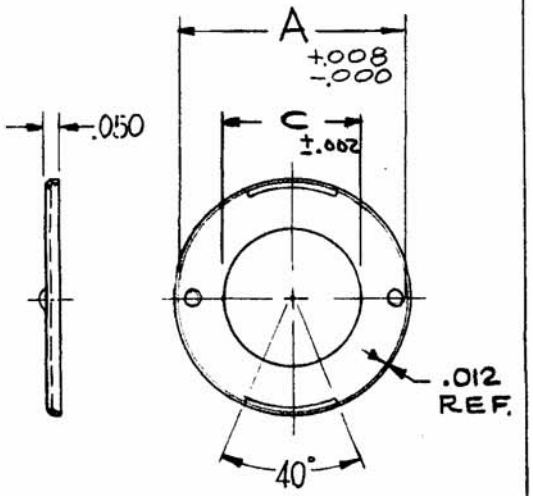
STANDARD DRAWING

C P/N	MFG P/N	A	B	C	D	E	F	G
CU158	1408 H	.590	.540	.365	.511	.354	.366 +.008 -.000	.560
CU158-2	1811 H	.748	.700	.365	.669	.393	.480 +.008 -.010	.720

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE	CU158	A
	VLRB-1		7-13-64		

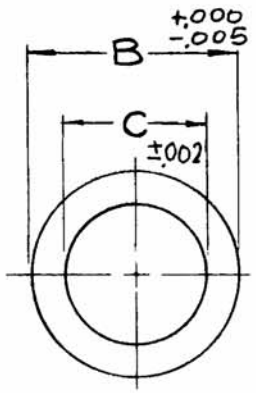
NOTE: FOR USE WITH CI 137



RETAINER, BOTTOM

MATERIAL ~ .012 THICK, BRASS H/H
FINISH ~ CAD. PLATED OR HOT TIN DIPPED
1 REQ.

MFG. CODE "BP"

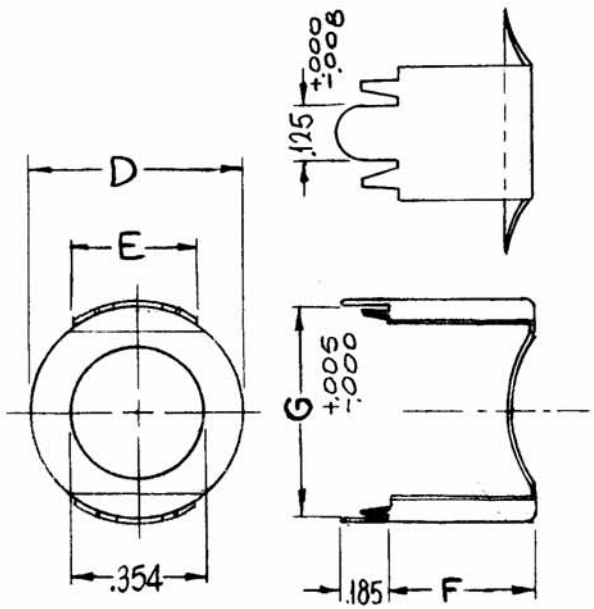


WASHER, FIBER

MATERIAL ~ .008 ±.001 THICK, BAKELITE

2 REQ.

MFG. CODE "W"



RETAINER, TOP

MATERIAL ~ .012 THICK NICKEL SILVER H/H

1 REQ.

MFG. CODE "C"

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	TMC P/N CHART ADDED DIMS. REPLACED BY LETTERS	11.12.64	12911	MB		
Ø	ORIGINAL RELEASE FOR PRODUCTION	9-9-64	Ø			
X	EXPERIMENTAL RELEASE	7-13-64	X	SRG		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

SCALE 2:1

TOLERANCES: DECIMALS .X ±.05, .XX ±.01, .XXX ±.005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

CODE C

S401-118

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			M. GELLMAN	

STOCK SIZE

MATERIAL

TYPE & TEMPER | HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

RETAINER

DRAWN	CHECKED	FINAL APPROVAL
SRG	@	RAC

ELEC. DES. APP. | MECH. DES. APP. 9/8/64

CU158 | A

TMC FORM 108-A

REPROVEL NO. 440H 1610c