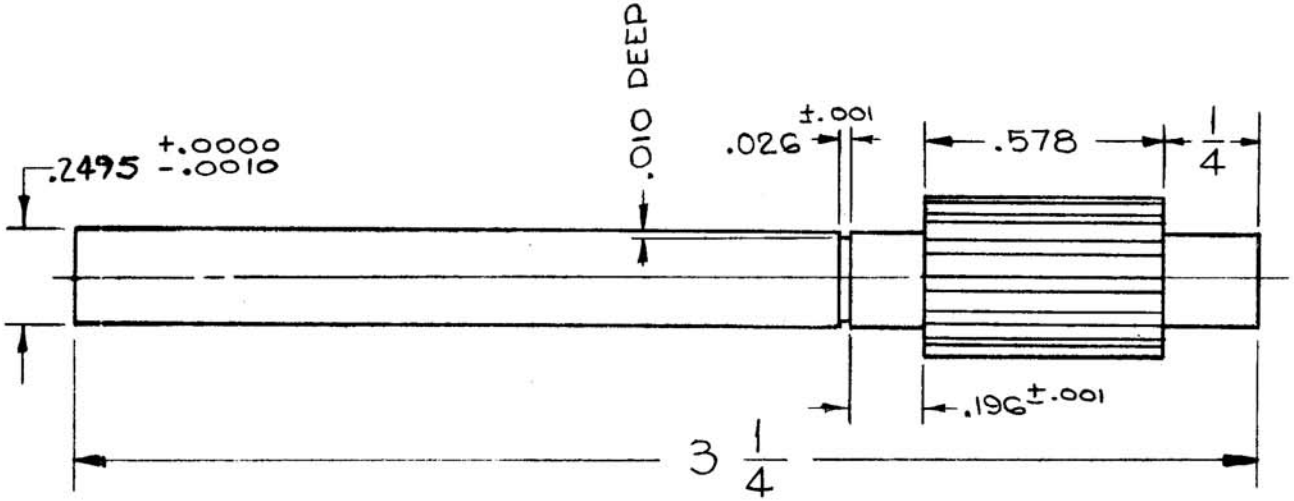
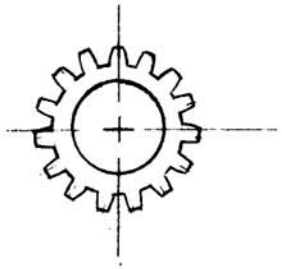
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE		
2	GPR-92		5-9-62	GR-170	C





BRASS
15 TEETH
48 PITCH PINION WIRE
PITCH DIA. - .312
PRESSURE ANGLE - 20°

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	GROOVE ADDED	9-16-63	9945			
B	DELETED 7/8 DIM ADDED .578 DIM	6-17-63	9294			
A	PRESSURE ANGLE, MATERIAL & SCALE ADDED	11-29-62	7764			

UNLESS THERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRAC. ± 1/ DEC. ± .000 / .001 ANGLES ± 1/2°

SCALE: S-401-15 (YW4815)

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ.	ITEM	PART NO.	GELLMAN DESCRIPTION	SYMBOL

STOCK SIZE: BRASS
MATERIAL

TYPE & TEMPER | HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

GEAR SHAFT, SPUR

DRAWN	CHECKED	FINAL APPROVAL	
RUZZO			GR-170 C
ELEC. DES. APP.	MECH. DES. APP.		