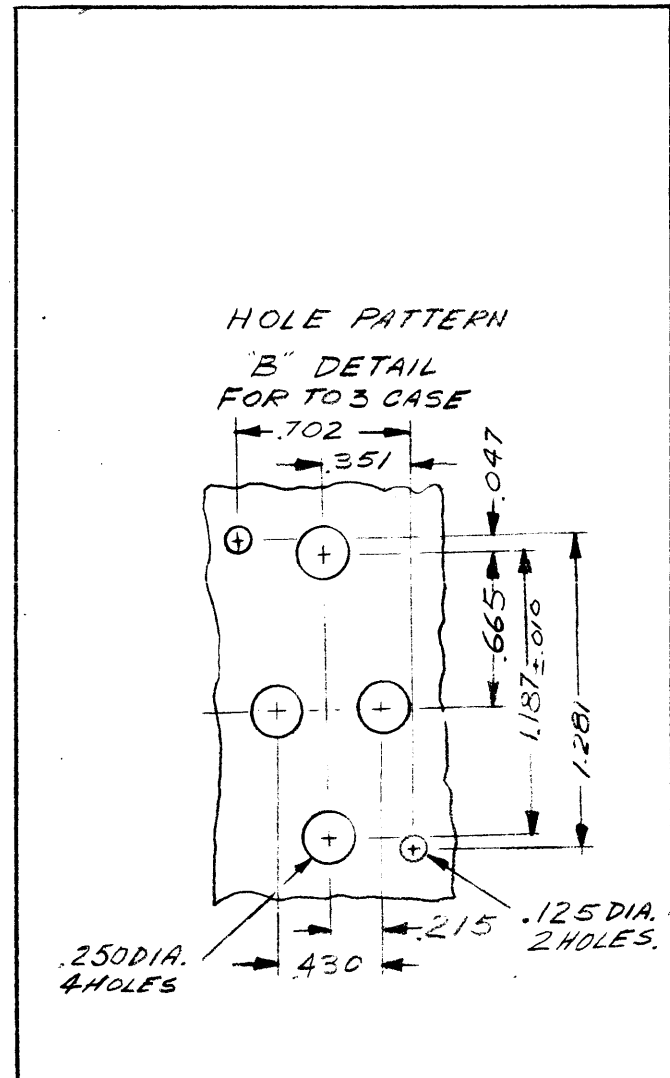
REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	EXPERIMENTAL RELEASE	10-27-64	X	SRG		
Ø	ORIGINAL RELEASE FOR PRODUCTION	11-2-64	Ø	JF		
A	HOLE PATTERN, "A" DETAIL; .141 TOL. WAS ±.005; "FOR TO-36 CASE" ADD; SPECS, FINISH: "BLACK DIELECTRIC FINISH..." ADD.	3-23-65	13696	JF	JCB	
B	TMC CHT HD102-2, DETAIL "B", SUPPLY NOTE P/N DESCRIPTION ADDED.	11/1/65	15270	H.V.	JCB	

HD102

TMC P/N DESCRIPTION
 HD102-1 A
 BASIC FIN SIZE PATTERN DETAIL
 SEE CHART ABOVE

NO. OF HOLES	±.030 L	±.015 A	±.015 B	B/2
2	1.000	.500		
2	1.500	.750		
2	2.000	1.000		
4	2.500	.500	1.500	
4	3.000	.500	2.000	
4	4.000	.500	3.000	
4	5.000	.500	4.000	
6	6.000	.500	5.000	2.500

HEAT SINK SIZES AVAILABLE



SPECIFICATIONS:
MATERIALS:
 - RADIATOR: EXTRUDED ALUMINUM ALLOY, 6063-T6
 - FINISH: BLACK ANODIZE PER MIL-A-8625A (NON INSULATED)
 BLACK DIELECTRIC FINISH (500 VDC MIN. BREAKDOWN) (INSULATED)
 - HARDWARE: STAINLESS STEEL, PASSIVATED
 - THERMAL RESISTANCE: 0.8° C/WATT (FORCED CONVECTION 1000 FT./MIN.)
 - ALL MOUNTING HARDWARE SUPPLIED WITH ASS'Y.
 - FIBRE WASHER SUPPLIED ONLY WITH INSULATED ASS'Y.

NOTES

STANDARD DRAWING

RTIA-1

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
	C	S401-105

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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL		SEE SPECS		
FINISH		SEE SPECS		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS ± 1/64 ANGLES ± 0° 30'		TITLE HEAT SINK, SEMI CONDUCTOR
DRAWN	DATE	FINAL APPROVAL	DATE	
SRG	10-27-64	JCB		
CHECKED	DATE			
@	10-30-64			
ELECT. DES.	DATE	HD102		
		B		
MECH. DES.	DATE	SHEET		
JC	11/2/64	REV. LTR.		

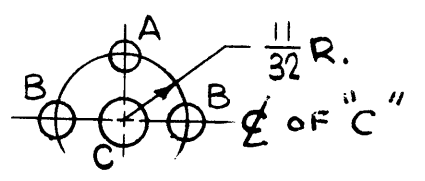
STANDARD DRAWING

MOUNTING CONFIGURATIONS

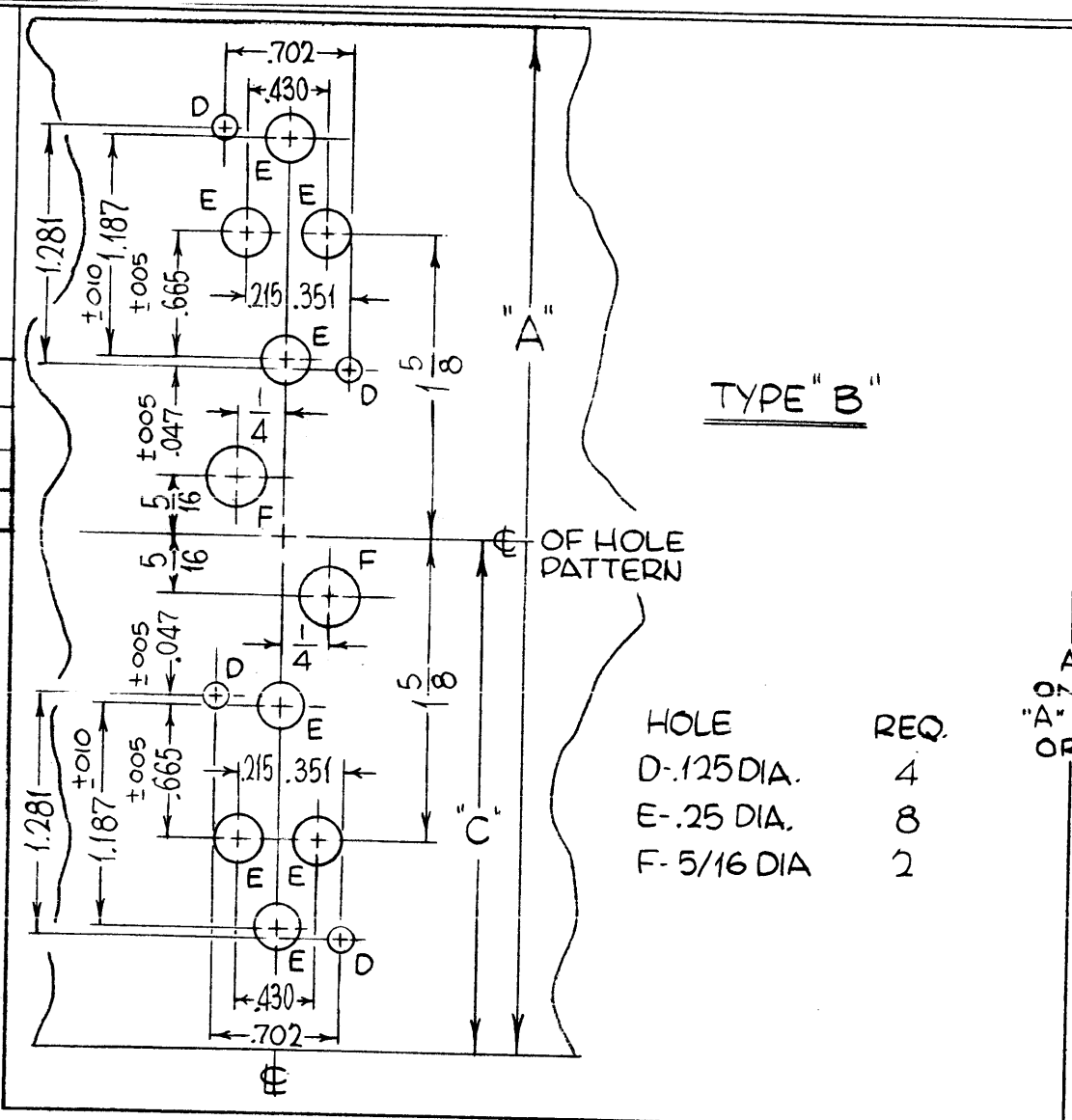
SYMBOL		DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
XI		STYLE "B" ADDED	11-22-65		Jc		
Ø		ORIGINAL RELEASE FOR PROD	12/14/65			fla	

