

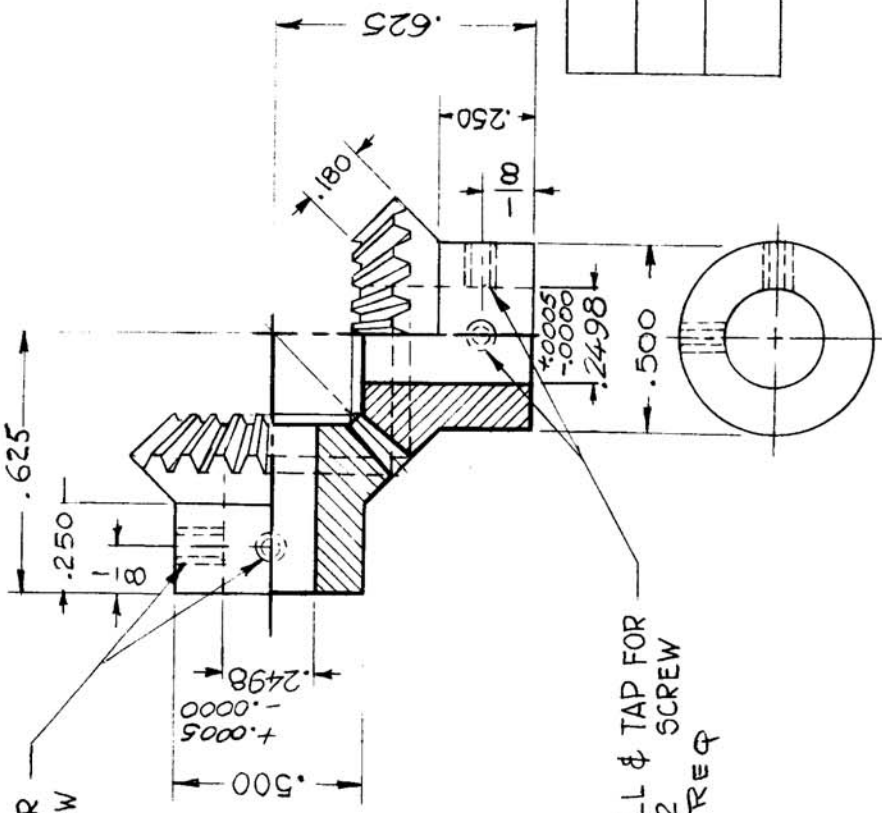
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ. PER UNIT	1
MODEL	HFR -1
USED ON ASSY. NO.	
DATE	7-26-62

GR-183

B.

DRILL & TAP FOR
6/32 SCREW
2 REQ.



~ SPECIFICATIONS ~
 NO. OF TEETH = 30
 DIAMETRAL PITCH = 48
 PITCH DIA. = .625
 FACE = .180

GEAR REQ.	MATERIAL	FINISH
1	ALUMINUM 24 ST	CHROMIC ACID ANODIZED
1	STAINLESS STEEL # 303	PASSIVATE (S104)

DRILL & TAP FOR
6-32 SCREW
2 REQ

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
SEE NOTE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
SEE NOTE		GEAR SET, BEVEL	
SEE NOTE		MATERIAL	
SEE NOTE		TYPE & TEMPER	
SEE NOTE		HEATTREAT. SPEC.	
SEE NOTE		FINISH & SPEC. NO.	
DATE	CH. NO.	DRAFTS	CHECKER
6/30/69	4	GE	K.H.J.
9/25/64	12465	9P	Q
SCALE:	S401-232		
	S401-196		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON FRAC. ± 1/64 DEC. ± .003 ANGLES ± 1/20			
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES			
ELEC. DES. APP. MECH. DES. APP.			
G.D.L.			
DRAWN			
CHECKED			
FINAL APPROVAL			
GR-183			
B			