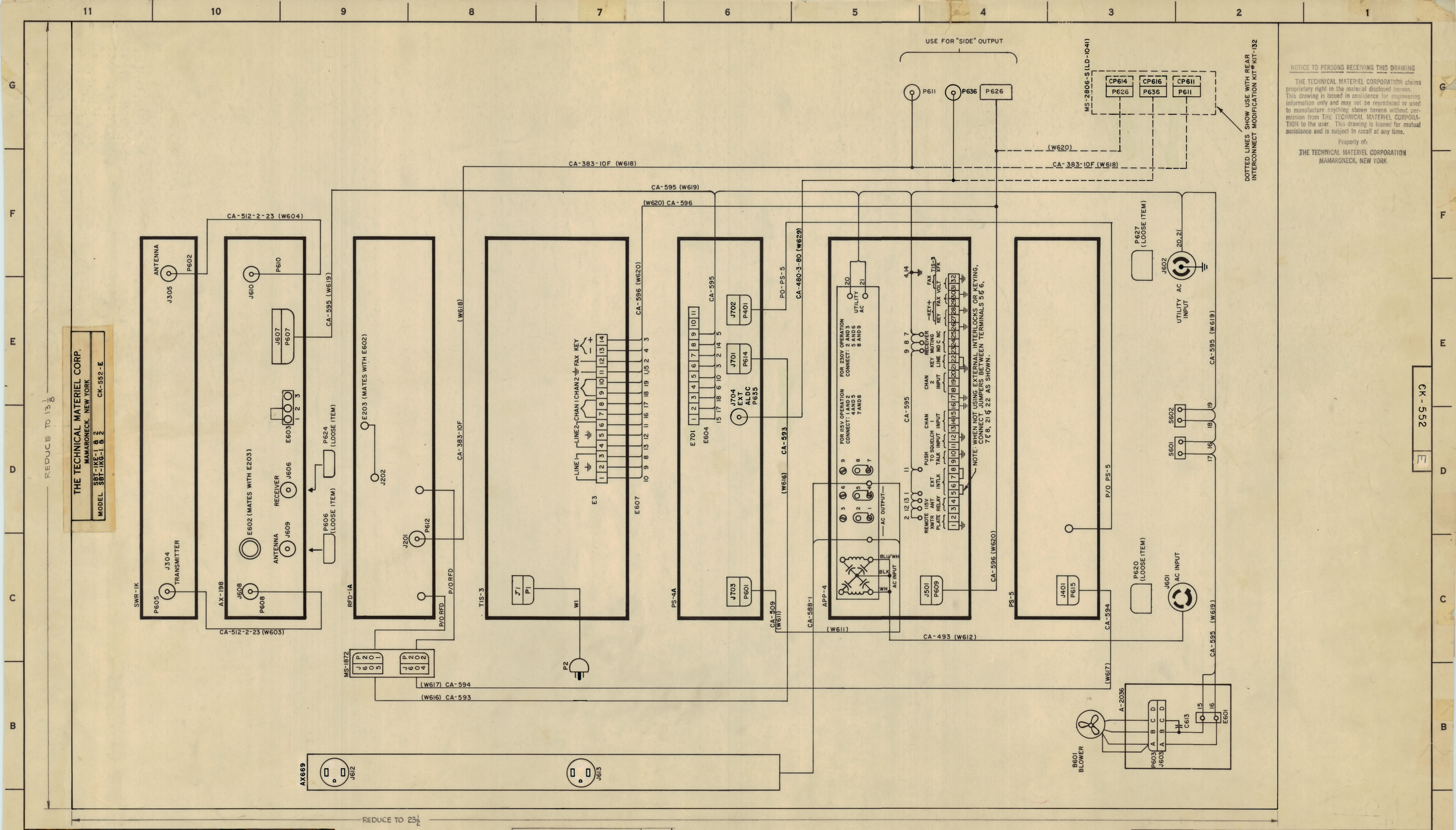

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Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK
MODEL SBT-IKE-1 & 2 / SBT-IKG-1 & 2 — CK-552-E

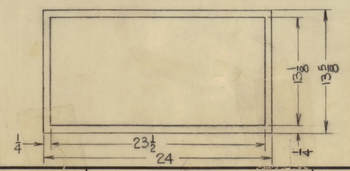
CK-552 E

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
E		AX 669 WAS 245, J612, 613, 602 WERE 2/C	5-17-67	18216	L.A.K.	[signature]	F.B.
D	D10	JUMPER ON E605 BET. 2 & 3 DELETED, JUMPER ON E603 BET. 1 & 2 ADD.	10-13-64	12638	[signature]	[signature]	[signature]
C	DE11	TMC TITLE BLOCK ADDED	6-18-63	9071	[signature]	[signature]	[signature]
B	G3	MS-2806-S (LD-1041) WAS MS-2806	6-24-62	7465	[signature]	[signature]	[signature]
A	C8,9	P201 WAS P505, P202 WAS P504 (ON MS-1872)	8-23-62	7135	[signature]	[signature]	[signature]

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE A

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS & SHARP EDGES



LAMINATING DETAIL
MAT'L: VINYL PLASTIC .015

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
1	SBT-IKE-2			
1	SBT-IKG-2			
1	SBT-IKG-1			
1	SBT-IKE-1			1-5-62

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
SEE LAMINATING DETAIL			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			WIRING DIAGRAM	
SEE LAMINATING DETAIL			SBT-IKE-1 & G-1 (XMTR RACK)	
MATERIAL			DRAWN G.D.L. / CHECKED RUZZO / FINAL APPROVAL [signature]	
TYPE & TEMPER	HEAT TREAT. SPEC.		ELEC. DES. APP. RK / MECH. DES. APP. / SHEET CK-552 OF E	
FINISH & SPEC. NO.				

TMC FORM NO. 111

DEFIANCE NO. 1020

73 1/2