HD103

TYPE A

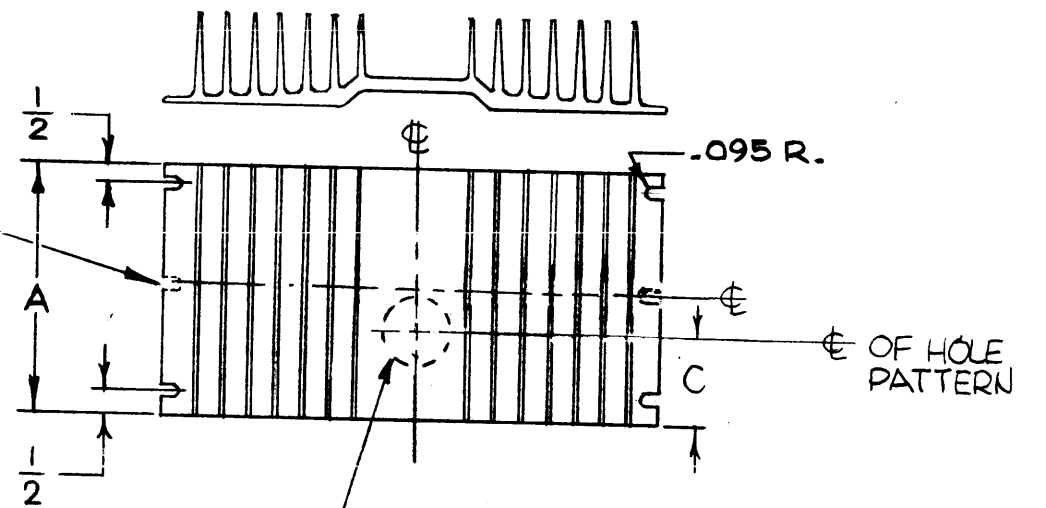


HOLE	DESCRIPTION	REQ
A	5/32 DIA.	1
B	3/16 DIA.	2
C	1/4 DIA.	1



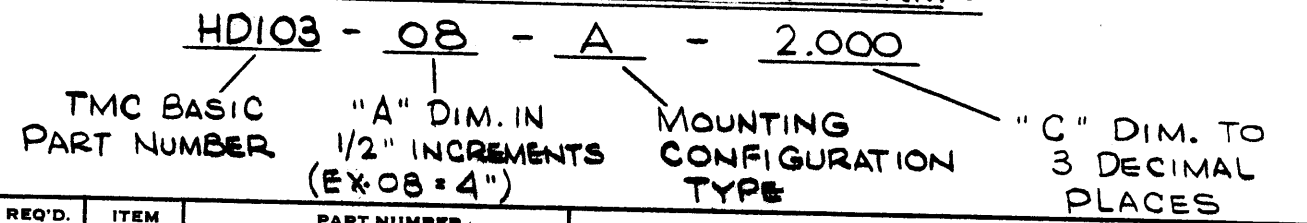
HOLE	REQ.
D- .125 DIA.	4
E- .25 DIA.	8
F- 5/16 DIA.	2

ADD SLOTS ON ϕ WHEN "A" DIM. IS 6 IN. OR OVER (2 PLACES)



FOR MOUNTING CONFIGURATION SEE CHART

TMC PART NO. TO BE IN FOLLOWING FORM :



REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH			TITLE HEAT SINK, SEMICONDUCTOR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			DRAWN H. AUSTIN DATE 10-21-65 CHECKED J. De DATE 12/14/65	FINAL APPROVAL [Signature] DATE 12/15/65
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005			FRACTI NS ± 1/64 ANGLES ± 0° 30'	ELECT. DES. MECH. DES. DATE 12/14
TOLERANCES DECIMALS FRACTI NS ± 1/64 ANGLES ± 0° 30'			HD 103 SHEET	REV. LTR. Ø

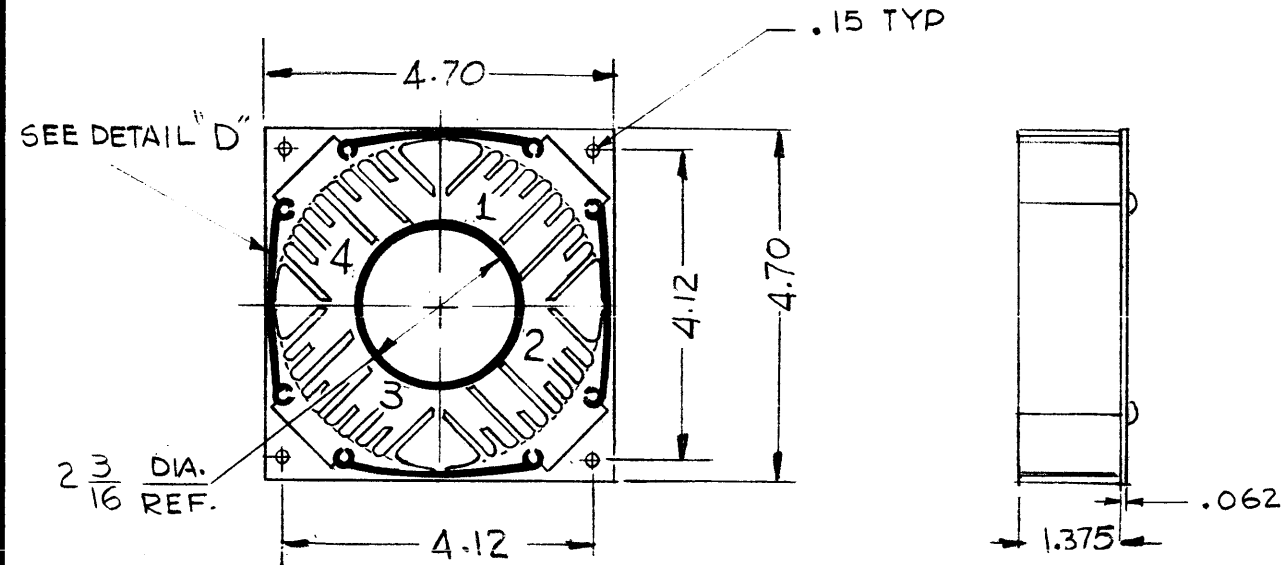
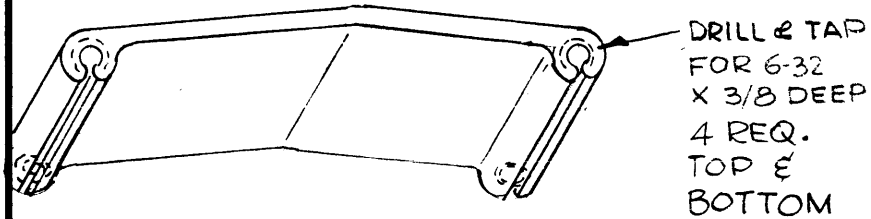
NOTES

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2	TPSG-1	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	S401-408 (MODEL 12)

