

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

STANDARD DRAWING

GL-103

USED ON

MODEL

PROJECT NO.

ASSY. NO.

DATE

SPECIFICATIONS

MATERIAL- NITRO-CELLULOSE BASE PLASTICIZER
 SOLVENT (ETHYL ACETATE OR METHYL ETHYL KETONE)

USES: CEMENTING WOOD, PAPER, CERAMICS, LEATHER, ETC.
 NOT RECOMMENDED FOR STYRENE, METAL OR RUBBER

SHELF LIFE: 3 TO 5 YEARS

FLASH POINT: 20 TO 80°F (BEFORE DRYING)

DRYING TIME: 10 TO 30 MINUTES

MAXIMUM TEMP: 200°F (AFTER DRYING)

DIELECTRIC STRENGTH: 300 TO 500 VOLTS PER MIL

DIELECTRIC CONSTANT: 1.0Kc-6.7 TO 8.8
 1.0Mc-6.15 TO 6.2

TRADE NAME: DUCO CEMENT

NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
#	#	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
#	#	ADHESIVE, NITRO-CELLULOSE BASE	
#	#	STOCK SIZE	
#	#	MATERIAL	
#	#	WEIGHT PER PC.	
#	#	TYPE & TEMPER	
#	#	HEAT TREAT. SPEC.	
#	#	FINISH & SPEC. NO.	

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.
A 1	REVISED, SPECS ADDED	7-29-41	11721	SRG	JRL
TOLERANCES					
SCALE 3401-261 (DUCE)					
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
ALL OTHERS	DEC. DIM. ±	FRAC. DIM. ±	ANGULAR DIM. ±		

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