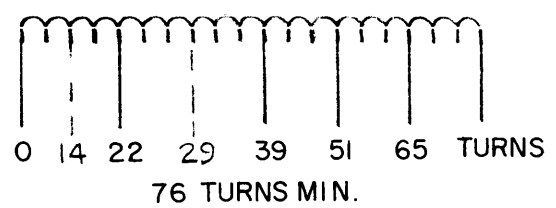


REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
20909	GE	BJ		A	REVISED & REDRAWN	10/25/72	BJ
21652	G.D.L.	BJ		B	NOTE ADDED	6-17-78	BJ



WINDING - CLOCKWISE TURNS CLOSE WOUND FABRICATION

1. ASSEMBLE ITEMS 1, 3, 4, 5, 6, & 9
2. WIND FULL LENGTH AND TAP AS SHOWN AT 14, 22, 29, 39, 51 AND 65 TURNS
3. STAKE ENDS WITH EPOXY & SOLDER TO LUGS
4. FABRICATE TAPS BY INSERTING LEADS APPROX. 2 3/4" LONG, STRIP ENDS, COVER WITH TEFLON & SOLDER TO LUGS.

NOTE :
FOR SPARE PARTS
INCLUDE TAPS 14 TURNS,
AND 29 TURNS.
DELETE TAPS AS SHOWN
FOR LATEST REVISED UNITS.

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
X	11	BS100	SOLDER TIN ALLOY	
X	10	GL125	CEMENT EPOXY	
2	9	NTH2520BNI4	NUT, HEX	
X	8	PX370-10-7	INS. SLVG. TEF.	
6	7	TE141-1	TERM LUG	
2	6	SM2520BNI.250	ROD THD.	
2	5	TE104-5	TERM LUG.	
2	4	FW25HBN	WASHER FLAT	
4	3	WA110-2	WASHER FIBER	
X	2	WI139-2	WIRE	
1	1	NS3W0440	INS. STANDOFF	

F.B. LIST OF MATERIAL			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL: <i>BJ</i> DATE: 12 JUL 71	
MECH. DES. BN		DATE: 12 JUL 71	
ELECT. DES. BN		DATE: 7-13-71	
CHECKED		DATE	
DRAWN: <i>GE</i>		DATE: 7-13-71	
SIZE: B	CODE IDENT. NO.: 82679	DWG NO.: CL472	ISSUE: B
SCALE:	SHEET OF		

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	TLAA-1K	AS160
APPLICATION		
	CODE	
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DECIMALS	FRACTIONS
.X ± .05	1/64
.XX ± .01	TOLS. ANGLES
.XXX ± .005	0° - 30'
MATERIAL	
FINISH	