STANDARD DRAWING

DETAIL "D"
4 REQ

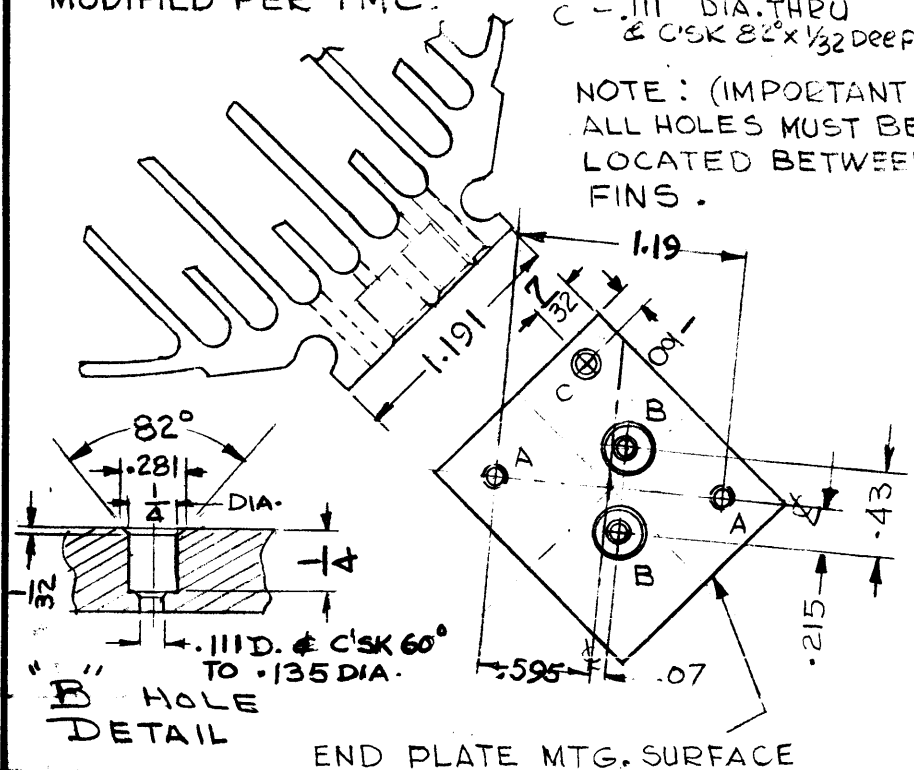


STYLE "B"

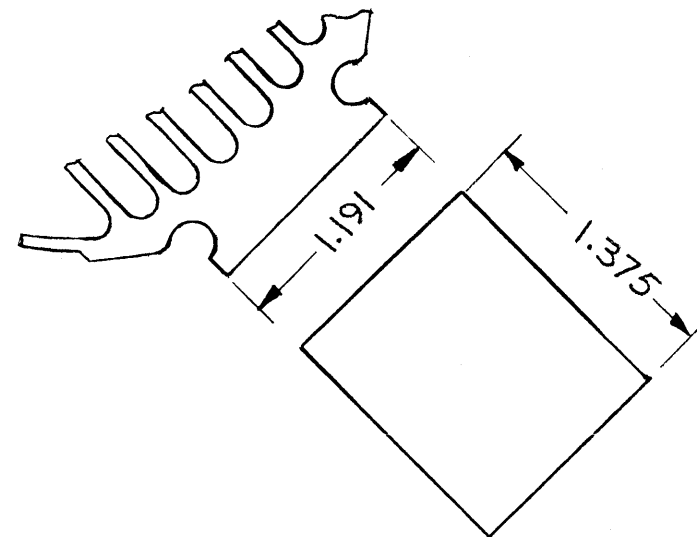
QUADRANT 2 & 4
(MFG. No. 80137B)
MODIFIED PER TMC.

- HOLES - REQ.
A - TAP 6-32 THRU - 2
B - SEE DETAIL - 2
C - .111 DIA. THRU
& C/SK 82° X 1/32 DEEP 1

NOTE: (IMPORTANT)
ALL HOLES MUST BE
LOCATED BETWEEN
FINS.



QUADRANT 1 & 3
(MFG. No. 80137B)



QTY./UNIT	MODEL USED ON	ASSY. NO.
SCALE	CODE	
	B	S401-108

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HD104

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X1	"B" HOLES MODIFIED, MTC FOR-1 & -3 WAS 'N'	4-22-66	X1	GDL		
X2	SPECIFICATION CLARIFIED - CHART QUAD. DELETED	4-30-66	X2	GDL		
X3	DET. "D" CLARIFIED	5/26/66	X3	JD		
Ø	ORIGINAL RELEASE FOR PRODUCTION	8/4/66	Ø	CV		

- SPECIFICATIONS
- MATERIAL & FINISH
- MODULE: BLACK ANODIZED ALUMINUM
- END PLATE: CADMIUM, PLATED STEEL. 1 REQ
MODIFIED PER TMC REQ.
- FAN GASKET: POLYETHYLENE FOAM 1 PER, SUPPLIED BY MFG.
- QUADRANT INSULATION: PHENOLIC AND TEDLAR OR EQUIV.
(FOUR (4) PHENOLIC INSULATING STRIPS SUPPLIED LOOSE, BY MFG.)
- CYLINDER: PHENOLIC OR EQUIV. TO BE CEMENTED IN PLACE.

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
--------	------	-------------	-------------	--------

EATON LIST OF MATERIAL

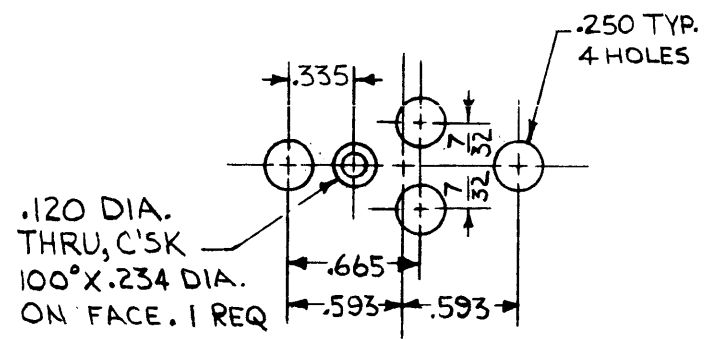
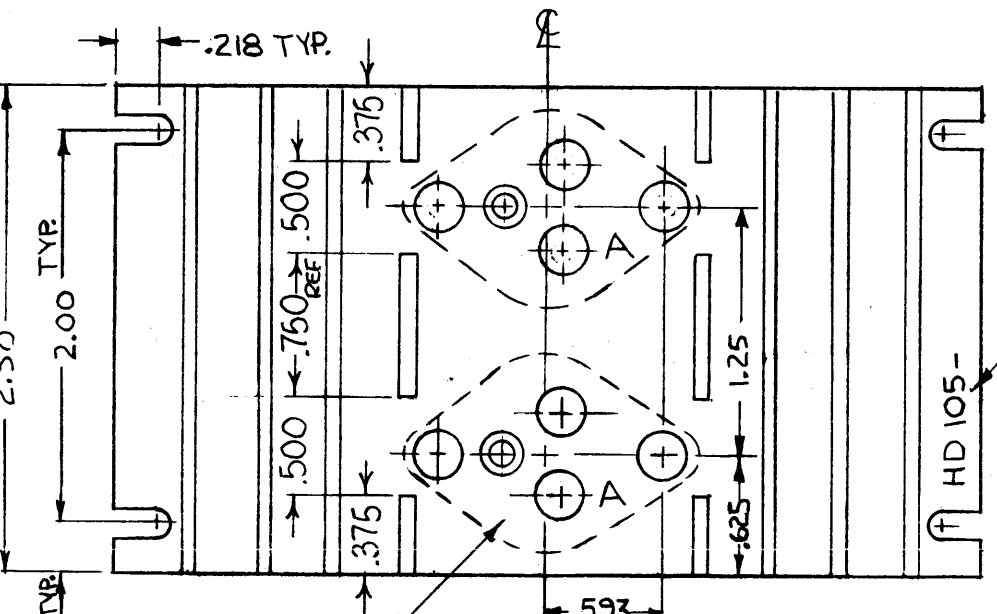
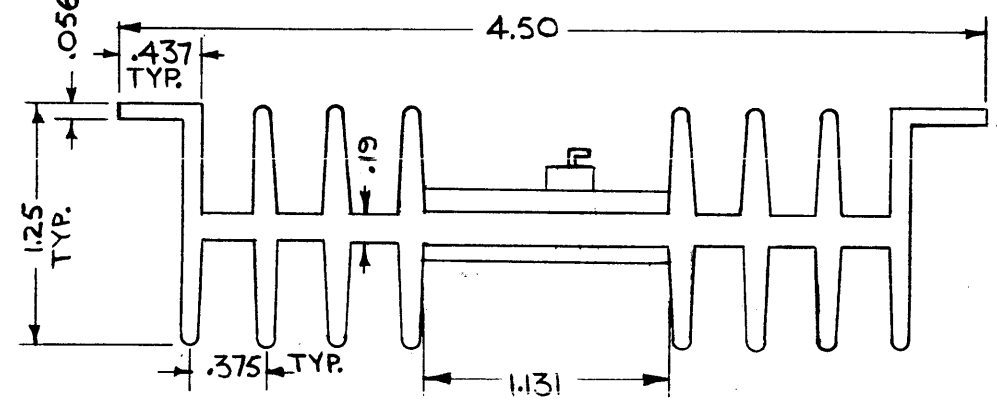
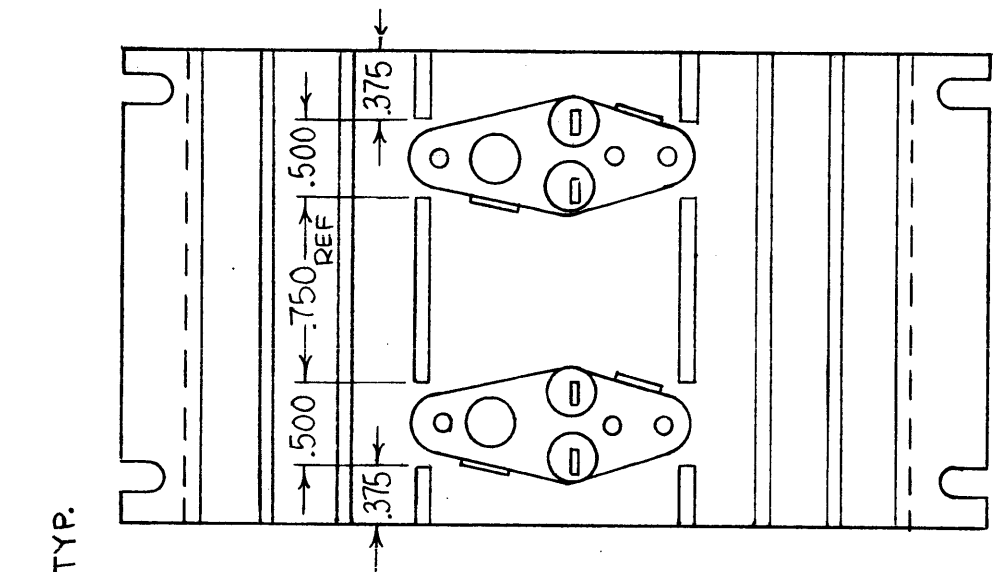
MATERIAL	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINISH	TITLE HEAT DISSIPATOR FORCED AIR			

