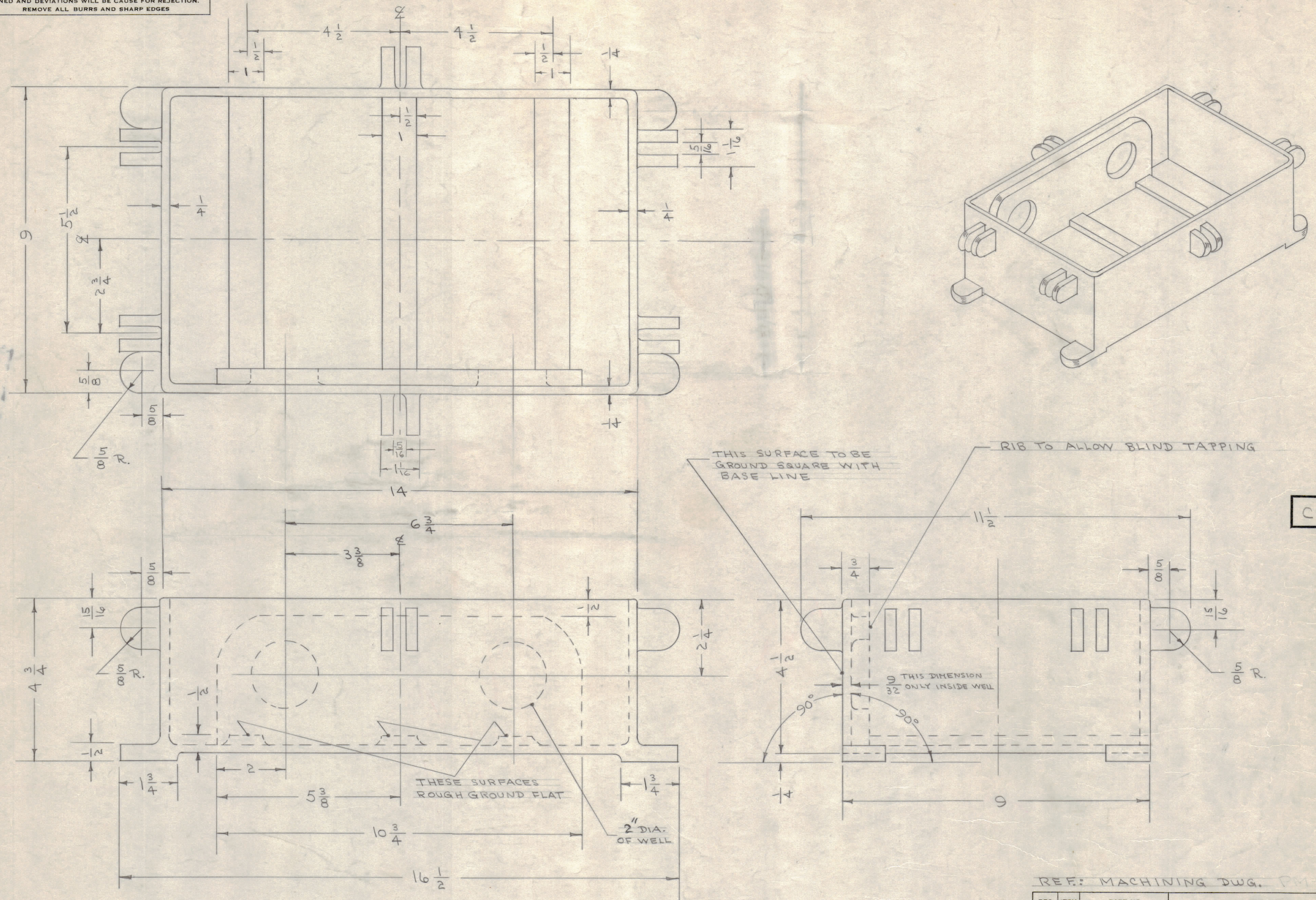


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



CS-103 A

NOTE
CASTING MUST BE FREE OF POROSITY AND SAND HOLES.
ALL SURFACES MUST BE SMOOTH.

REF: MACHINING DWG. PM-110

A	REDRAWN- NO CHANGE	4/1/53	CDD.	JAD	PJB	
ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: 1/2 SIZE				
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				

TRC-3500	230	A-526	8-29-55
BAC-2-S-1.5	157	A-188	9-16-53
BAC-2-S-20	108	A-107	7-11-52
MODEL	PROJECT NO.	ASS'Y. NO.	DATE

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
#		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK, NEW YORK	
ALUMINUM	#	CASE, CASTING	
MATERIAL	WEIGHT PER PC.		
	356-T6		
TYPE & TEMPER		CDD. 4-7-52	ARB
STRESS RELIEVED		DRAWN	ELEC. DES. APP. MECH. DES. APP.
HEAT TREAT. SPEC.		JAD 4/1/53	ARB
SAND BLAST		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.			CS-103 A