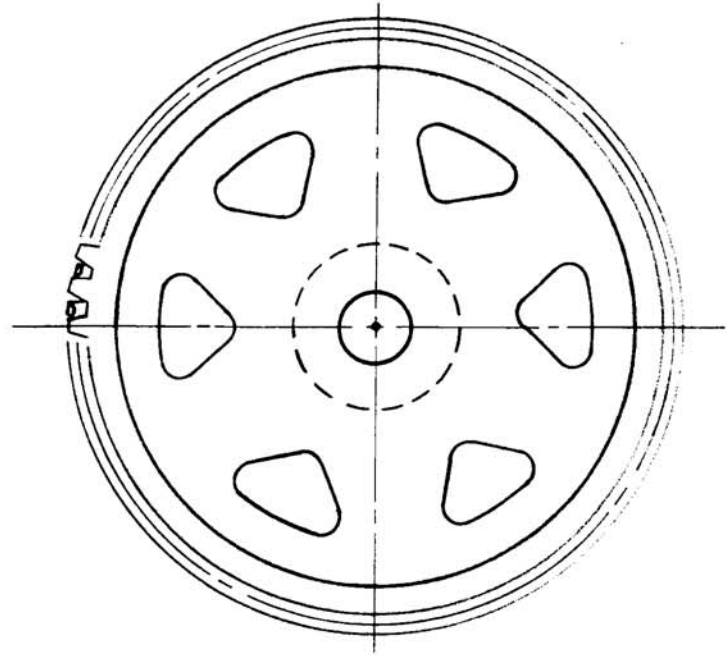
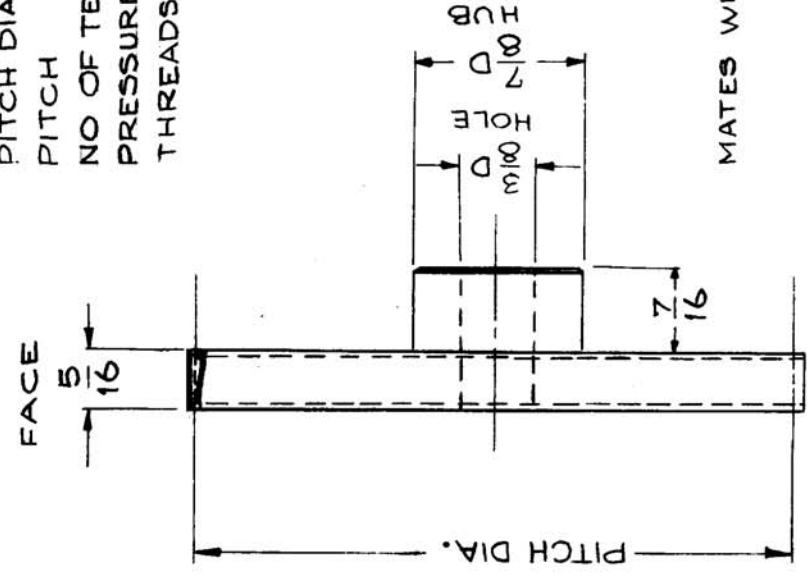


REQ. PER UNIT	1
MODEL	GR-142
ASSY. NO.	
DATE	

PITCH DIA. 3.125  
 PITCH 16  
 NO OF TEETH 50  
 PRESSURE  $\angle$  20°  
 THREADS RIGHT HAND



REF ~ TMC DWG NO. GR-144

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP.	
		MAMARONECK, NEW YORK	
		GEAR, WORM WHEEL	
ISSUE ITEM	CHANGED FROM	J.C. BIELE	FINAL APPROVAL
		DRAWN	
		CHECKED	
		MECH. DES. APP.	
		ELEC. DES. APP.	
TOLERANCES DEC. DIM. $\pm$ FRAC. DIM. $\pm$ ANGULAR DIM. $\pm$			
SCALE: S-401-15 (Q 1345) MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES			
DATE	CH. NO.	DRAFTS	CHECKER
			ENG. APP.
FINISH & SPEC. NO.			
TYPE & TEMPER HEATTREAT. SPEC.			
STOCK SIZE			
BRONZE			
MATERIAL			