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN	G.D.L.	DATE	4-18-66	FINAL APPROVAL		DATE	
	CHECKED	<i>[Signature]</i>	DATE	4/19/66	<i>[Signature]</i>		8/4/66	
	ELECT. DES.	<i>[Signature]</i>	DATE	5/2/66				
	MECH. DES.	<i>[Signature]</i>	DATE	5/26/66				
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	SHEET		HD104		REV. LTR.	

STANDARD DRAWING

A
HD105

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
X	EXPERIMENTAL RELEASE	9-30-66	X	RME	
Ø	ORIG RELEASE FOR PROD	10/11/66	Ø	CV	
A	2.00 DIM WAS 2.25, NOTE 4 WAS 8080-161	10/30/67	18576	NEI	EFM



DETAIL "A"
(2 REQ)

- NOTES:**
- 1- WAFER MATERIAL: BERYLLIUM OXIDE.
 - 2- SURFACE FOR BERYLLIUM OXIDE WAFER MUST BE FLAT.
 - 3- SOCKET & WAFER TO ACCEPT TO-3 TYPE SEMI-CONDUCTOR.
 - 4- SOCKET-AUGAT 8043-1G3 OR EQUIV.

MARK TMC PART /NO.
1/8 HIGH GOTHIC W/LATEST
REVISION LETTER.

WAFERS SHOWN DOTTED
FOR CLARITY.

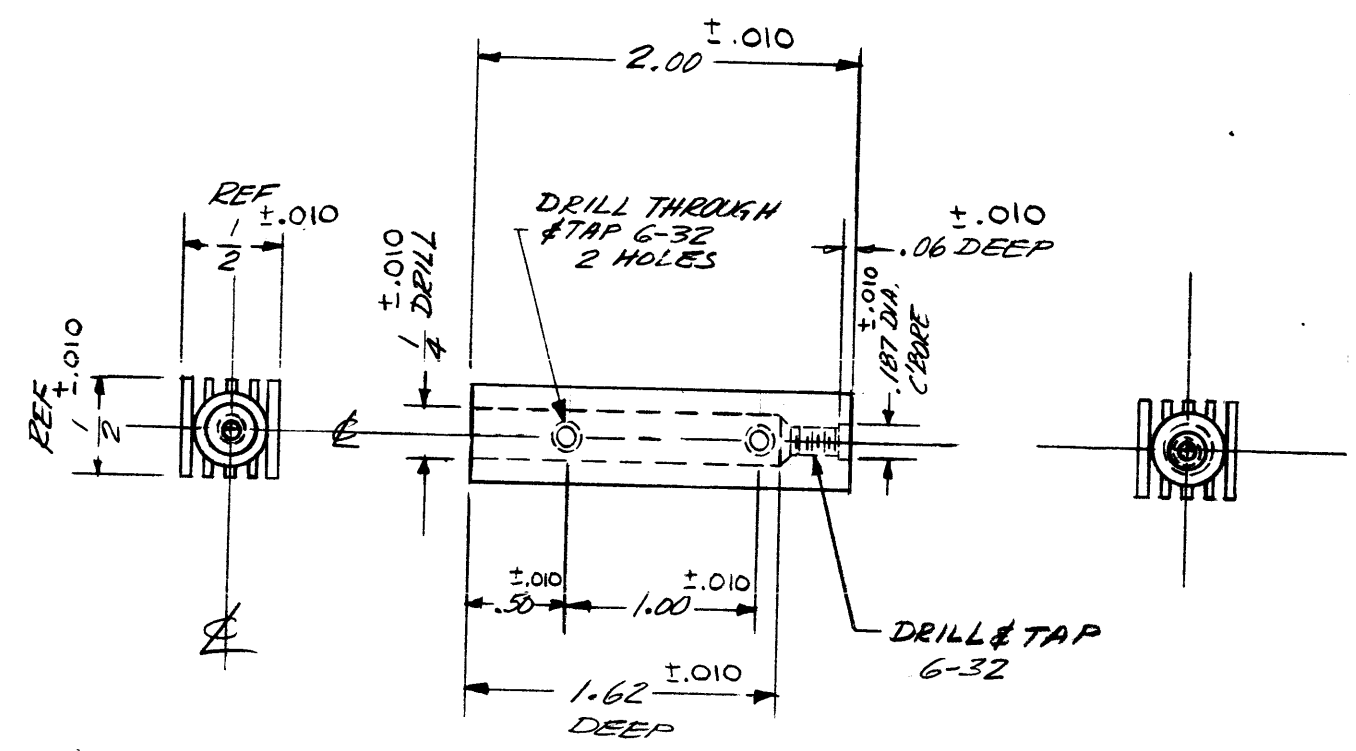
NOTES

1	MSAR-4	
1	CFA-2	A4347
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE C	S401-408 (MODEL 13 MODIFIED)

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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL ALUMINUM 6063-T6			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH BLACK ANODIZE			TITLE HEAT SINK, SEMI-CONDUCTOR	
DRAWN RME		DATE 9-30-66	FINAL APPROV <i>[Signature]</i>	
CHECKED <i>[Signature]</i>		DATE	DATE 10/11/66	
ELECT. DES.		DATE	HD105	A
MECH. DES. JC		DATE 10/7/66	SHEET	REV. LTR.

REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	2-15-67	X	RME	
	Ø	ORIGINAL RELEASE	8/19/69	Ø		



NOTE :
MATERIAL - GRI EXTRUDED ALUMINUM , UNMACHINED

2	SMEE -1A	
2	SMEE -1	
2	SMEC -1	
2	SMEB -1	
2	SMEA -1	
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
AND INCLUDE CHEMICALLY APPLIED
OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	1/64
.XX ± .01	TOLS. ANGLES
.XXX ± .005	0° .30'

MATERIAL
SEE NOTE

FINISH SIZE
BLACK ANODIZE,
DULL

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
HEAT SINK				
FINAL APPROVAL		DATE		
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN	RME	DATE	2-15-67	
SIZE	B	CODE IDENT. NO.	82679	DWG NO.
				HD108
SCALE		SHEET	OF	ISSUE
				Ø

