

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

**STANDARD DRAWING**

REQ. PER UNIT

MODEL

PROJECT NO.

ASSY. NO.

USED ON

DATE

GL-111

" INSA-LUTE "  
ADHESIVE CEMENT

OIL PROOF ACID PROOF FIRE PROOF  
AIR DRYING OR 150° F FOR 24 HRS.

RESISTS TEMPS. TO 2000° F

ADHERES TO GLASS, PORCELAIN, METAL, ASBESTOS, WOOD.  
HARDENS TO UNGLAZED PORCELAIN LIKE BODY.

AVAILABLE - 1 RT, 1 QT, 1 GAL. & 5 GAL. TINS

REF: SAUERREISEN CEMENTS CO (NO 1 PASTE)

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE		CEMENT, "INSA-LUTE".	
MATERIAL	WEIGHT PER PC.		
TYPE & TEMPER		CDP 8/8/55	WDC
HEAT TREAT. SPEC.		YKDE	WDC
FINISH & SPEC. NO.		CHECKED	FINAL APPROVAL GL-111
ISSUE ITEM	CHANGED FROM	DATE	CN. NO.
			DRAFTS CHECKER
			ENG. APP.
SCALE			
TOLERANCES			
DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK		
FRAC. DIM. ±	SIZES AND MANUFACTURERS		
ANGULAR DIM. ±	TOLERANCES ARE NOT INCLUDED.		