

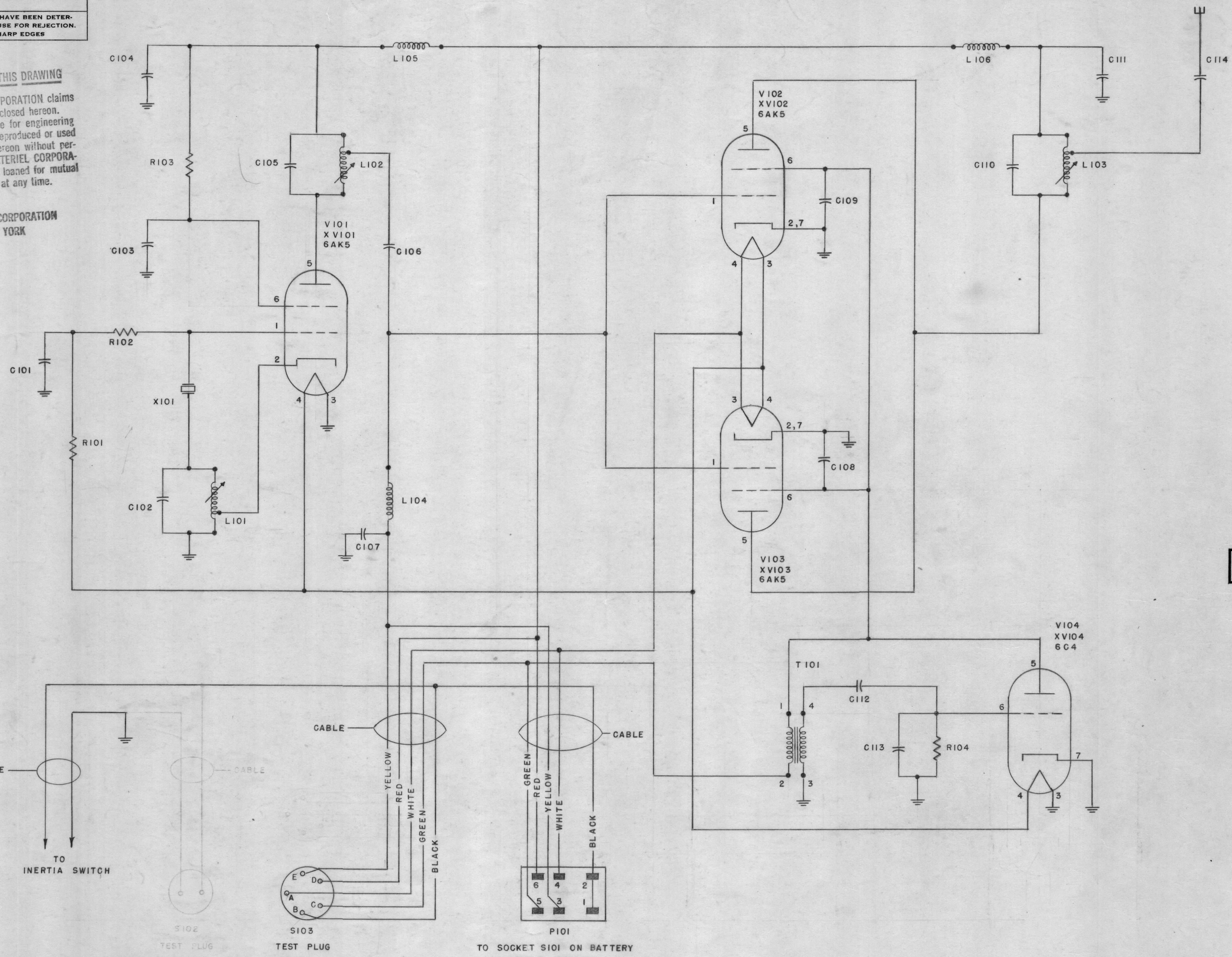
IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

