

ISSUE	ITEM	CHANGED FROM	DATE	CM. NO.	DRAFTS	CHECKER	ENG. APP.	REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
X		ENG RELEASE	23 JAN 72		C.C.		HES					
<p>MIXING RATIO PARTS BY WEIGHT</p> <p>PART A (SILVER BASE) 15.0</p> <p>PART B (HARDENER) 1.6</p> <p>STIR PART A (SILVER BASE) IN CONTAINER THOROUGHLY BEFORE USING</p> <p>CURING SCHEDULE - (USE ANYONE OF THE FOLLOWING)</p> <p>150°C 1/2 HOUR</p> <p>100°C 1 HOUR</p> <p>80°C 2 HOURS</p> <p>60°C 4 HOURS</p> <p>ROOM TEMPERATURE 2 TO 3 DAYS</p> <p>POT LIFE - AT LEAST 8 HOURS</p> <p>VOLUME RESISTIVITY (COMPARATIVE METHOD) 11.0 BTU IN/FT. 2 HR. °F</p> <p>FOR FURTHER INFORMATION REFER TO "EPOXY TECHNOLOGY, BULLETIN 'EPO-TEK 410"</p> <p>THERMAL CONDUCTIVITY (COMPARATIVE METHOD) 11.0 BTU IN/FT. 2 HR. °F</p>												
MODEL		PROJECT NO.	DATE	USED ON		TOLERANCES		IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		TMC (Canada) LIMITED OTTAWA ONTARIO		
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION REMOVE ALL BURRS AND SHARP EDGES		22 JAN 72		ELECTRICALLY		SCALE 1:1		ELEC. DES. APP.		ELECTRICALLY		
DEC DIM. ± .08		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED		MATERIAL		WEIGHT PER PC		HEAT TREAT SPEC.		CONDUCTIVE EPOXY		
FRAC. DIM. ± 1/64		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		TYPE & TEMPER		FINISH & SPEC. NO.		CHECKED		C. CHARLES		
ANGULAR DIM. ± 0'30"		.XXX = .008		DRAWN		MECH. DES. APP.		FINAL APPROVAL		H. SCHAEFER		
ALL OTHERS				CHECKED						GL 10009 X		