

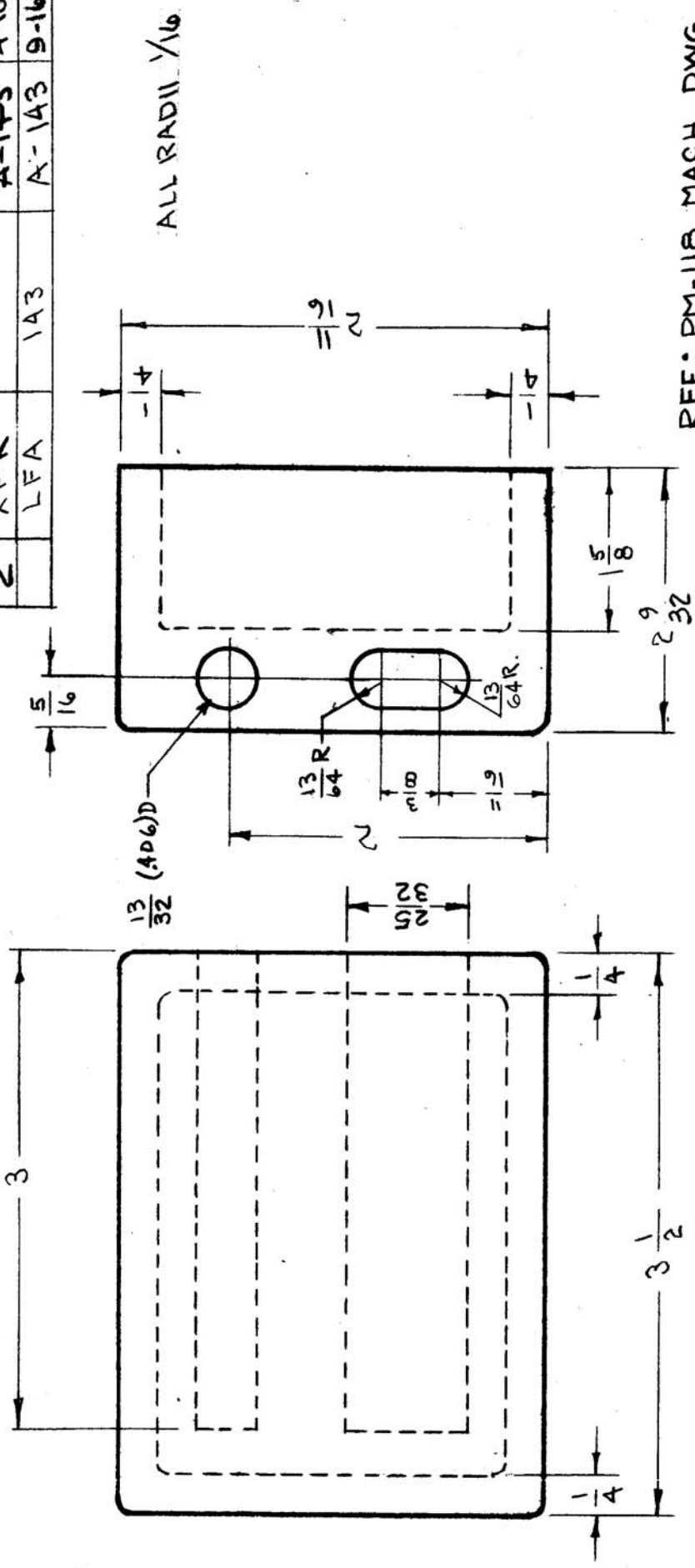
CS-107 C

RELEASED

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

Req. Rev. UNIT	USED ON
2	PROJECT NO. 1A3
	MODEL XFK
	LFA
	ASSY. NO. A-143
	DATE A-10-51
	A-143
	9-16-52



CASTING MUST BE FREE OF POROSITY, SAND HOLES, AND ALL SURFACES SMOOTH

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
CASTING		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE		CASTING, XTALOVEN	
MATERIAL	ALUMINUM		
WEIGHT PER PC.			
TYPE & TEMPER	35G-T6		
STRESS RECEIVED			
HEAT TREAT. SPEC.			
SAND BLAST			
FINISH & SPEC. NO.			

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
C 1	2 9/32 DIM. WAS 2 1/4	12/16/53	10474			
B 2	SLOT, DIM. 25/32 WAS 3/4	8/6/5				
A 1	13/64 R WAS 3/16 R	11/16/52				
	WAS 3/8 DIA					

ALL OTHERS	DEC. DIM. ± 0.31	SCALE
	FRAC. DIM. ± 1/32	DRILL, PUNCH, COMMERCIAL STOCK
	ANGULAR DIM. ±	SIZES AND MANUFACTURERS
		TOLERANCES ARE NOT INCLUDED.

C.D.D. 9-10-52	A. J. J.	ELEC. DES. APP.	MECH. DES. APP.
WDC 10-27		CHECKED	FINAL APPROVAL
		SUPERCEDES	CS-107
		AMS-111	C