

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

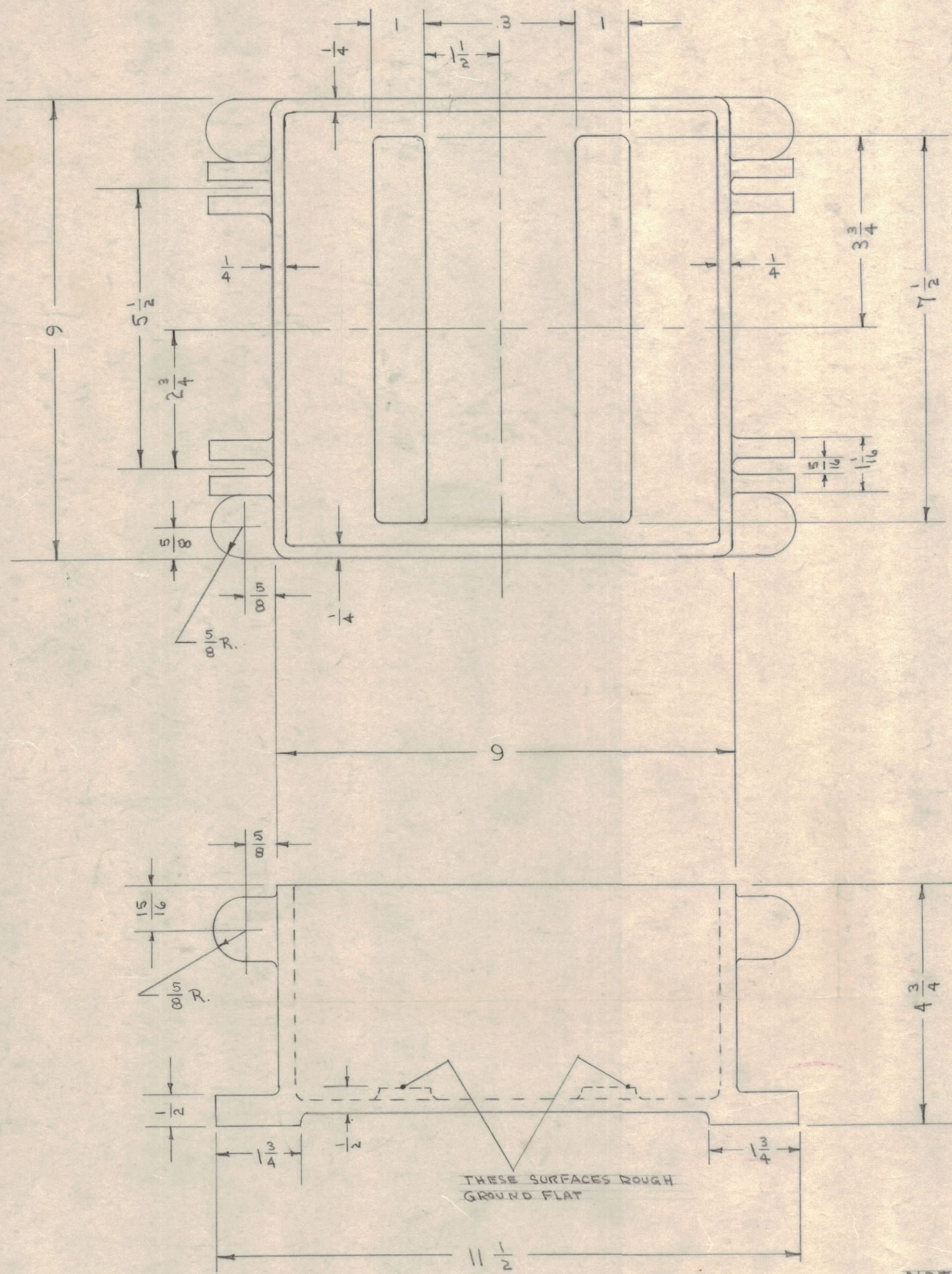
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

RELEASED

NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION  
MAMARONECK, NEW YORK



**- OBSOLETE -**  
**REPLACED BY**  
**CS 120**

CS-108 B

NOTE: CASTING MUST BE FREE OF POROSITY, SAND HOLES, AND ALL SURFACES SMOOTH.

REF. MACHINING DWG. # PM-122, PM-808

B	NOTE OBSOLETE ADD	7-2-57	E.D.L.		
A	195 ALLOT	11/13/57	E.D.L.		
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER
TOLERANCES		SCALE: 1/2 SIZE			
ALL OTHERS	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.			
	FRAC. DIM. ±				
	ANGULAR DIM. ±				

RTB	158	A-168	10-3-57
MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
CASTING		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK, NEW YORK	
MATERIAL	WEIGHT PER PC.	CASE, CASTING	
ALUMINUM	-#		
356-T6			
TYPE & TEMPER		C.D.P. 10-3-57	
STRESS RELIEVED		DRAWN	ELEC. DES. APP. MECH. DES. APP.
HEAT TREAT. SPEC.		10-10-57	
SAND BLAST		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.			CS-108 B