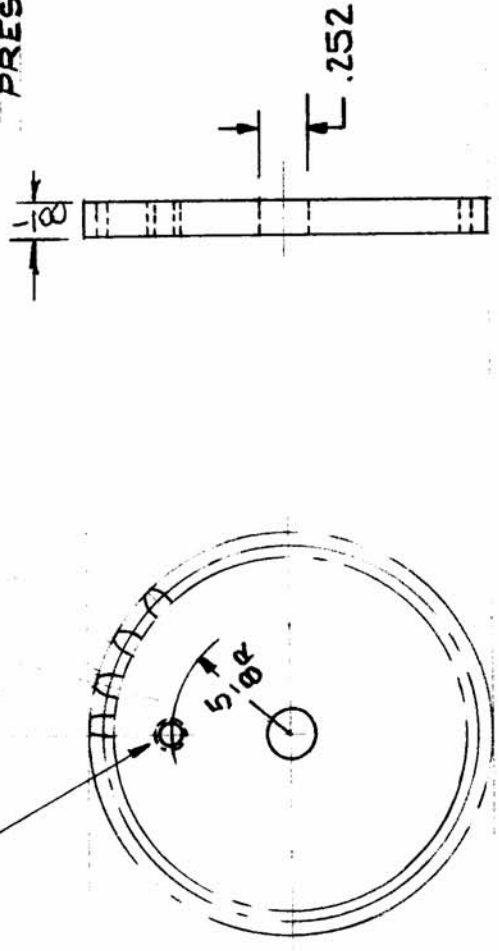


REQ. PER UNIT	MODEL	USED ON	DATE
	CHG-1	ASST. NO.	4-26-60
			GR-154
			B

PITCH DIA. — 2.000
 PITCH — 48
 NO. OF TEETH — 96
 PRESSURE ANGLE — 14 1/2°

DR # TAP 6-32 CLASS 2



I.D. AND P.D. MUST BE
 CONCENTRIC WITHIN .0015 F.I.R.
 OBSOLETE
 NO LONGER USED

REF ~ N.J. GEAR WORKS

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		GEAR, SPUR, 2"	
		ALUMINUM	
		MATERIAL	
		24S-T3	
		TYPE & TEMPER	
		HEATTREAT. SPEC.	
		YEL. ANODIZE	
		FINISH & SPEC. NO.	
		SCALE: FULL	
		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES	
ISSUE ITEM	CHANGED FROM	CHANGED FROM	CHANGED FROM
B	Dim. .252 was .2505	RU	2-18-61
A	DWG. MADE OBSOLETE	VF	11-8-60
		CHECKER	DATE
		ENG. APP.	
		DRAFTS	
		CHECKER	
		ENG. APP.	
		DRAWN	
		CHECKED	
		FINAL APPR. VAL	
		GR-154	B