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REQ. PER UNIT
 MODEL
 USED ON
 ASS'Y. NO.
 DATE

Standard
 8-31-62
 GL-125

EPOXI-PATCH KIT #1C, COLOR - WHITE, CONSISTING OF: A. ONE TUBE, EPOXI RESIN
 B. ONE TUBE, EPOXI HARDENER
 C. TWO WOOD SPATULAS

METHOD OF APPLICATION:

- Mix on any clean, dry, flat surface that is discardable.
- Squeeze one length of HYSOL RESIN on mix surface. Use uniform pressure for even bead.
- Parallel to bead of resin squeeze an EQUAL LENGTH BEAD OF HARDENER. NOTE: For even cut-off, tilt tube firmly against mixing surface.
- MIX THOROUGHLY -- so that the different colored hardener and resin result in a uniform color.
- Apply to surfaces which are clean, dry and free of oil, grease or wax.
- Mixed material must be used within 45 minutes.

CURE:

Room temperature (77°F.) will harden in 1-2 hours. Will cure in 24 hours. Cure may be accelerated with heat such as infra-red lamps, ovens or torches. Do not exceed heat of 300°F. for more than one hour.

WARNING:

- Keep tubes securely capped when not in use.
- Prevent contact with the skin. If skin contact occurs, wash with clean soap and water.

Ref: Hysol Corp., Olean, New York

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		EPOXY ADHESIVE	
		SEALANT	
		MATERIAL	
		DRAWN	
		CHECKED	
		HEAT TREAT. SPEC.	
		TYPE & TEMPER	
		FINISH & SPEC. NO.	
		ELEC. DES. APP. MECH. DES. APP.	
		FINAL APPROVAL	
		GL-125	

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES ON
 FRAC. ± 1/64 DEC. ± .005 ANGLES ± 1/2°

SCALE:
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES