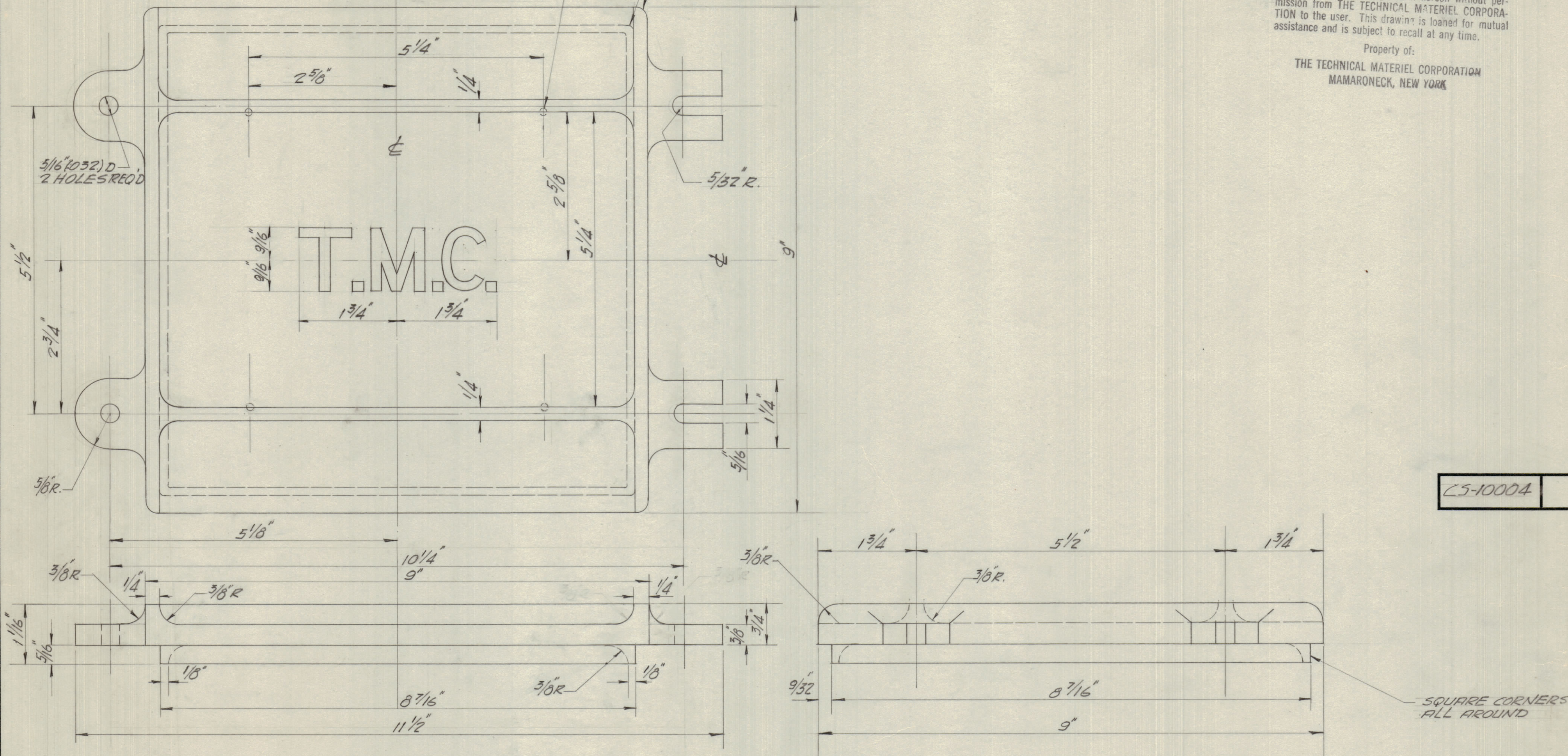


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

CORNER RADIUS TO CONFORM WITH CORNERS ON DWG. CS-10001. CASE CASTING & MACHINING

#47 (.078) DRILL  
3/16" DEEP ON  
INSIDE (4 HOLES REQ'D)



**NOTICE TO PERSONS RECEIVING THIS DRAWING**

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THE TECHNICAL MATERIEL CORPORATION  
MAMARONECK, NEW YORK

CS-10004

SQUARE CORNERS ALL AROUND

**NOTES**

CASTING MUST BE FREE OF POROSITY, AIR HOLES AND ALL SURFACES SMOOTH. SAND BLAST  
USE MIN DRAFT (.062 MAX. DRAFT)  
5-101 CAUSTIC DIP  
5-114 ZINC CHROMATE PRIMER  
5-115 SMOOTH GRAY ENAMEL

A	MACHINING ADDED	22-8-57	F.SZ.				
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: 3/4" = 1'-0"				
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

RAC			22-8-57
MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON			

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			<b>TMC (Canada) LIMITED</b> OTTAWA ONTARIO	
			COVER CASTING & MACHINING	
			ALUMINUM	
			356-T6	
			STRESS RELIEVED	
			SEE NOTE	
			REF. DWG. CS-10001	
			CS-10004	