

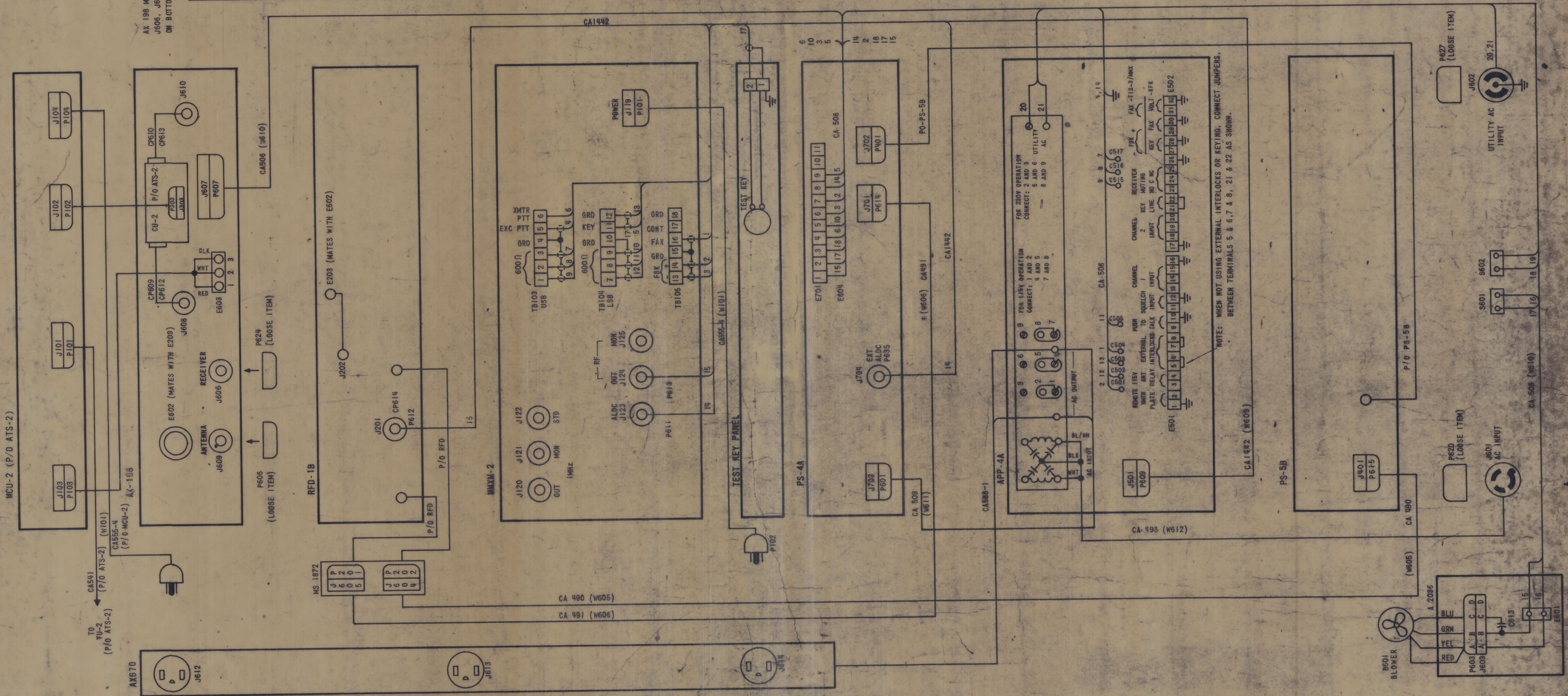
REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.O	DRAFT	CHKD APPD
X		EXP. RELEASE	6/24/68		HC	
XI		REVISED AND UPDATED	6/28/68		C.V.	
0		ORIG. RELEASE FOR PROD.	6/28/68		EG	
A		UNIT IDENTIFICATION AND WIRING REVISED	9/18/68	19048	C.V.	
B		UPDATED & REVISED	10/5/68	19010	HC	

AX 198 MOUNTED ON REAR OF CABINET
 J606, J607, J609 AND E603 ARE MOUNTED
 ON BOTTOM OF AX 198

ITEM	FROM	TO
1	P607, PIN J	APP-4, C501
2	E701, TERM 4	APP-4, C501
3	P607, PIN H	E701, TERM 6
4		APP-4, GRD
5	F	E701, TERM 9
6	E	APP-4, C517
7	D	APP-4, C516
8	C	APP-4, C515
9	B	APP-4, C515
10	A	E701, TERM 5
11	K	APP-4, C505
12	H	C502
13	PIN A	APP-4, C503
14	E701, TERM 8	E601
15	E701, TERM 1	E601
16	S601	E701, TERM 2
17	S601	E701, TERM 3
18	S602	P607, PIN L
19	J602	APP-4 (UTILITY)
20	J602	APP-4 (UTILITY)
21	J602	APP-4 (UTILITY)
38	P607, PIN M	E701, TERM 1
39	P607, PIN M	E701, TERM 2

ITEMS	FROM	TO
1	P609 PIN B	TB105 TERM 16
2		TB105
3	F	TB105
4	C	TB105
5	G	TB105
6	H	TB105
7	J	TB105
8	K	TB105
9	L	TB105
10	M	TB105
11	N	TB105
12	P	TB105
13	R	TB104 TERM 7
14	PIN X	TB104
15	PIN X	TB104
16	PIN X	TB104
17	PIN X	TB104
18	PIN X	TB104
19	PIN X	TB104
20	PIN X	TB104
21	PIN X	TB104
22	PIN X	TB104
23	PIN X	TB104
24	PIN X	TB104
25	PIN X	TB104
26	PIN X	TB104
27	PIN X	TB104
28	PIN X	TB104
29	PIN X	TB104
30	PIN X	TB104
31	PIN X	TB104
32	PIN X	TB104
33	PIN X	TB104
34	PIN X	TB104
35	PIN X	TB104
36	PIN X	TB104
37	PIN X	TB104
38	PIN X	TB104
39	PIN X	TB104

CAV91 CONNECTIONS ARE
 DIRECTLY PIN TO PIN.



NOTE: WHEN NOT USING EXTERNAL INTERLOCKS OR KEYING, CONNECT JUMPERS,
 BETWEEN TERMINALS 5 & 6, 7 & 8, 21 & 22 AS SHOWN.

A

B

C

D

QTY / UNIT	MODEL USED ON	ASS'Y NO.
	SBTM-1KJC	
APPLICATION		
CODE		

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 AND INCLUDE CHEMICALLY APPLIED
 OR PLATED FINISHES

TOLERANCES ON
 DECIMALS FRACTIONS
 .XX ± .05 ± 1/64
 .XXX ± .005 ± 1/32

ANGLES
 16° ± 30'

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
F. SUBETTI LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
DIAGRAM, WIRING				
SIZE CODE IDENT NO. DWG NO.				ISSUE
D 82679 CK1532				B
SCALE				SHEET OF

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