

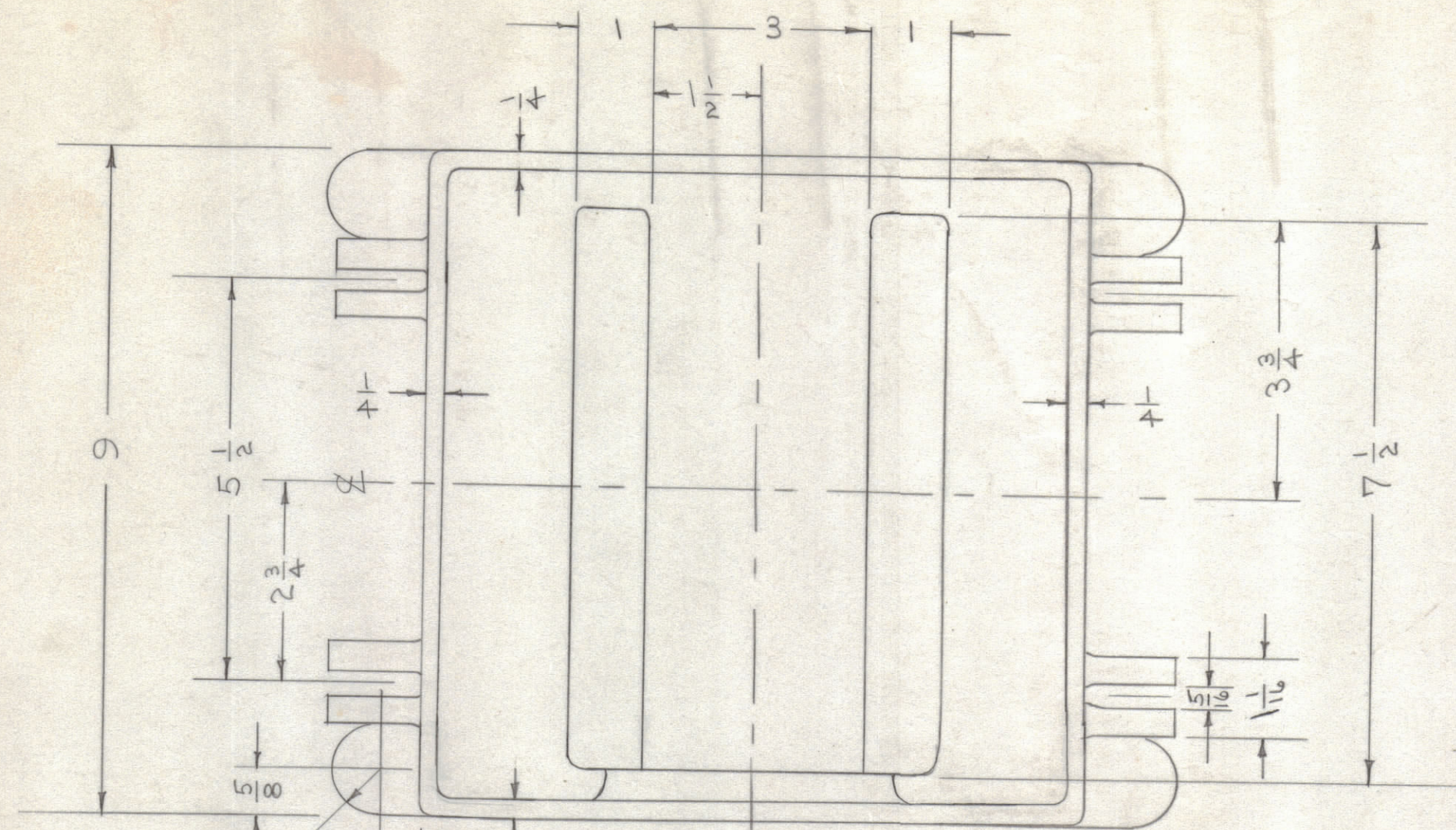
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

