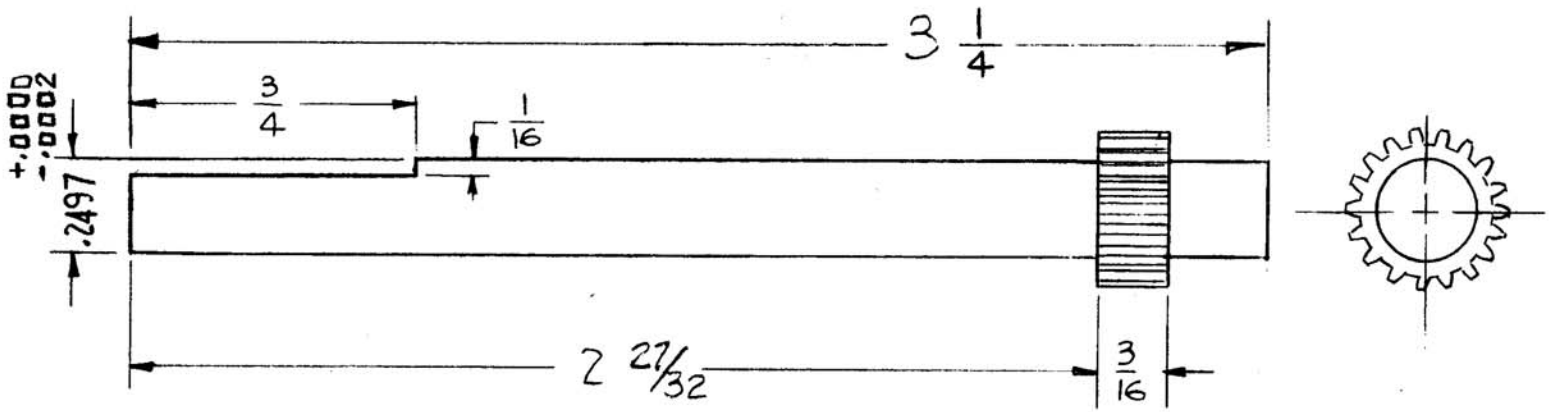
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE	GR-186	B
1	HFR-1		7-26-62		

~ SPECIFICATIONS ~
NO. OF TEETH = 18
DIAMETRAL PITCH = 48
PITCH DIA = .375
PRESSURE ANGLE = 20°
FACE = 3/16



SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	MAT'L WAS STEEL(DRAWN) MFG NAME DELE, S401-232 ADD.	8.27.64	12238	WB		
A	3-1/4 DIM. WAS 3 11/32	12-7-62	7791			

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRAC. ± 1/64 DEC. ± .005 ANGLES ± 1/2°

SCALE: S-401-232

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			KRUY	

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

GEAR, SHAFT PINION

STOCK SIZE	MATERIAL	TYPE & TEMPER	HEAT TREAT. SPEC.	FINISH & SPEC. NO.
	STEEL (STAINLESS)			

DRAWN	CHECKED	FINAL APPROVAL	ELEC. DES. APP.	MECH. DES. APP.	GR-186	B
R-HZZO		BP		DAK		