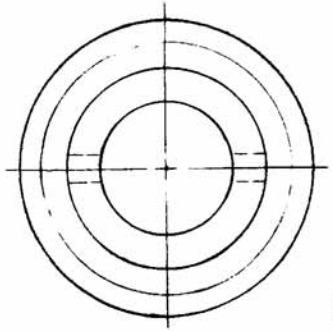
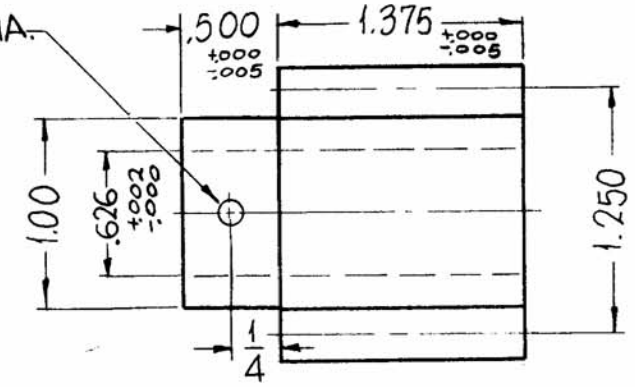
REQ. PER UNIT	USED ON			GR-190	0
	MODEL	ASS'Y. NO.	DATE		
	GPT-200K	A-2706	3-24-64		

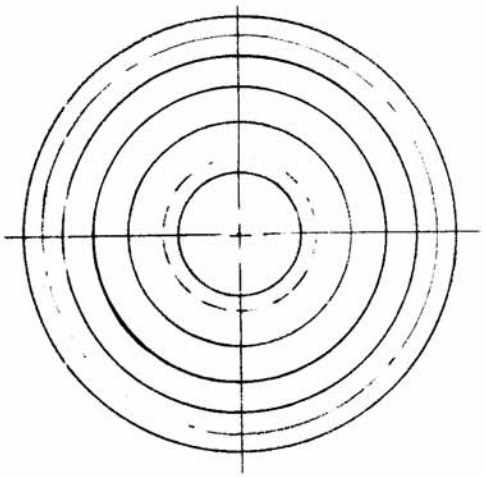
* DRILL & PIN UPON ASS'Y



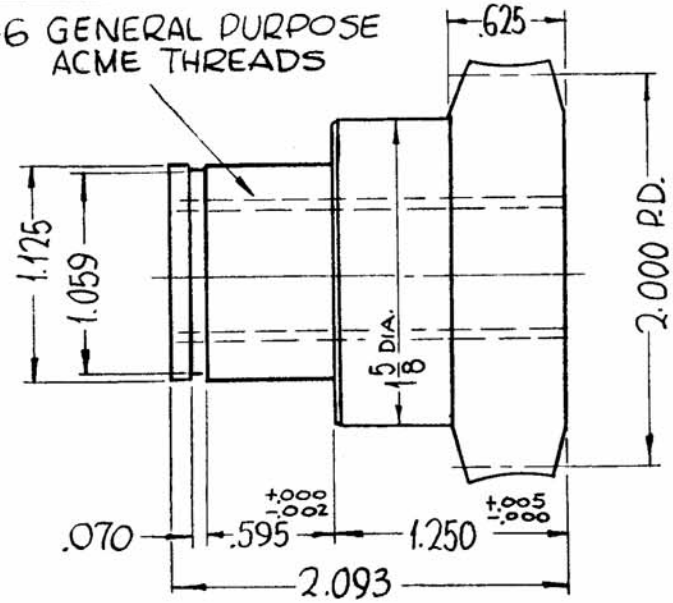
GR-190-2



PITCH DIA.-1.250
PITCH-10
THREADS-4, RIGHT HAND
PRESSURE ∠-14 1/2°
FACE-1.375
MAT'L-STAINLESS STEEL 303
FINISH-S-104 PASSIVATE



GR-190-1



PITCH DIA - 2.000
PITCH-10
TEETH NO.- 20
THREADS-4, RIGHT HAND
PRESSURE ∠-14 1/2°
FACE-.625
MAT'L-G-BRONZE

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
0	ORIG. RELEASE FOR PROD.	5-27-64		SRG		
X1	DIM. .595 WAS .687	2-14-64				

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

SCALE 1"=1"

TOLERANCES
DECIMALS .X ±.05 .XX ±.01 .XXX ±.005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

CODE

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			F. BUDETTI	

STOCK SIZE

MATERIAL

TYPE & TEMPER | HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

GEAR WORM WHEEL
TUBE HOIST

DRAWN	CHECKED	FINAL APPROVAL
SRG		

ELEC. DES. APP.	MECH. DES. APP.	GR-190	0

STOCK NO. 440H