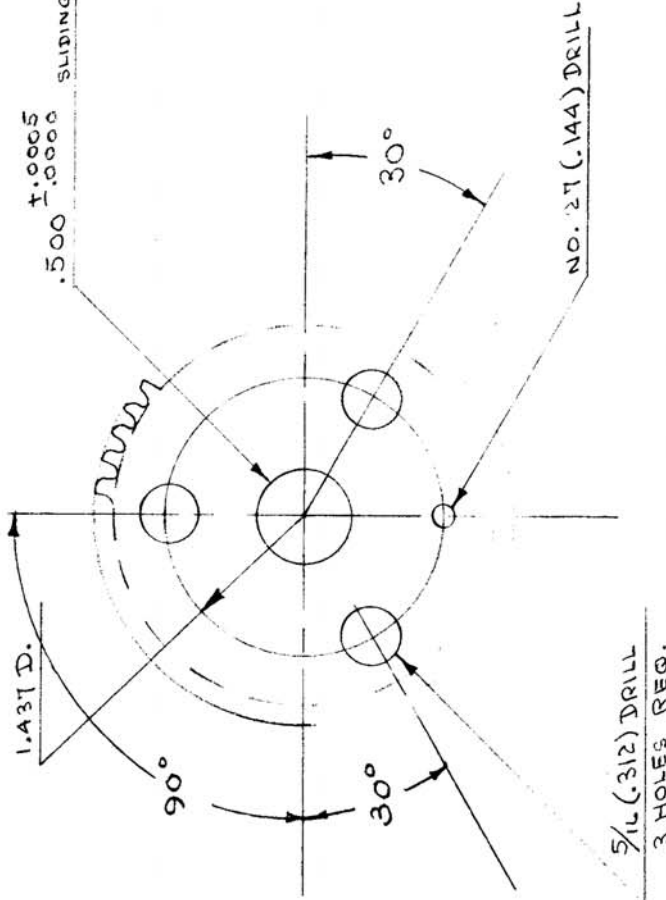


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



REMOVE ALL BURRS

NOTE:  
 48 PITCH  
 1 1/2° PRESSURE ANGLE  
 2 1/2" P.D. - 100 TEETH SPUR GEAR  
 (COMMERCIAL CLASS 3 TOL.)

SLIDING FIT ON HUB (see Dwg PM-182)

GR-110 A		USED ON	
QTY PER UNIT	MODEL	PROJECT NO.	ASSY. NO.
1	A-1000	101	A-336
			DATE
			1-14-53

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
.064		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			
BRASS	#	FREE GEAR	
MATERIAL	WEIGHT PER PC.		
HALF HARD			
TYPE & TEMPER			
#			
HEAT TREAT. SPEC.			
#			
FINISH & SPEC. NO.			

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A 1	CLASS 3 TOL. ADDED	5/16/53	1	AB	WJC	
TOLERANCES						
SCALE: #						
DEC. DIM. ± .005						
FRAC. DIM. ± 1/64						
ANGULAR DIM. ± 1°						
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.						
ALL OTHERS	AMS-220C		SUPERCEDES		FINAL APPROVAL	
GR-110			A			