5

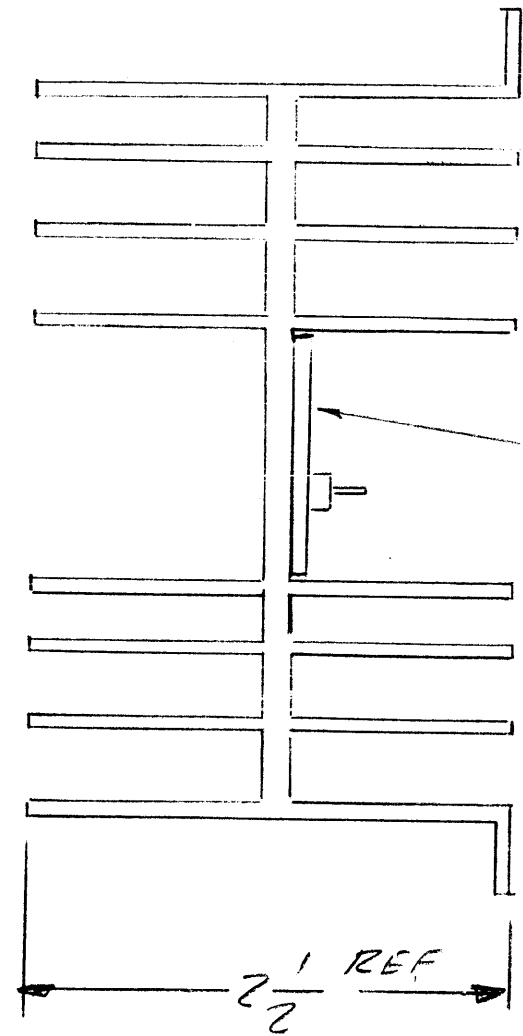
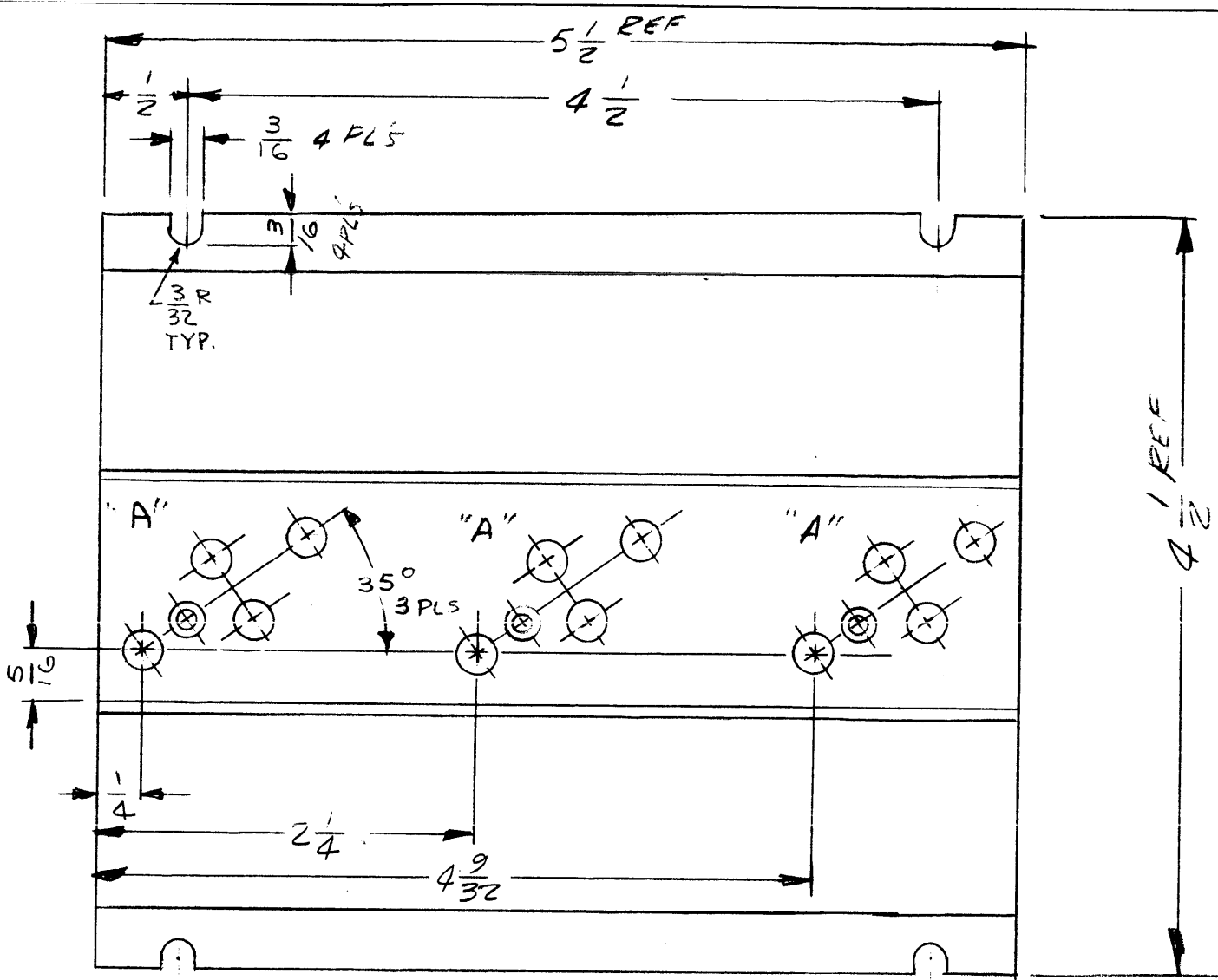
4

3

2

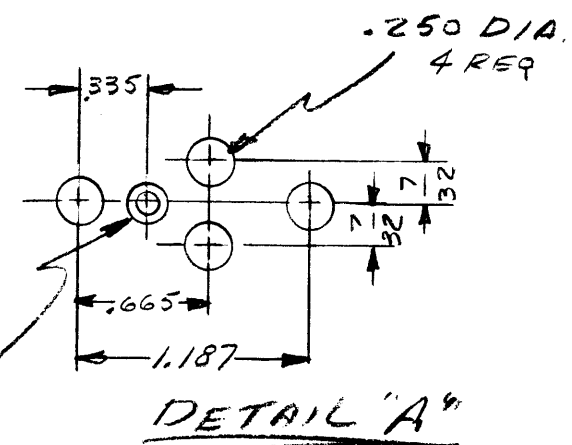
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REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXPERIMENTAL RELEASE	9/7/67	X	C.V.	<i>[Signature]</i>
	X1	SOCKET & NOTES ADDED	5/20/67	X1	JAD	<i>[Signature]</i>
	X2	HFR-4 REF DELETED	5/4/68	X2	JAD	<i>[Signature]</i>
	Ø	ORIGINAL RELEASE FOR PROD	6/4/68	Ø	JAD	<i>[Signature]</i>



MFGR P/N: 1411A
 MFGR (TMC CODE NO.) S401-408
 MATERIAL: ALUM 6063-TG
 FINISH: S120 BLACK ANODIZED

- NOTES:
- SOCKET TO ACCEPT TO-3 TYPE SEMI-CONDUCTOR.
 - SOCKET-AUGAT 8080-161 OR EQUIV.



.120 DIA THRU & C'SINK
 100° TO .234 DIA
 1 REQ.

QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE C	S401-408
<p>NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</p>		

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
HOGAN LIST OF MATERIAL				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK HEAT, SINK
DECIMALS .X ± .05 FRACTIONS 1/64 TOLS. ANGLES 0° -30'		MECH. DES. <i>M. ZETENA</i>	DATE 6-4-68	
MATERIAL SEE SPEC		ELECT. DES.	DATE	
FINISH SEE SPEC		CHECKED <i>JAD</i>	DATE 6-4-68	
		DRAWN <i>CV</i>	DATE 9-7-67	SIZE B
				CODE IDENT. NO. 82679
				DWG NO. HD 110
				ISSUE Ø
				SCALE
				SHEET OF

