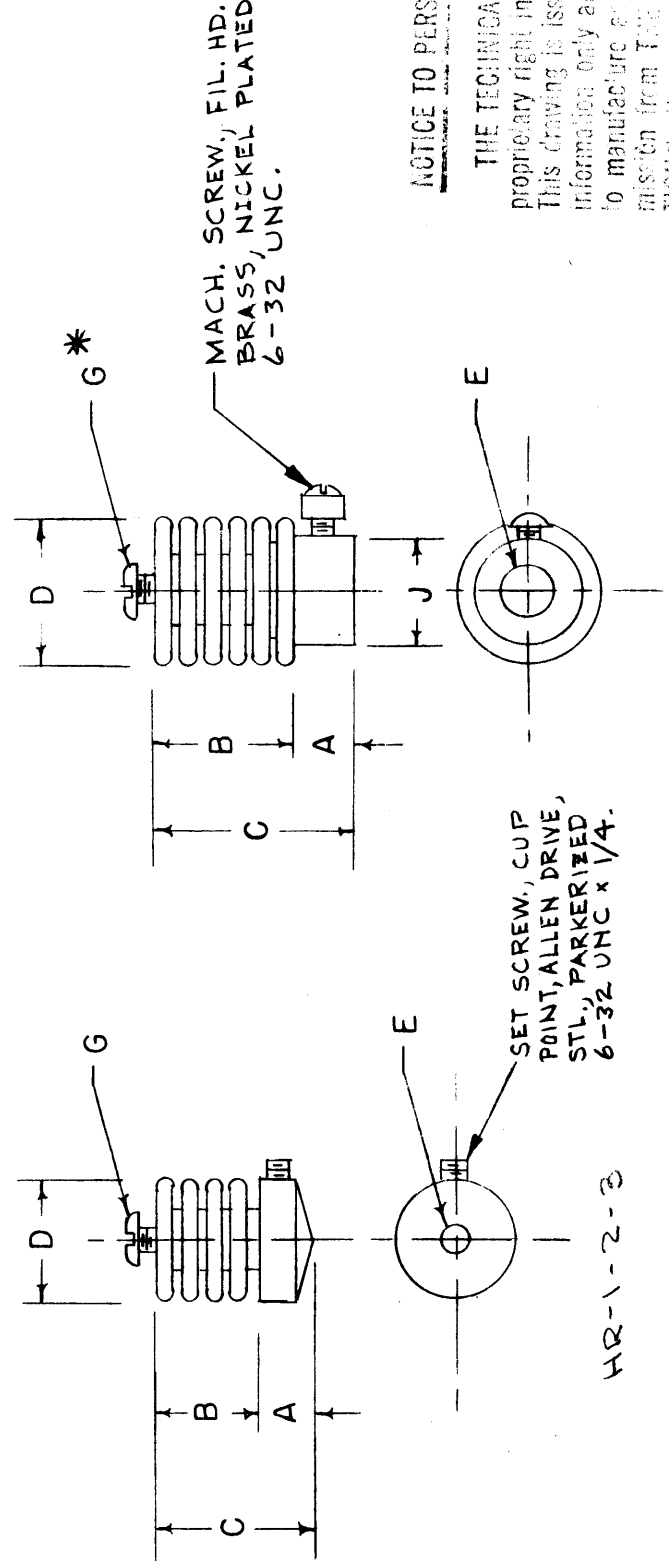


STANDARD DRAWING

TUBE	PLATE CONNECTOR	TUBE	PLATE CONNECTOR
2-25A	HR-1	75TH-TL	HR-3
2-50A	HR-3	100R	HR-8
2-150D	HR-6	100TH-TL	HR-6
2-240A	HR-6	VT12TA	HR-3
2-2000A	HR-8	152TH-TL	HR-5
3C2A	HR-1	250TH-TL	HR-6
A-65A	HR-6	250R	HR-6
A-125A	HR-6	253	HR-8
A-252A	HR-6	304TH-TL	HR-7
A-400A	HR-6	327A	HR-4
A-1000A	HR-8	450TH-TL	HR-8
AERIA-5-125B	HR-5	592 1/2-200A3	HR-10
APR60A	HR8	750TL	HR-8
G C 21	HR8	866 A	HR-8
KY21A	HR3	872A	HR-8
RX21A	HR3	1000T	HR-9
25T	HR1	1500T	HR-8
35T	HR3	2000T	HR-8
35TG	HR3		
UH50	HR2		

* HR-9 HAS 5/16 O.D. #10(606) STUBS G.A. TUBING 3/4" LONG 5/16-24 UNF-2A x 1/4 MIN. ONE END IN PLACE OF BINDING HEAD SCREW.



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Property of:
 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

HR-A-5-G-T-8-9-10

TMC NO.	CAT. NO.	A NOM.	B NOM.	C NOM.	D NOM.	E HOLE SIZE D.A. DEEP	G BINDING HEAD SCREW	J (MAX.)
HR 106-1	HR-1	7/32	15/32	11/16	1/2	.052 11/32	6-32	—
-2	-2	7/32	15/32	11/16	1/2	.052 11/32	6-32	—
-3	-3	7/32	15/32	11/16	1/2	.052 11/32	6-32	—
-4	-4	5/16	9/16	7/8	3/4	.075 3/8	6-32	.617
-5	-5	5/16	9/16	7/8	3/4	.075 3/8	6-32	.617
-6	-6	5/16	9/16	7/8	3/4	.075 3/8	6-32	.617
-7	-7	3/8	31/32	11/32	13/8	.121 15/32	10-32	15/16
-8	-8	3/8	31/32	11/32	13/8	.121 15/32	10-32	15/16
-9	-9	3/8	31/32	11/32	13/8	.121 15/32	*	15/16
-10	-10	3/8	31/32	11/32	13/8	.121 15/32	10-32	15/16

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		PLATE CONNECTOR	
		HEAT DISSIPATING	
		000112518	A. J. J.
		DRAWN	CHECKED
		018	
		ELEC. DES. APP. MECH. DES. APP.	HB 106 B
		FINISH & SPEC. N.	
		HEAT TREAT. SPEC.	
		DATE	
		ASSY. NO.	
		PROJECT NO.	
		MODEL	
		REQ. PER UNIT	
		SCALE: SA01-23(HR-)	
		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES	
		CHART REVISED; REF. FINISH NOTES; DELETE; PICT. F & H CALLOUTS DELETE; *ADD TO G CALLOUT; * NOTE REVISED; HWRE NOTES ADD.	
		5-10-65 13988 24	
		7-18 60 2591 P	
		DATE	CHECKER
		CH. NO.	DRAFTS
		ENG. APP.	
		TOLERANCES	
		DEC. DIM. ±	
		FRAC. DIM. ±	
		ANGULAR DIM. ±	