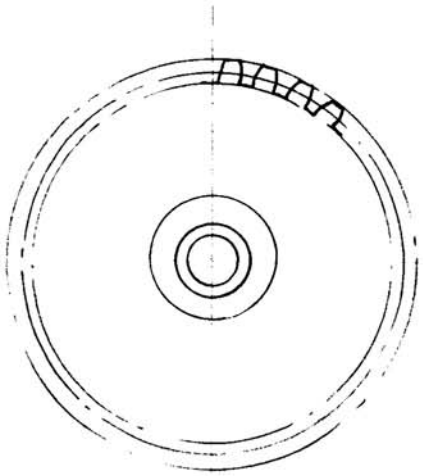
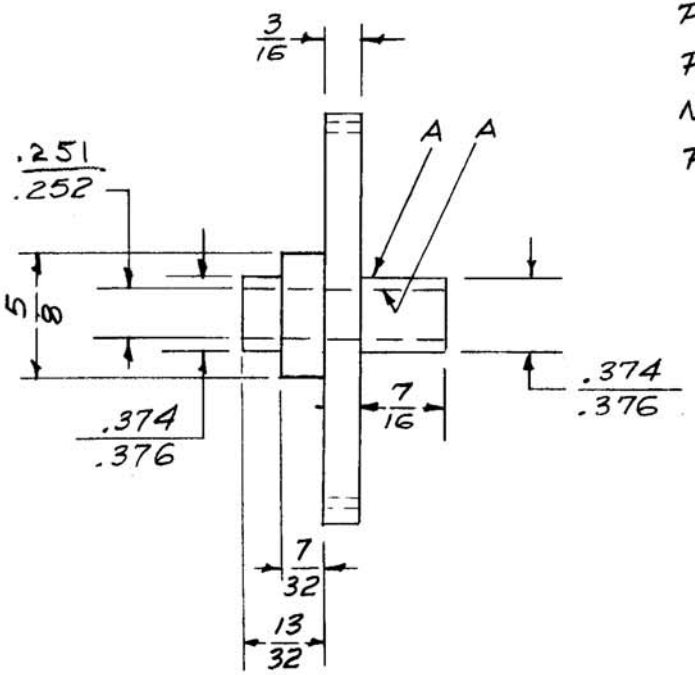
REQ. PER UNIT	USED ON			GR-132	C
	MODEL	ASS'Y. NO.	DATE		
1	SBE-1		7-23-57		
1	SBE-2		5-5-58		
1	SBE-3	AP-100	11-30-59		

.Note- "A" Surfaces must be concentric to within .0015 F.I.R. with the Pitch Dia.





Pitch Dia. — 2"
Pitch ——— 48
No. of Teeth — 96
Pressure Angle — 14 1/2°

REF: NEW JERSEY GEAR WORKS

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	13/32 WAS 3/8 7/32 x 5/8 D. Bushing Add.	12/2/57	3	16		
B	1	.252 WAS .2505/.2515	10/11/57	2		D.D	
A	1	MATERIAL WAS ALUMINUM	9/17/57	1	16	2B	

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

STOCK SIZE	DESCRIPTION
BRASS	GEAR, SPUR, 2" P.D., SPECIAL HUB
MATERIAL	

TOLERANCES	SCALE:	1-1002
DEC. DIM. ±	MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES	
FRAC. DIM. ± 1/64		
ANGULAR DIM. ±		

HALF HARD		16		
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
—		2B		GR-132 C
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	

FORM - 108 - A