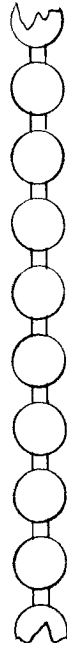


STANDARD DRAWING

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

T.M.C. NO.	CAT. NO.	BEAD DIA.	APPROX. BEADS PER FOOT	APPROX. TEN-SILE STRENGTH IN POUNDS	NO. FEET IN STD. REEL
CJ-100-1	3	3/32"	102	18	1,000
-2	6	1/8"	72	30	1,000
-3	10	3/16"	50	45	500
-4	10-S	3/16"	60	45	500
-5	13	1/4"	37	90	250
-6	13-S	1/4"	44	70	250
-7	20	3/8"	24	185	100
-8	20-S	3/8"	28	185	100



REF:- BEAD CHAIN MFG. CO.

CJ-100		USED ON	
MODEL	PROJECT NO.	ASSY. NO.	DATE
THE TECHNICAL MATERIEL CORP.		MAMARONECK. NEW YORK	
BRASS		BEAD CHAIN	
REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
STOCK SIZE		THE TECHNICAL MATERIEL CORP.	
MATERIAL	WEIGHT PER PC.	MAMARONECK. NEW YORK	
TYPE & TEMPER	CHECKED	DRAWN	
HEAT TREAT. SPEC.	MECH. DES. APP.	ELEC. DES. APP.	
FINISH & SPEC. NO.	FINAL APPROVAL	MECH. DES. APP.	

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.
#	REDRAWN - NO CHANGE	1/15/54	#	JAD	
TOLERANCES					
SCALE					
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

STANDARD DRAWING

REQ. PER UNIT	MODEL	USED ON
	TLI	ASSY. NO. 1436
		DATE 6-26-57

CJ-101

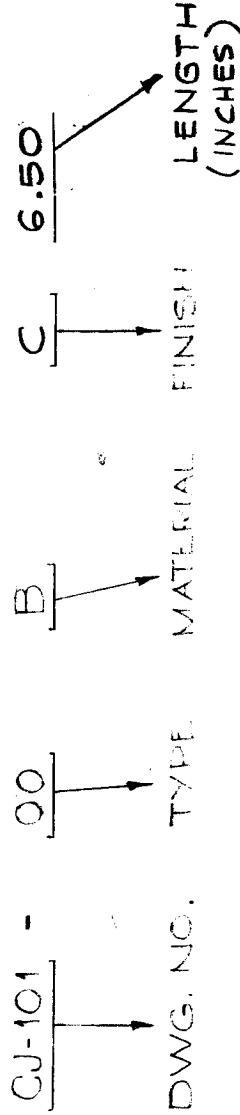
TYPE	00	0	1	2
GAUGE MATERIAL	.018	.023	.028	.028

LETTER	MATERIAL
B	BRASS
S	STEEL

LETTER	FINISH
G	TMC GRAY
C	CADMIUM PLATE .0005
N	NO FINISH



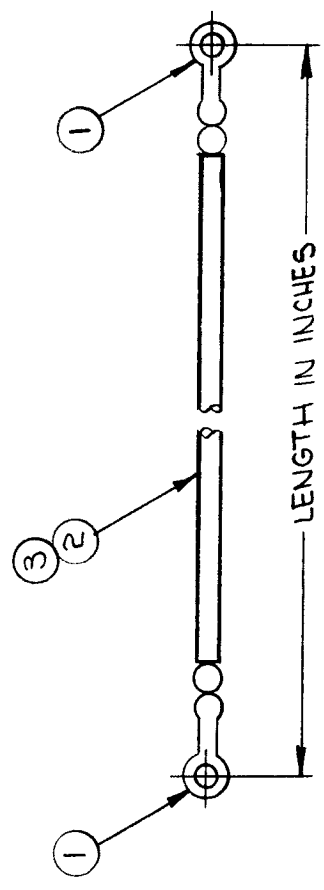
NOMENCLATURE SHALL BE IN THE FOLLOWING FORM:



REF: HANSEN & YORKE CO. (Pg. 115)

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
	STOCK SIZE	CHAIN, SAFETY	
ISSUE ITEM	CHANGED FROM	DATE	CH. NO.
TOLERANCES			
SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES			
DEC. DIM. ±			
FRAC. DIM. ±			
ANGULAR DIM. ±			
	MATERIAL	S. CITO	
	TYPE & TEMPER	6-26-57	
	HEAT TREAT. SPEC.	DRAWN	
	FINISH & SPEC. NO.	CHECKED	
			FINAL APPROVAL
			CJ-101

REQ. PER UNIT	MODEL	USED ON ASS'Y. NO.	DATE
	RAK-43		7-15-64
CJ104			Ø



NOTE:
 ITEM 3 TO BE 5/8" SHORTER
 THAN REQUIRED LENGTH OF
 ITEM 2 AND HEAT SHRUNK.

CJ104 - 2.00
 TMC PART NO. LENGTH

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
X 3	PX830-10-1	SLEEVING, INSULATION SHRINK	
X 2	CJ100-3	CHAIN, BEAD	
2 1	MS105-3S	COUPLING, CHAIN	
		STURMER	
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		CHAIN ASSY, BEAD	
		STOCK SIZE	
		MATERIAL	
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