

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

CK-130

USED ON

MODEL	PROJECT NO.	ASSY. NO.	DATE
XFL-2	155		12-18-52

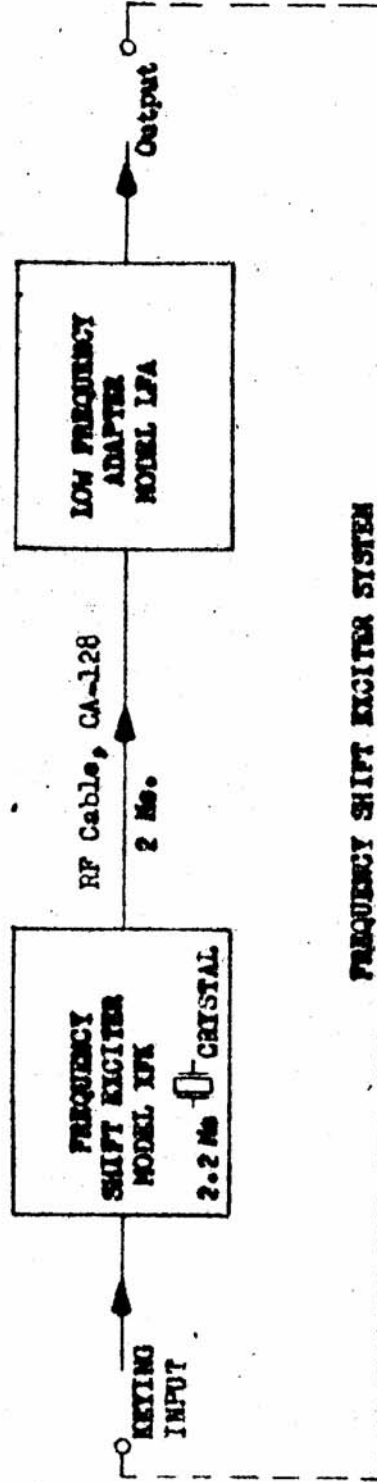


FIGURE 1
FREQUENCY SHIFT EXCITER SYSTEM
MODEL XFL-2

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FREQUENCY SHIFT EXCITER SYSTEM
MODEL XFL-2

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE	FREQUENCY SHIFT EXCITER SYSTEM, MODEL XFL-2	
	MATERIAL	WEIGHT PER PC.	
	TYPE & TEMPER		
	HEAT TREAT. SPEC.		
	FINISH & SPEC. NO.		
ISSUE ITEM	CHANGED FROM	DATE	CN. NO. DRAFTS CHECKER/ENG APP.
TOLERANCES			
DEC. DIM. ±			
FRAC. DIM. ±			
ANGULAR DIM. ±			
ALL OTHERS			
		SCALE	
		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.	
		DRAWN	ELEC. DES. APP.
		3/28/69	
		CHECKED	FINAL APPROVAL
			CK-130