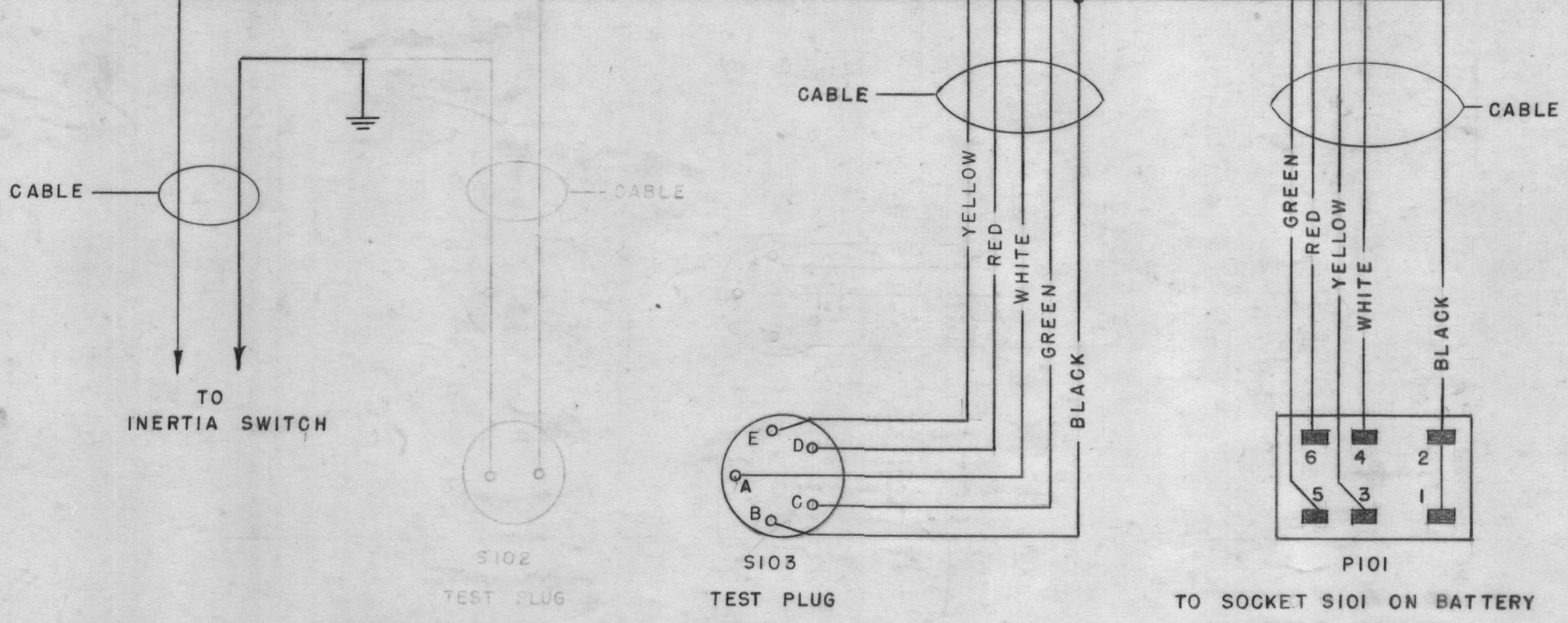
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THE TECHNICAL MATERIEL CORPORATION  
MAMARONECK, NEW YORK



CK-139 A



NO LOAD BATTERY VOLTAGE AT TEST PLUG

PINS	VOLTAGE
BD	+ 473
BC	+ 387
BA	+ 14.8
BE	- 18.85

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	3	S-102 TEST PLUG DELETED	12/1/54	1			A.J.J.
	2	VOLT. CHART ADDED					
	1	SUPERSEDES CPI-2					

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
CPI-3	320		1-13-52

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
SCHEMATIC DIAGRAM CPI-3			
TYPE & TEMPER	1-14-53	A.J.J.	
HEAT TREAT. SPEC.	CHECKED	A.J.J.	FINAL APPROVAL
FINISH & SPEC. NO.	SUPERSEDES CPI-2		CK-139 A