5

4

3

2

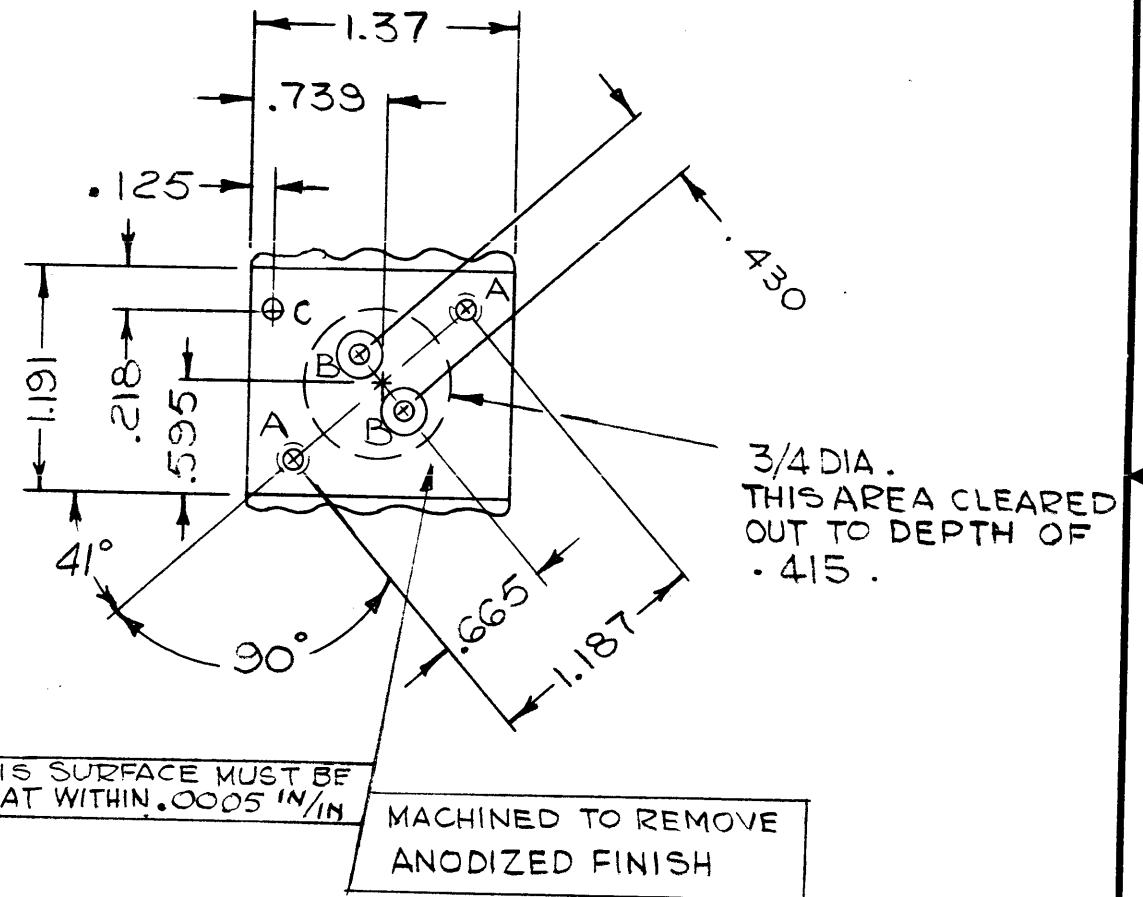
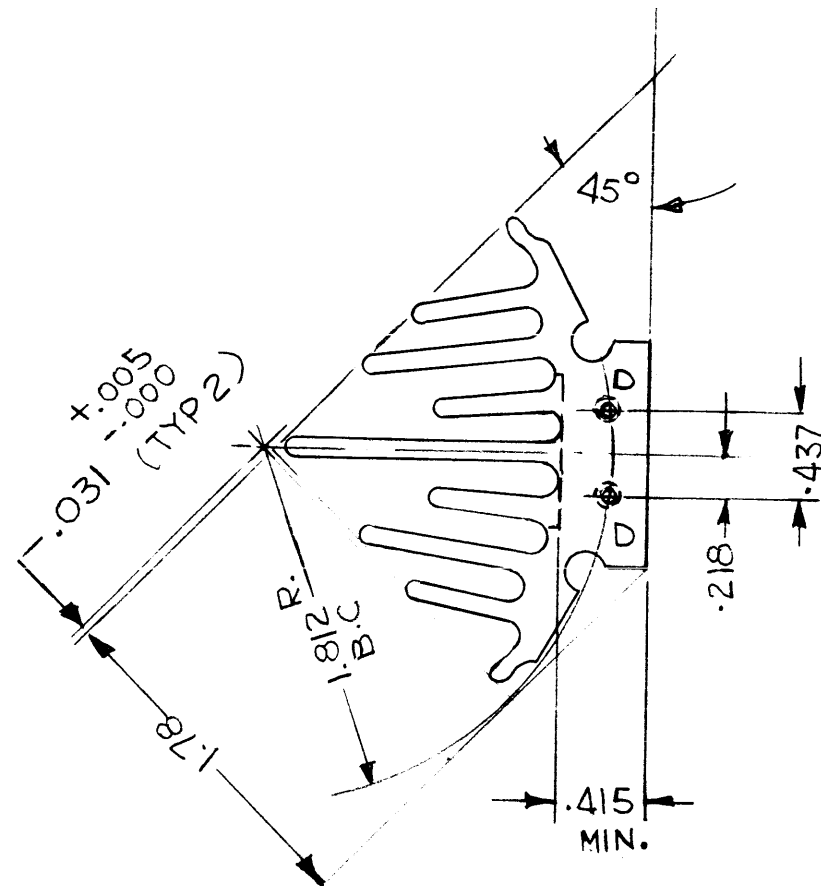
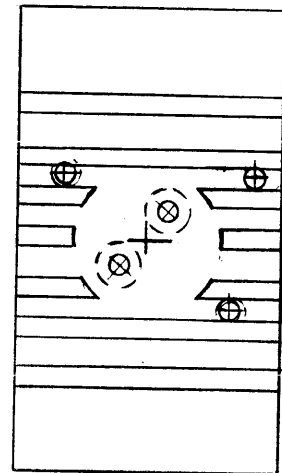
1

HOLE LEGEND		
HOLE	DESCRIPTION	REQ
A	DR & TAP 6-32	2
B	SEE DETAIL	2
C	.111 DIA	1
D	DR & TAP 4-40 NC X 3/8 DEEP	2

REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	7-12-68			
	Ø	ORIG. RELEASE FOR PROD	11/4/68	Ø	R.G.	

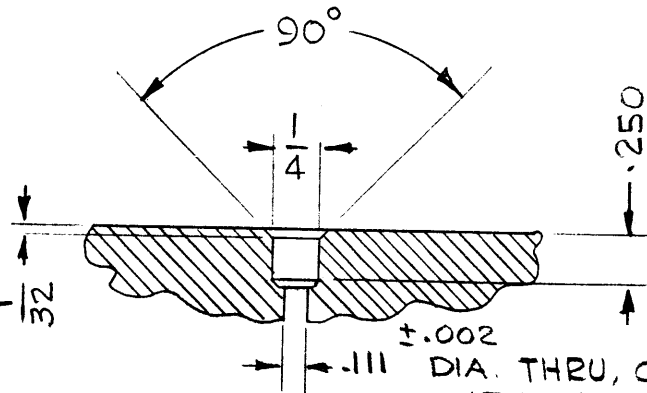
NOTES:

1- IMPORTANT, "C" HOLE MUST BE LOCATED BETWEEN FINS.



THIS SURFACE MUST BE FLAT WITHIN .0005 IN/IN

MACHINED TO REMOVE ANODIZED FINISH



"B" HOLE DETAIL

.111 DIA. THRU, C'BORE .250 DIA X .250 DEEP THEN C'SK 60° TO .135 ±.010

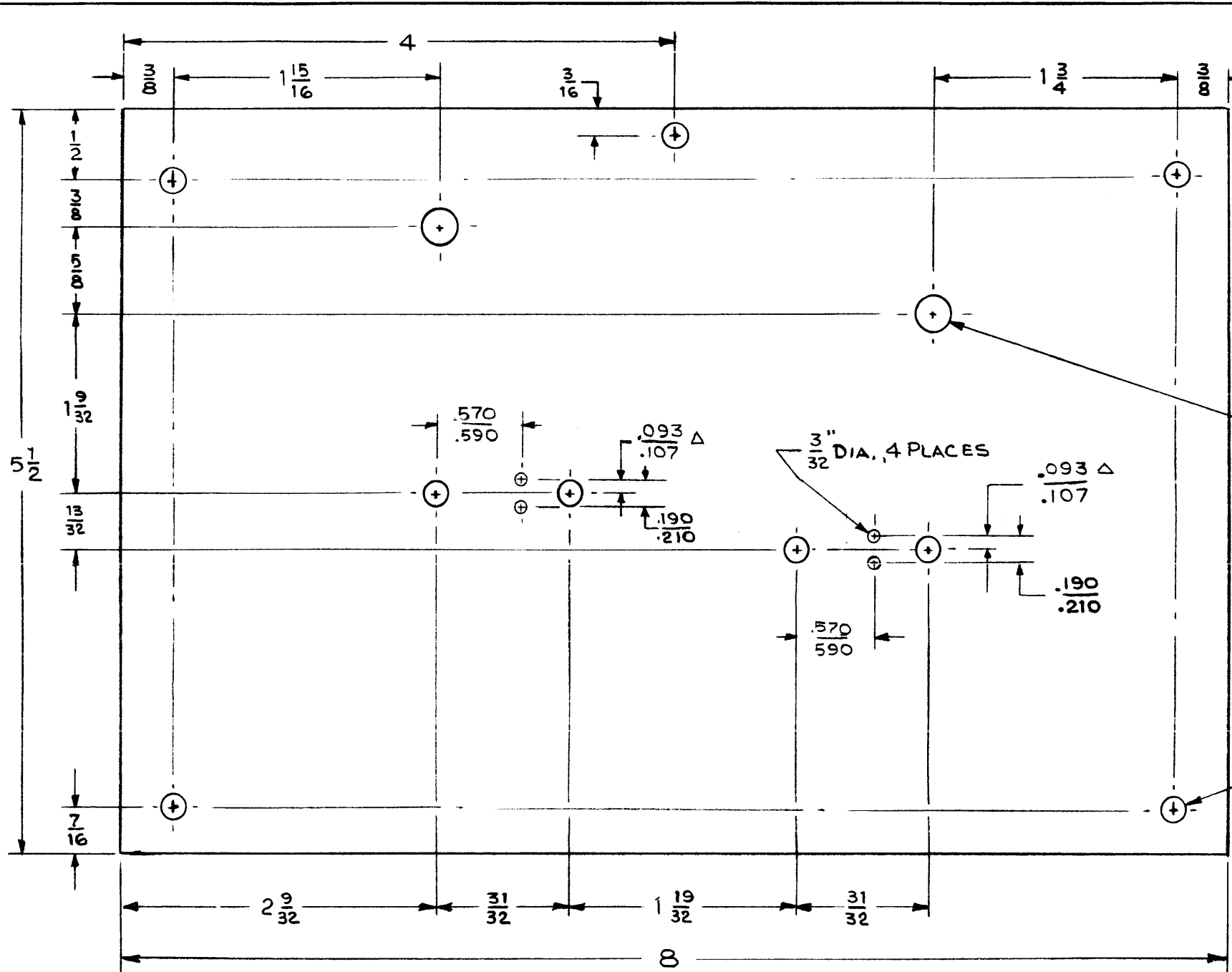
4	HFRR-4	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE C	

