

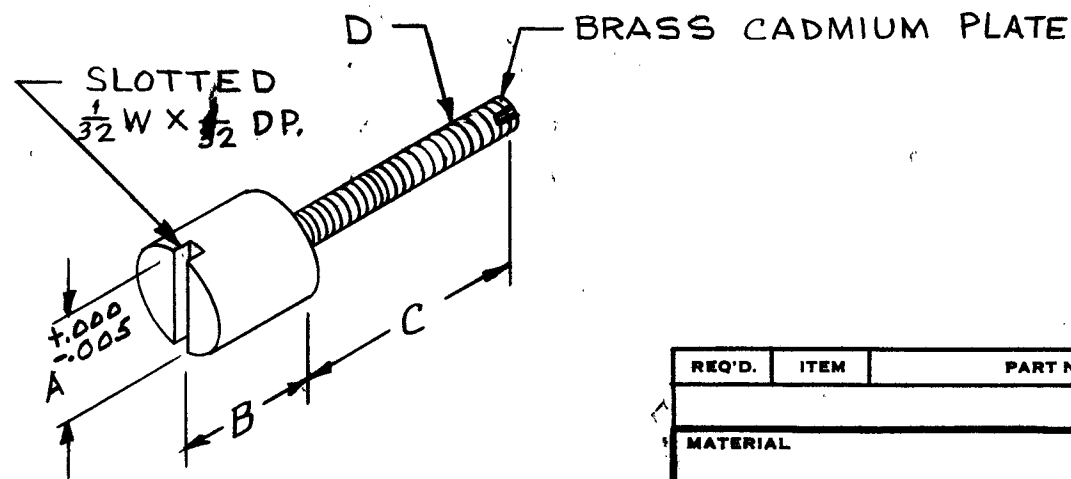
TMC No.	CAT No.	A CORE DIA.	B CORE LENGTH	C SCREW LENGTH	CORE MAT.	CORE COLOR	FREQ RANGE	D SCREW SIZE
CI-109-1		.309	5/16	1 1/8	IRN 2	YEL	.2-1.5 MC	6-32
" -2		.309	5/16	1 1/8	E	RED	1-20 MC	6-32
" -3		.309	5/16	1 1/8	SF	WHITE	20-40 MC	6-32
" -4		.309	3/8	1 1/4	IRN 9	WHITE	30-100 MC	6-32
" -5		.309	5/8	3/4 *	SF	GREEN	20-40 MC	6-32
" -6		.370	1/2 *	1	IRN 3	YELLOW	.02-1 MC	6-32
" -7		.309	5/16	1	E	RED	1-20 MC	6-32
" -8		.370	1/2	1	E	RED	1-20 MC	6-32
" -9		.309	5/16	3/4	E	RED	1-20 MC	6-32
" -10		.309	5/16	1 1/8	TH	BLUE	4.5-20 MC	6-32
" -11		.309	5/16	7/8	IRN 2	YELLOW	.2-1.5 MC	6-32
" -12		.370	1/2	3/4	E	RED	1-20 MC	6-32
" -13		.370	1/2	1 1/2	E	RED	1-20 MC	6-32
" -14		.309	3/8	3/4	IRN 9	WHITE	30-100 MC	6-32
" -15		.309	3/8	1	IRN 9	WHITE	"	6-32
" -16		.309	5/16	1 1/8	IRN 2	YELLOW	.2-1.5 MC	6-32
" -17		.370	1/2	2 1/2	E	RED	1-20 MC	6-32
" -18		.309	5/16	3/4	IRN 2	YELLOW	.2-1.5 MC	6-32
" -19		.370	1/2	1 1/4	E	RED	1-20 MC	6-32
" -20		.370	1/2	1 1/4	IRN 3	YELLOW	.02-1 MC	6-32
" -21	CTC 500	.368	1/2	1 1/2	IRN 2	YELLOW	0.2-1.5 MC	6-32

CI-109

CI-109-1 OBSOLETE (USE CI-109-16)

CONCENTRICITY - NOT TO EXCEED 0.020 AT ANY POINT NOR 0.009 AT JUNCTION OF INSERT AND CORE.

NOTE: ALL CORES MUST BE COLOR CODED.



REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH		TITLE CORE, TUNING		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN C.D.D.	DATE 12-27-54	FINAL APPROVAL G.T.O.
		CHECKED J.A.D.	DATE 12-28-54	DATE 12-29-54
		ELECT. DES. W.D.C.	DATE 12-28-54	CI-109
		MECH. DES.	DATE	N
				REV. LTR.

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
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NOTES