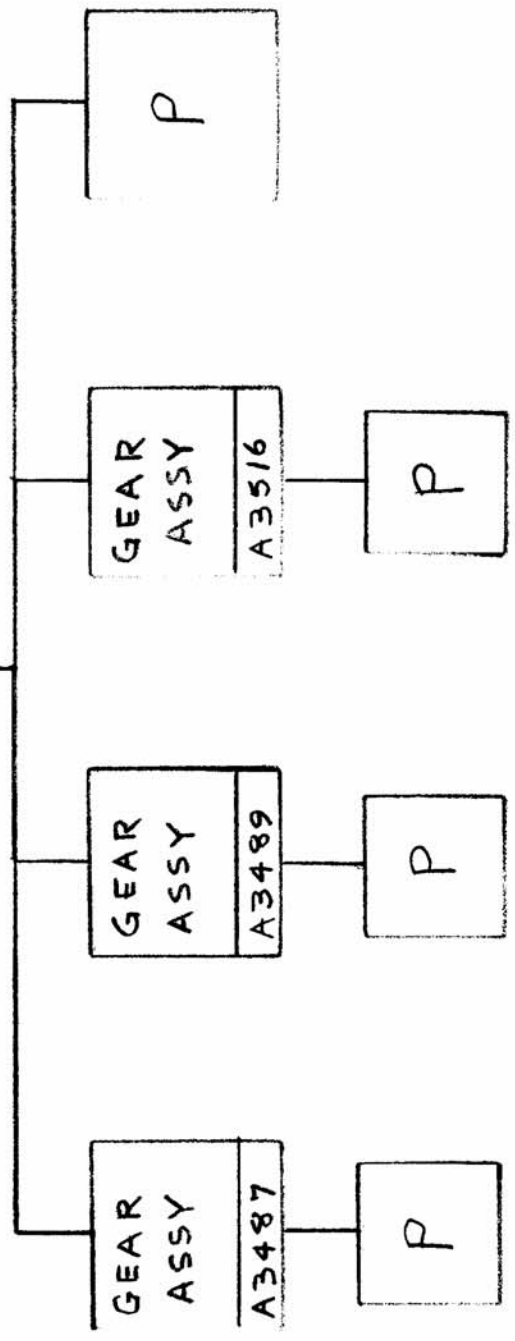
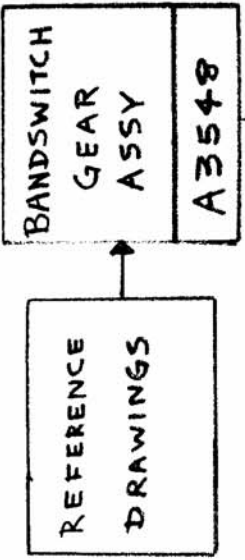


REQ. PER UNIT	1	MODEL	HFR-2	ASBY. NO.	AX513-1	DATE	8-18-64
USED ON	CH 378						
	0						



REQ. ITEM		PART NO.		DESCRIPTION	KRUY	SYMBOL	
				STOCK SIZE	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK		
				MATERIAL	CHART, UNIT BREAKDOWN		
				TYPE & TEMPER	J. SABATINO 8-18-64		
				HEAT TREAT. SPEC.	8/18		
				FINISH & SPEC. NO.	T.P.K.		
				CHECKER			
				ENG. APP.			
				DATE			
				SCALE			
				CODE			
0	ORIG. RELEASE FOR PROD.	8-18-64					
SYM	DESCRIPTION						
	UNLESS OTHERWISE SPECIFIED						
	DIMENSIONS ARE IN INCHES AND INCLUDE						
	CHEMICALLY APPLIED OR PLATED FINISHES						
	DECIMALS						
	.X ± .05						
	.XX ± .01						
	.XXX ± .005						
	TOLERANCES						
	FRACTIONS						
	± 1/64						
	ANGLES						
	± 0° 30'						
	FINAL APPROVAL						
	ELEC. DES. APP.						
	MECH. DES. APP.						
	CH 378						
	0						