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS 1/64 TOLS. ANGLES 0° - 30'
MATERIAL ALUMINUM EXTRUSION 6063-T6	
FINISH S120 BLACK ANODIZED	

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
HEAT SINK, BLOWER TYPE SINGLE SECTION				
SIZE	CODE	IDENT. NO.	DWG NO.	ISSUE
B	82679		HD112	Ø
SCALE		SHEET OF		

FINAL APPROVAL	DATE
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN	DATE



REVISIONS					
LTR	DESCRIPTION	DATE	DRAFT	CHECKED	APFD
A	CHG. DIM. - Δ WAS $\frac{0.26}{0.34}$	5-30-72	RM	REM	

$\frac{9}{32}$ " DIA., 2 PLACES

$\frac{1}{8}$ " DIA. 9 PLACES.

USED WITH PC625

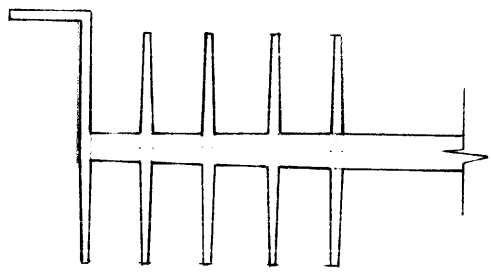
QTY REQ	ITEM	PART NO.	MANUFACTURER	DESCRIPTION	SYM
				PARTS LIST	
				THE TMC SYSTEMS AND POWER CORPORATION SPRINGFIELD, VIRGINIA	
				HEAT DISSIPATOR POWER SUPPLY BOARD	
				SIZE	REV
				B	A
				CODE IDENT NO.	DWG. NO.
				24146	HD125
				SCALE	SHEET OF

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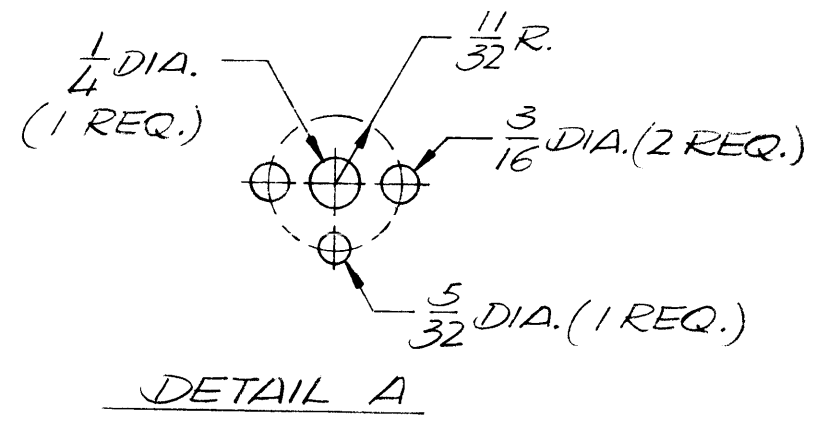
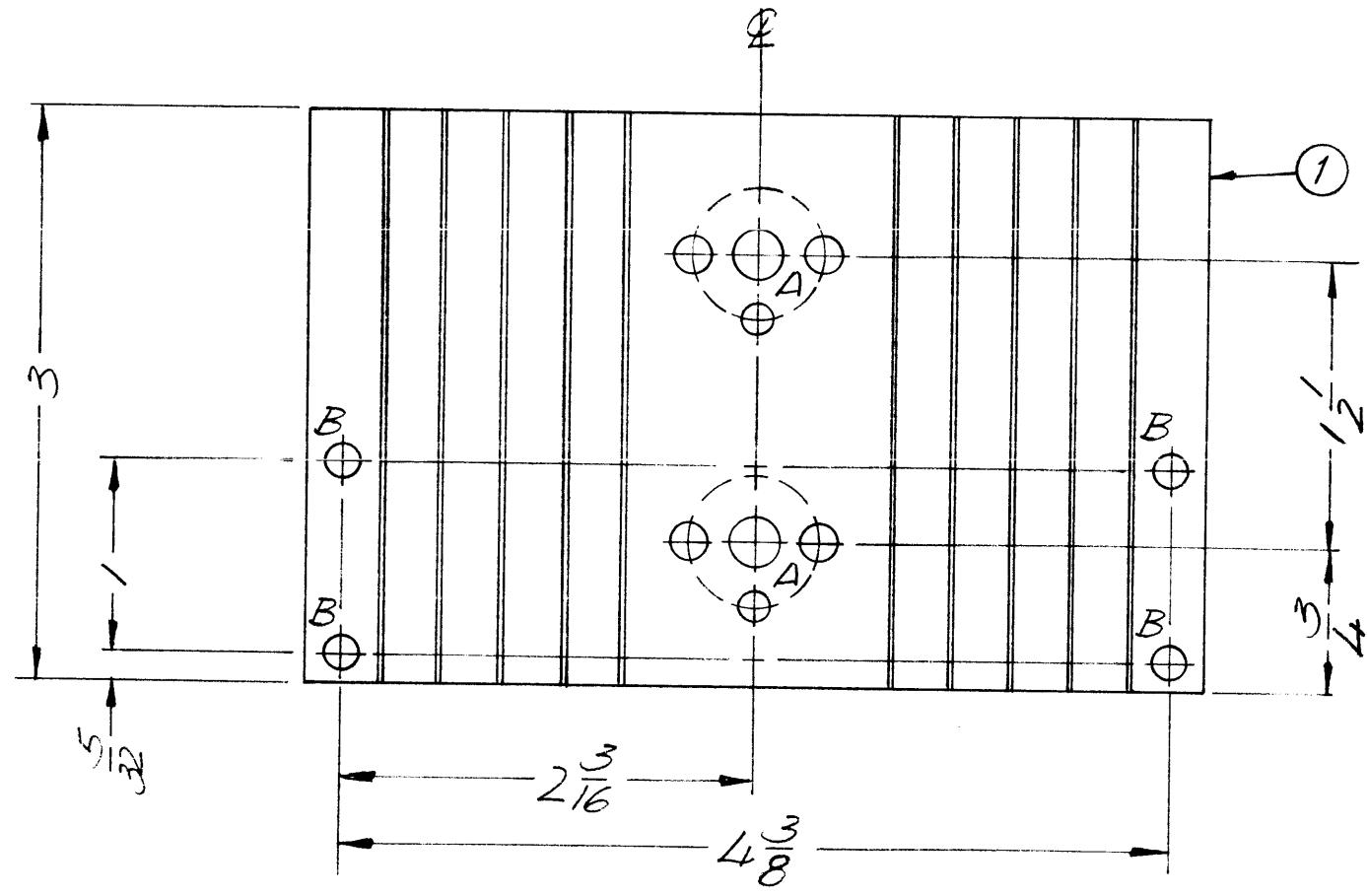
AX90000	AX90100
NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES REMOVE ALL BURRS AND SHARP EDGES.	DRAWN MITCH	DATE 3-24-72
TOLERANCES ON FRACTIONS ANGLES DECIMALS $\frac{1}{32}$ " — .010	CHECKED	DATE
MATERIAL 0.064 ALUM.	D. ENG.	DATE
FINISH	P. ENG.	DATE
	P. MGR.	DATE
	CHIEF, ENG. DEPT.	DATE 28 Mar 72

