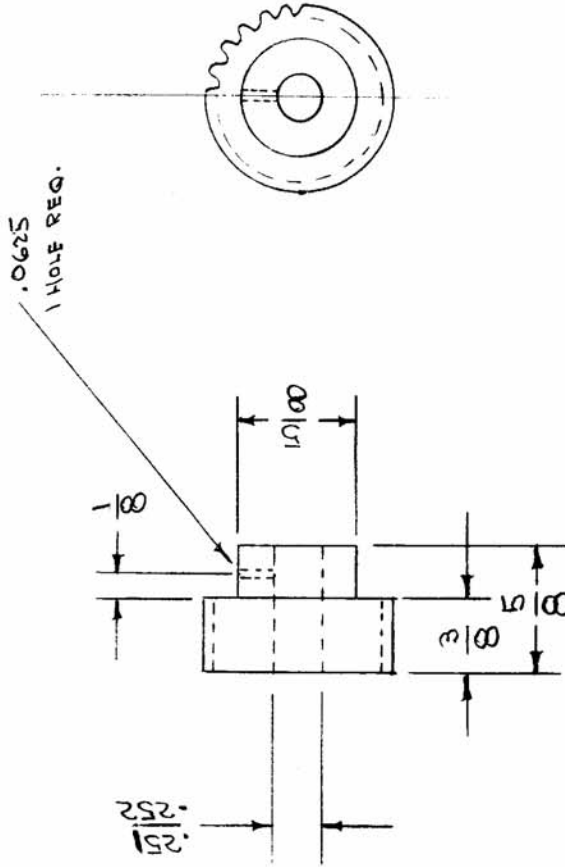


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



48 PITCH
55 TEETH
1.1458 P.D.
1 1/2° PRESSURE ANGLE
(COMMERCIAL CLASS 3 TOL.)

GR-115 B

USED ON

DATE

ASSY. NO.

PROJECT NO.

MODEL

REQ. PER UNIT

B	1	PMO, VOX, RTF REF DELETED	6/8/56	2	WAC	WAC
A	1	CLASS 3 TOL. ADDED	5/6/55	1	WAC	WAC
ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES						
SCALE: 1" = 1"						
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.						

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
STAINLESS STEEL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL	WEIGHT PER PC.	GEAR, STEP UP	
TYPE & TEMPER			
HEAT TREAT. SPEC.			
FINISH & SPEC. NO.			
DRAWN		ELEC. DES. APP.	MECH. DES. APP.
CHECKED		FINAL APPROVAL	