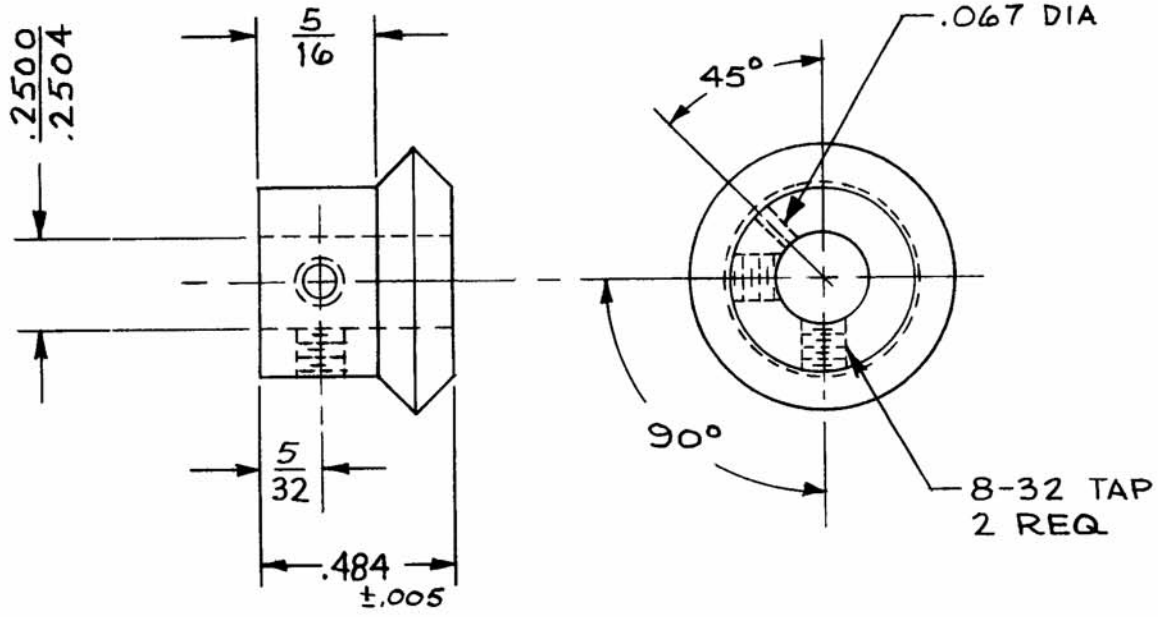
REQ. PER UNIT	USED ON			GR-116	E
	MODEL	ASS'Y. NO.	DATE		
2	PMO	285	7-23-54		



PRESSURE ANGLE — 20°
PITCH DIA. —— .600
PITCH —— 20
TEETH —— 12
FACE —— .12
HOLE —— .2500 / .2504

HUB PROJ —— 5/16
(COMMERCIAL CLASS 3 TOL.)

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
	REDRAWN W/O CHANGE LAST REV WAS "E"	7/17/67	—	JAde		JAde
E	DIM. .484 ±.0 5 ADDED., ON SPEC. HOLE WAS ¼., TYPE & TEMPER ADDED	11-15-62	7644		JAde	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE
CHEMICALLY APPLIED OR PLATED FINISHES

SCALE

TOLERANCES
DECIMALS .X ±.05, .XX ± .01, .XXX ±.005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

CODE

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

STOCK SIZE: BRASS

GEAR, MITER

MATERIAL: FREE MACHINING

TYPE & TEMPER | HEAT TREAT. SPEC.

C.D.D 7-23-54 | DRAWN: JAde | CHECKED | FINAL APPROVAL

CHROMIUM PLATED .0003

FINISH & SPEC. NO.

ELEC. DES. APP. | MECH. DES. APP.

A. J. J.

GR-116 E

TMC FORM 108-A

REPROVEL NO. 440H 16106