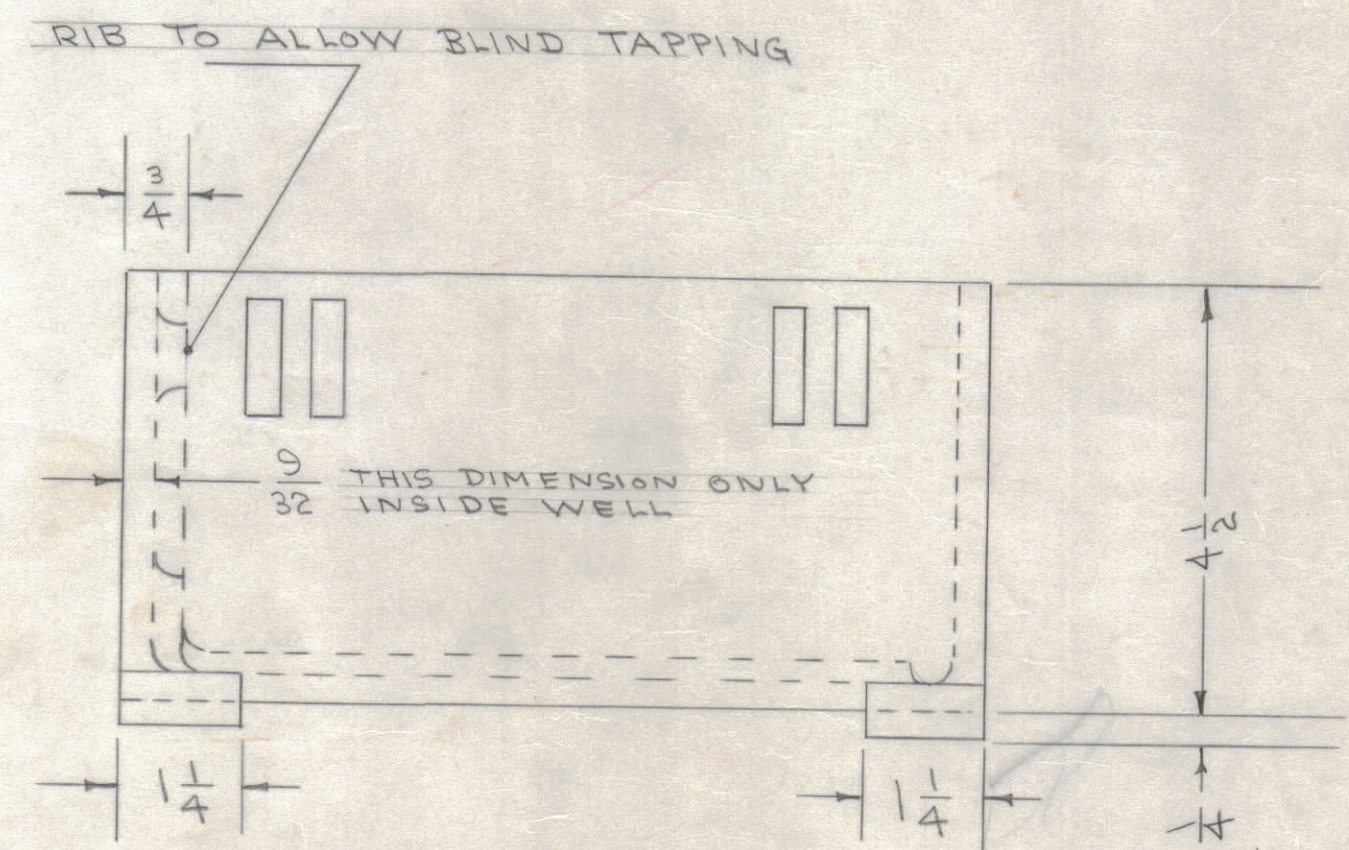
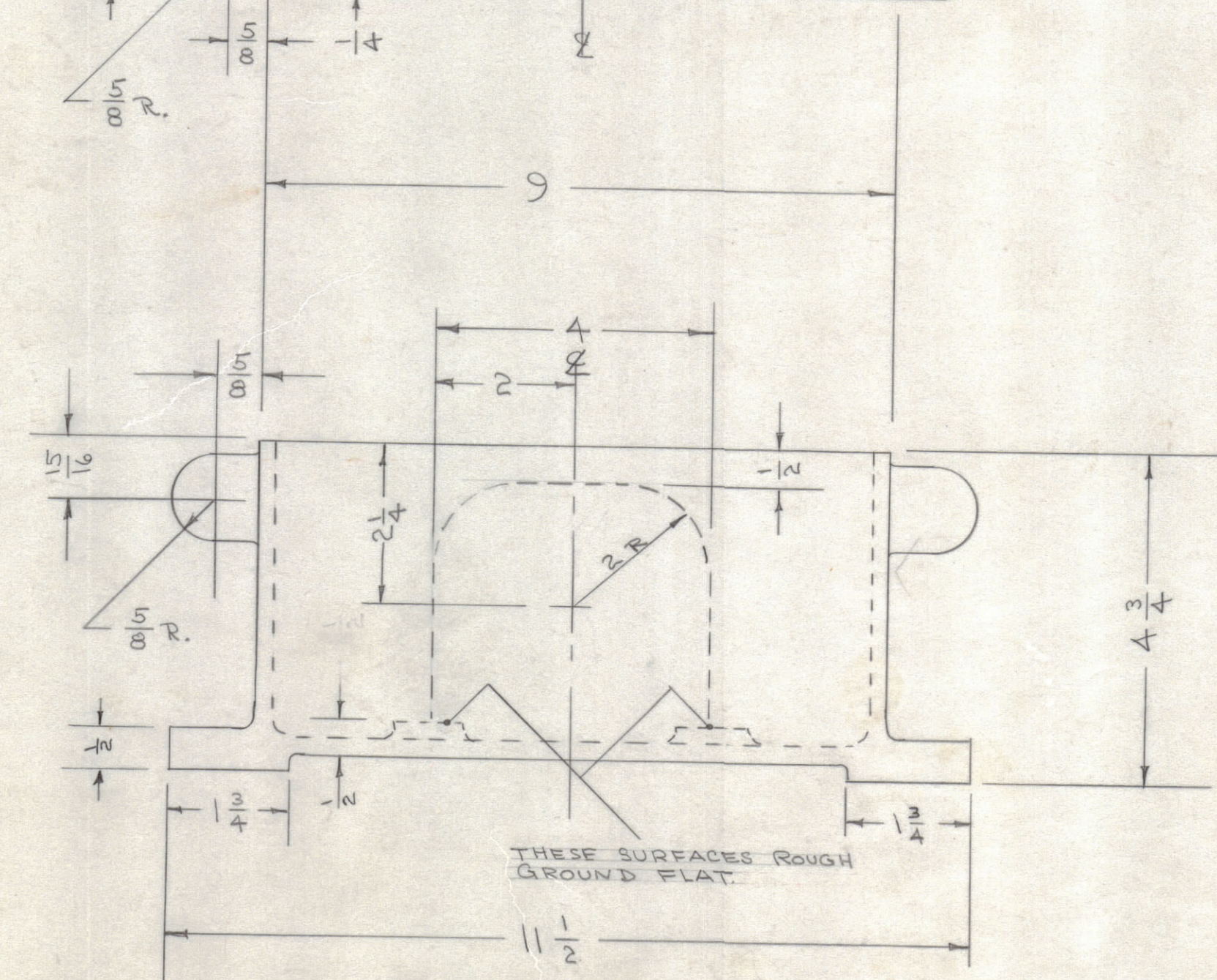
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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK



