

STANDARD DRAWING

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

CJ-100

USED ON

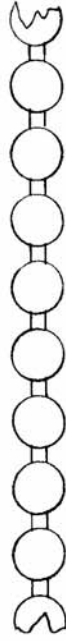
DATE

ASSY. NO.

PROJECT NO.

MODEL

T.M.C. NO.	CAT. NO.	BEAD DIA.	APPROX. BEADS PER FOOT	APPROX. TENSILE STRENGTH IN POUNDS	NO. FEET IN STD. REEL
CJ-100-1	3	3/32"	102	18	1,000
-2	6	1/8"	72	30	1,000
-3	10	3/16"	50	45	500
-4	10-S	3/16"	60	45	500
-5	13	1/4"	37	90	250
-6	13-S	1/4"	44	70	250
-7	20	3/8"	24	185	100
-8	20-S	3/8"	28	185	100



REF:- BEAD CHAIN MFG. CO.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
#	#	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
BRASS	#	BEAD CHAIN	
MATERIAL	WEIGHT PER PC.		
#	#		
TYPE & TEMPER	ELEC. DES. APP.	MECH. DES. APP.	
#			
HEAT TREAT. SPEC.	FINAL APPROVAL		
NICKEL PLATE	CJ-100		
FINISH & SPEC. NO.			

#	REDRAWN - NO CHANGE	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.
ISSUE ITEM	CHANGED FROM	1/15/54	#	JABO	
TOLERANCES					
SCALE					
DEC. DIM. ±					
FRAC. DIM. ±					
ANGULAR DIM. ±					
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					