

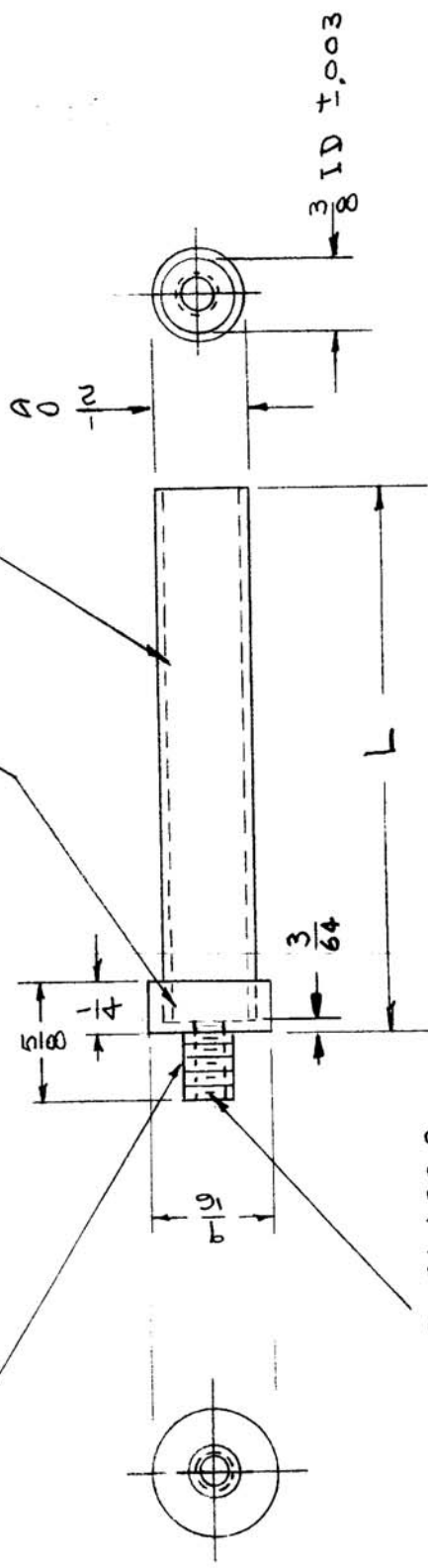
STANDARD DRAWING

CF-119 B

REQ. PER UNIT	MODEL	USED NON
		ASSY. NO.
		DATE

MATERIAL: BRASS
FINISH: CADMIUM PLATED .0003
PHEENOLIC TUBING NATURAL
XXXXP LAMINATE

1/4-28 OUTSIDE THREAD
CLASS 2



G-32 INSIDE THREAD, CLASS 2
TAP THRU

G-32 TAPPED HOLE MUST BE
CONCENTRIC WITH 3/8 I.D.
WITHIN I.006

TYPE DESIGNATION TO BE IN FOLLOWING FORM
CF-119-L

TMC NO. LENGTH IN INCHES

EXAMPLE:
CF-119-2.812 = 2 13/16 LONG
CF-119-4.062 = 4 1/16 "

REQ. ITEM	DESCRIPTION	PART NO.	SYMBOL
B 1	1/2 OD x 3/8 ID STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
A 1	PHEENOLIC MATERIAL		COIL FORM
ISSUE ITEM	XXXXP LAMINATE		1/2 OD
CHANGED FROM			
DATE	1-12-65		
CH. NO.	13272		
DRAFTS	RU		
CHECKER	RU		
ENG. APP.			
TOLERANCES			
SCALE:			
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES			
DEC. DIM. ±			
FRAC. DIM. ±			
ANGULAR DIM. ±			
DRAWN	JAG VSK	CHECKED	FINAL APPROVAL
ELEC. DES. APP.	WPK	MECH. DES. APP.	CF-119 B