NOTE:
OBSOLETE
REPLACED BY CS120

NOTE:
CASTING MUST BE FREE OF POROSITY AND SAND HOLES. ALL SURFACES MUST BE SMOOTH.



CS-106 B

REF: MACHINING DWGS. PM-109, PM-112

B	NOTE OBSOLETE ADD						
A	2" Radii Added	8/22/52	1	H.C.			
	REDRAWN - NO CHANGE	4/9/53		C.D.D.			
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: 1/4"					
ALL OTHERS	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK					
	FRAC. DIM. ±	SIZES AND MANUFACTURERS					
	ANGULAR DIM. ±	TOLERANCES ARE NOT INCLUDED.					

BAC-3-S-500	153	A-234	10-10-52
BAC-4-S-500	153	A-233	10-10-52
BAC-4-S-20	108	A-109	8-1-52
BAC-1-S-20	108	A-106	8-1-52
MODEL	PROJECT NO.	ASS'Y. NO.	DATE

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
#		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK, NEW YORK	
ALUMINUM #		CASE, CASTING	
MATERIAL	WEIGHT PER PC.		
	356-T6		
TYPE & TEMPER		C.D.D. 4-9-53	
STRESS RELIEVED		DRAWN	ELEC. DES. APP.
HEAT TREAT. SPEC.		MADE 4-22-53	MECH. DES. APP.
SAND BLAST		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.			CS-106 B