

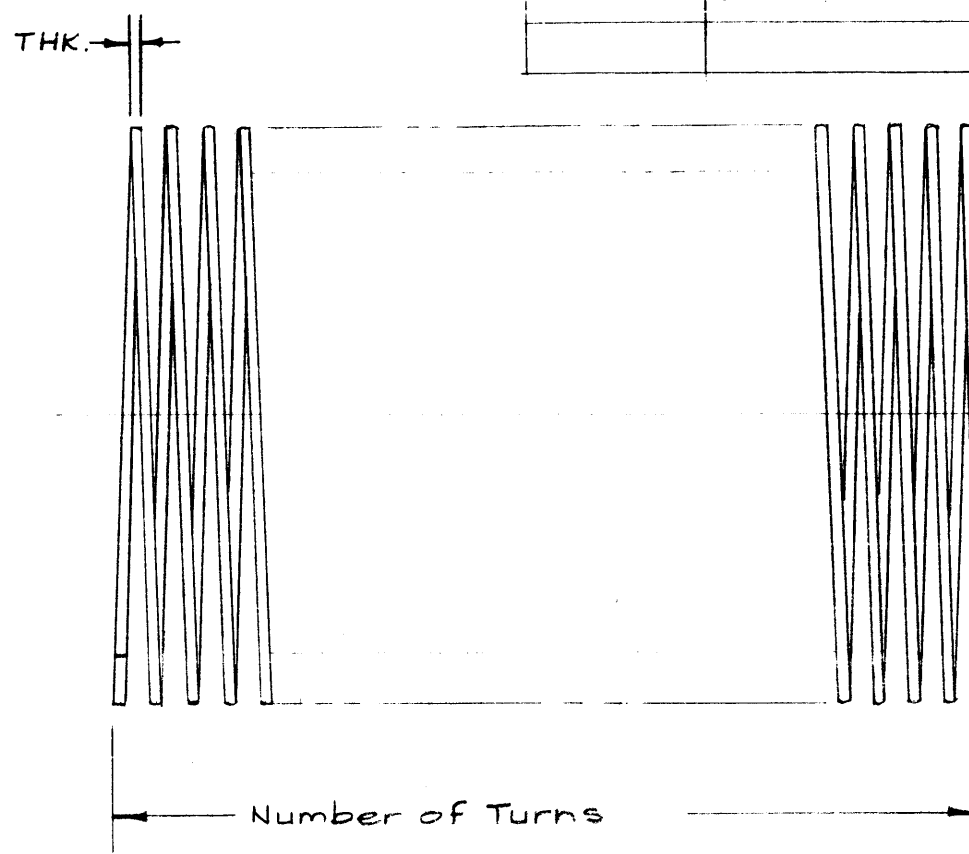
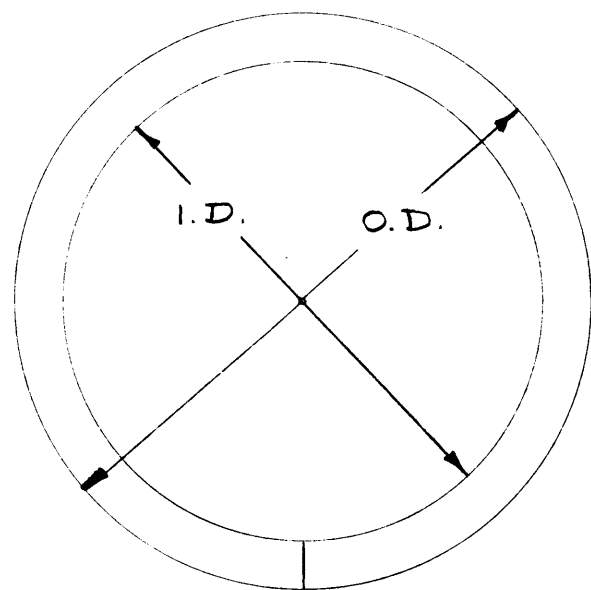
CL-133 F

STANDARD DRAWING

FINISH CHART

CODE	FINISH
R	NO Finish
S	Silver Plate S245 SILVER-KOTE IRIDIUM, S423

TMC NO.	O. D. (in.)	I. D. (in.)	THK.
CL-133-1	3	2-1/2	.056
CL-133-2	3	2-1/2	.125
CL-133-3	3	2-1/2	.054
CL-133-4	6 1/2	5-1/2	.091
CL-133-5	3 1/2	3	.054
CL-133-6	3-3/4	3	.072
CL-133-7			
CL-133-8			
CL-133-9			
CL-133-10			
CL-133-11			
CL-133-12			

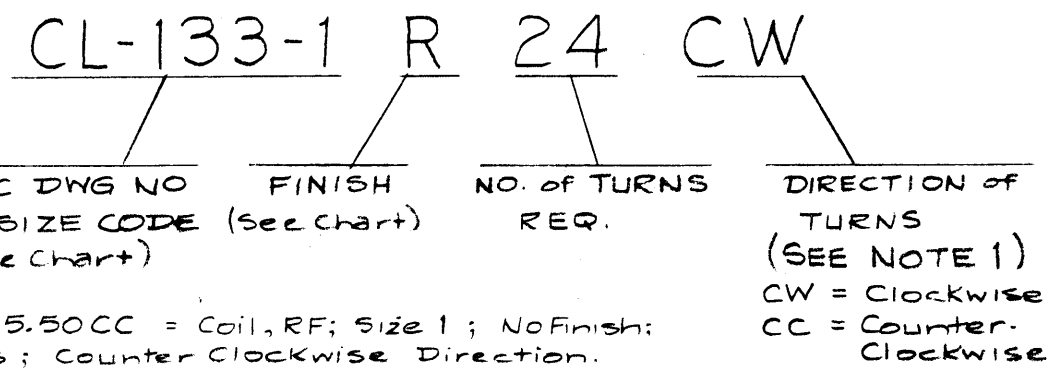


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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

Type Designation to be as follows:



Example - CL-133-1R 25.50CC = Coil, RF; Size 1; No Finish; 25 1/2 Turns; Counter Clockwise Direction.

NOTES:

- DETERMINING DIRECTION OF TURNS:
 - CLOCKWISE - A direction which, when viewed axially (from either end), winds in a clockwise and receding (away from viewer) direction.
 - COUNTER CLOCKWISE - A direction which, when viewed axially winds in a counterclockwise and receding direction.

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
F		ADDED -6	5/8/73	21070	CS		
E		CL133-4 WAS .125 THK (NO LONGER AVAILABLE)	6/20/72	20748	GE	EJ	EJ
D		ADD S401-L7	4/28/72	20649	GE	EJ	EJ
C		-5 ADDED	4/10/70	19809	CV		
B		S423 ADDED TO S245	8/9/65	14531	DVV		
A	1	CL-133-2, 3 AND 4 ADDED TO CHART	4-27-65	13951			

TOLERANCES	SCALE:
DEC. DIM. ±	MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES
FRAC. DIM. ±	
ANGULAR DIM. ±	

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
	S401-47			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		COIL, RF	
		COPPER	
		SOFT DRAWN	
		TYPE & TEMPER	
		HEAT TREAT. SPEC.	
		FINISH & SPEC. NO.	
		DRAWN	
		CHECKED	
		FINAL APPROVAL	
		ELEC. DES. APP.	
		MECH. DES. APP.	