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	<i>C</i>			\emptyset	ORIGINAL RELEASE FOR PROD	3/23/73	



HOLE DESCRIPTION REQ.
 A — SEE DETAIL — 2
 B — 3/16 DIA. — 4



REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
	1			
<i>O. POSE</i>				
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
HEAT SINK				
SIZE	CODE	IDENT. NO.	DWG NO.	ISSUE
B		82679	HD 135	\emptyset
SCALE 1:1			SHEET OF	

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	TM125	
APPLICATION		
CODE		
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FINISH <i>BLACK ANODIZE</i>		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS TOLS. 1/64 ANGLES 0° .30'
FINAL APPROVAL <i>[Signature]</i>	DATE 3/19/73
MECH. DES.	DATE
ELECT. DES. <i>[Signature]</i>	DATE 3/19/73
CHECKED	DATE
DRAWN <i>GE</i>	DATE 10/26/72

5

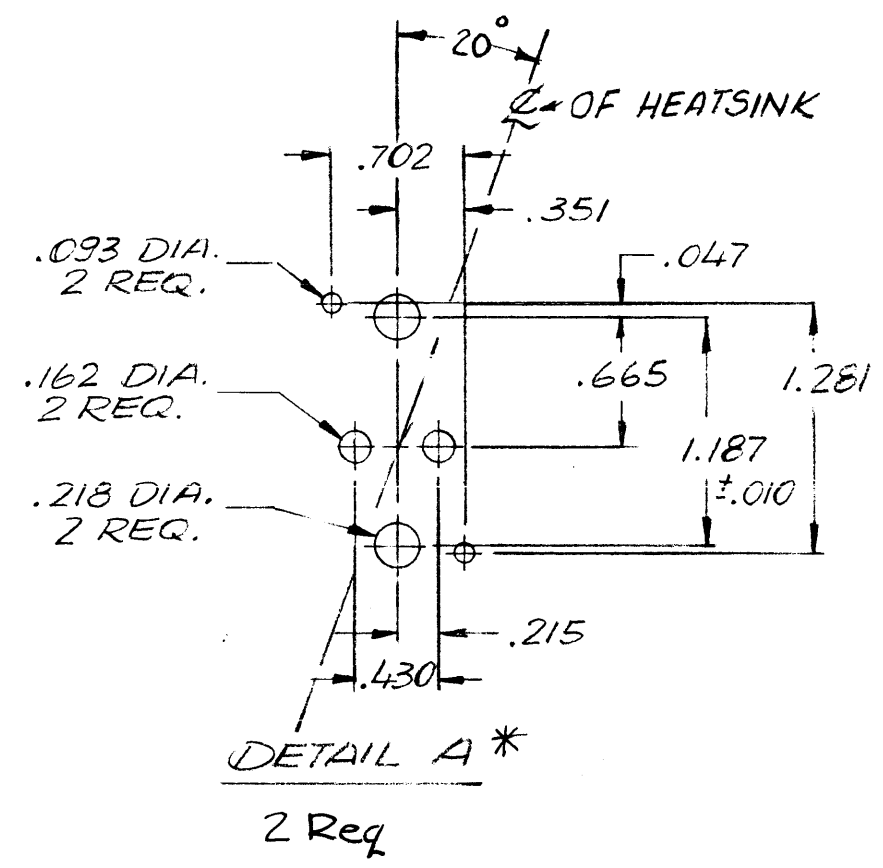
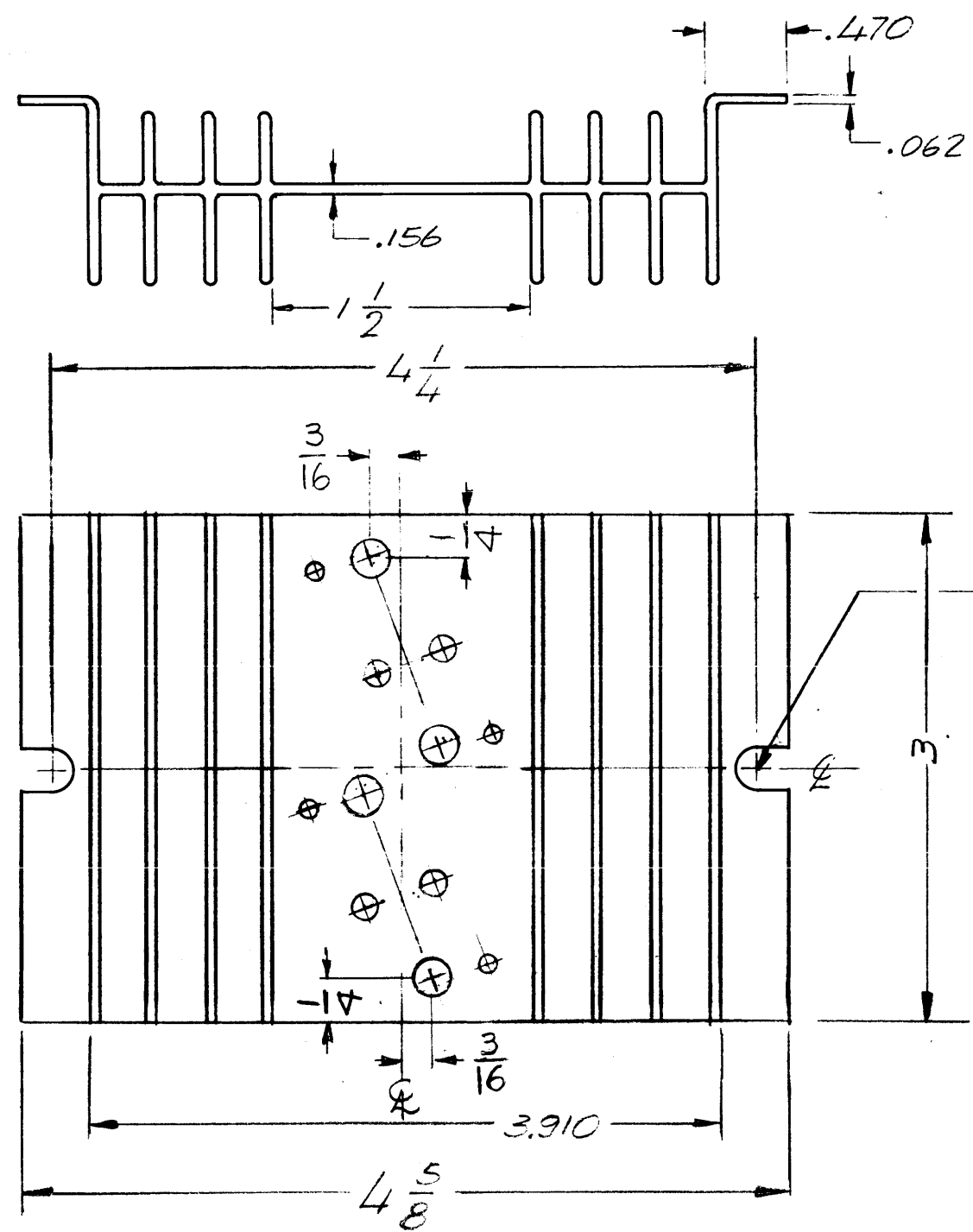
4

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1

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	D.V.			Ø	ORIGINAL RELEASED FOR PRODUCTION	11/5/73	
21159	G.D.L.	EJ		A	RELOCATED TWO DETAIL "A" DIM. 3 1/2 WAS 3"	5-30-74	EJ
21648	G.D.L.	WAB		B	DIM 3 WAS 3 1/2 . ON DETAIL A 20° LOCATION ADD	5-19-78	*



* DETAIL A HOLES ADDED BY TMC.

1	GPR110	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
5401-266-6123B	CODE	

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DECIMALS	FRACTIONS
.X ± .05	1/64
.XX ± .01	TOLS. ANGLES
.XXX ± .005	0° .30'

MATERIAL

FINISH
BLACK MATT

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
			LIST OF MATERIAL	
F. BUDETTI			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINAL APPROVAL			HEAT SINK, PWR SUPPLY	
MECH. DES.			DATE	
ELECT. DES.			DATE	
CHECKED			DATE	
DRAWN			DATE	
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	HD136	B	
SCALE 1:1			SHEET OF	

5

4

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