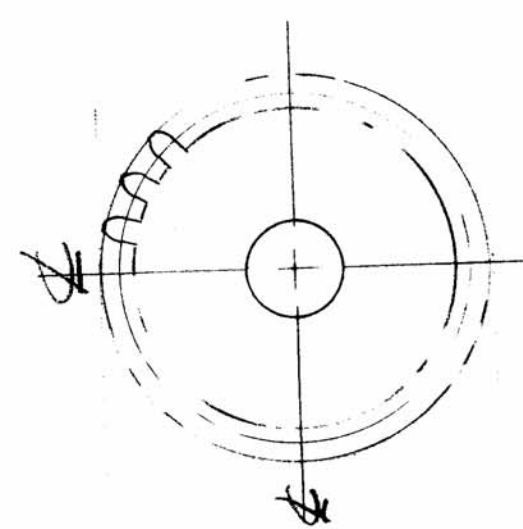
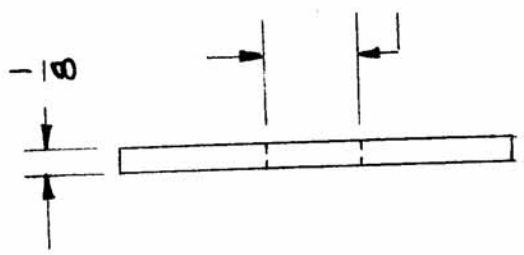


REQ. PER UNIT	3
MODEL	CHG-1
USED ON ASSY. N.	5-3-60
DATE	5-3-60
GR-153	

PITCH 48
 PRESSURE ANGLE 14 1/2°
 TEETH 48
 PITCH DIA. 1"
 TOLERANCE - COMMERCIAL CLASS 3



.251
.252

OBSOLETE
 NO LONGER USED
 9/12/60

REQ. ITEM		PART NO.		SYMBOL	
				DESCRIPTION	
		1/8		THE TECHNICAL MATERIEL CORP.	
		STOCK SIZE		MAMARONECK, NEW YORK	
		ALUMINUM		GEAR, IDLER	
		MATERIAL			
245-T3		HEAT TREAT. SPEC.		CHECKED	
TYPE & TEMPER		DRAWN		FINAL APPROVAL	
YELLOW ANODIZE		ELEC. DES. APP.		MECH. DES. APP.	
FINISH & SPEC. NO.				GR-153	
ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER
TOLERANCES					
SCALE:					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION: REMOVE ALL BURRS AND SHARP EDGES					
DEC. DIM. ±					
FRAC. DIM. ±					
ANGULAR DIM. ±					