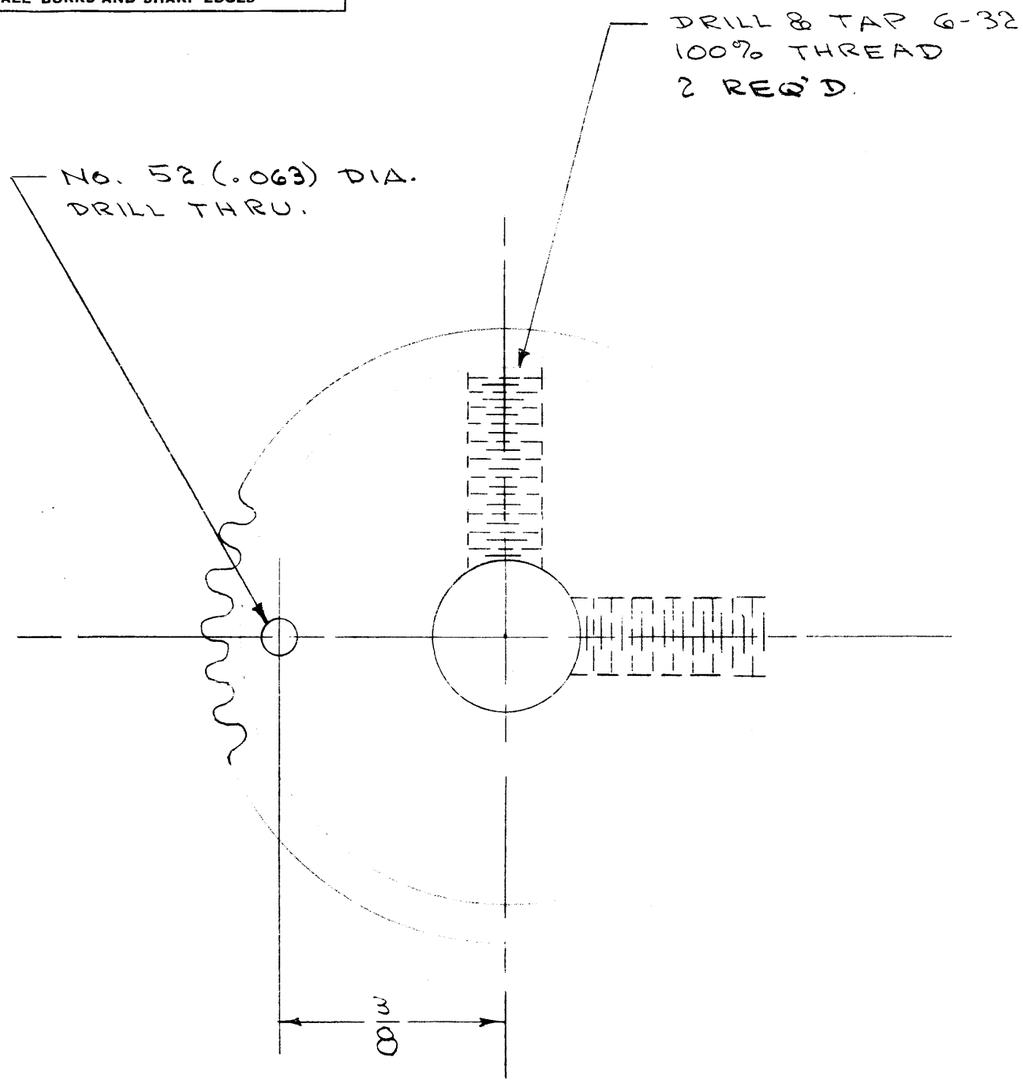
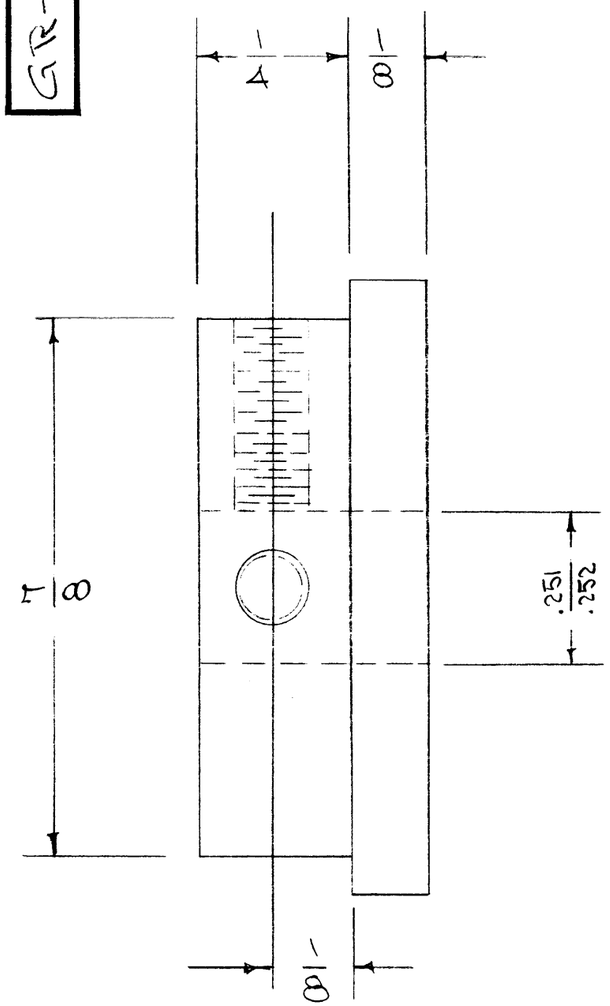
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

GR-121 A





PITCH - 48
PRESSURE ANGLE - 14½°
TEETH - 48
PITCH DIA. - 1"
(COMMERCIAL CLASS 3 TOL.)

B	CLASS 3 TOL. ADDED	5/16/55	1	PB		
	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES
±.005
±1/64
DIM. ±

SCALE: H

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
2	GPR	297		4-26-55

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP., MAMARONECK, NEW YORK	
STOCK SIZE				
NYLON			GEAR, NYLON	
MATERIAL		WEIGHT PER PC.	GPR	
TYPE & TEMPER			CDD. 4-26-55	
			DRAWN	ELEC. DES. APP. / MECH. DES. APP.
HEAT TREAT. SPEC.			CHECKED	G.T.O FINAL APPROVAL
FINISH & SPEC. NO.			GR-121	A