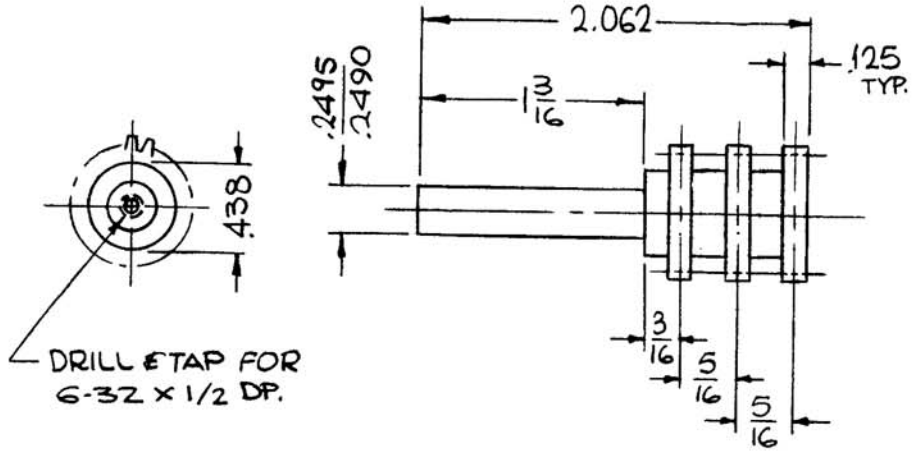
REQ. PER UNIT	USED ON				
	MODEL	ASS'Y. NO.	DATE	GR222	Ø
1	RFTA-1		3-17-65		



GEAR DATA:

NO. OF TEETH ~13

PITCH DIA ~.616 +.000 -.002

PITCH ~.1475

OUTSIDE DIA ~.668 +.000 -.004

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Ø	ORIG RELEASE FOR PROD	6-6 67		RG		
X	EXP. RELEASE	3-17-65				

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE
CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES
DECIMALS .X ±.05 .XX ± .01 .XXX ±.005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

SCALE 1:1

CODE A

5401-194

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		SEE DWG	F. BUDETTI	

STOCK SIZE: STAINLESS STEEL

MATERIAL: #303

TYPE & TEMPER

HEAT TREAT. SPEC.: S104 PASSIVATE

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

SPROCKET, TRIPLE

DRAWN	CHECKED	FINAL APPROVAL
SRG		

ELEC. DES. APP.	MECH. DES. APP.	GR222	Ø

TMC FORM 108-A

REPROVEL NO. 440H 23845