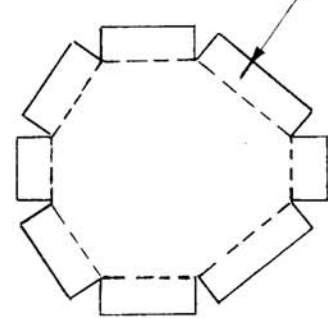


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

RELEASED

MATERIAL LAY-UP - 8 PLYES OF PRE-IMPREGNATED MATERIAL



BEND ON DOTTED LINE

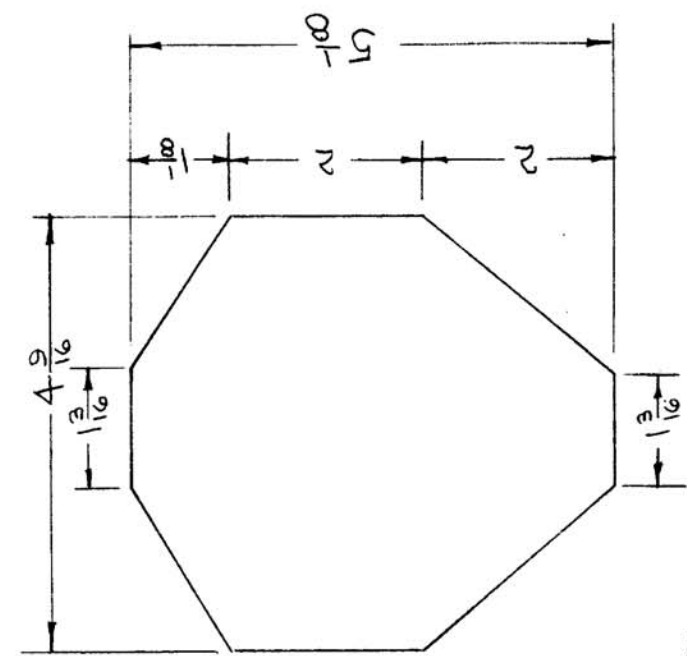
NOTE: AFTER PLYES ARE LAID UP, THE MOLD IS SEALED IN A BAG OF POLYVINYL ALCOHOL. A VACUUM IS APPLIED AND THE UNIT IS CURED IN AN OVEN AT 135°C. FOR 1/2 HOURS.

PLY 1, 3, 5, 7

PLY 2, 4

PLY 6, 8

RINGS AROUND SIDES OF COVER ONLY.



MOLD DIMENSIONS: MADE OF 3/4 PLYWOOD

USED ON			
MODEL	PROJECT NO.	ASSY. NO.	DATE
DAC-1	180	A-455	5-6-53

FP-118

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		COVER	
		DAC-1	
		C.D.D. 5-6-53	
		DRAWN	ELEC. DES. APP. MECH. DES. APP.
		MADE	CHECKED
			FINAL APPROVAL
			FP-118

STOCK SIZE	
POLYESTER 181-136	#
GLASS CLOTH MATERIAL	#
WEIGHT PER SQ. FT.	#
TYPE & TEMPER	
SEE NOTE	
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	