IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

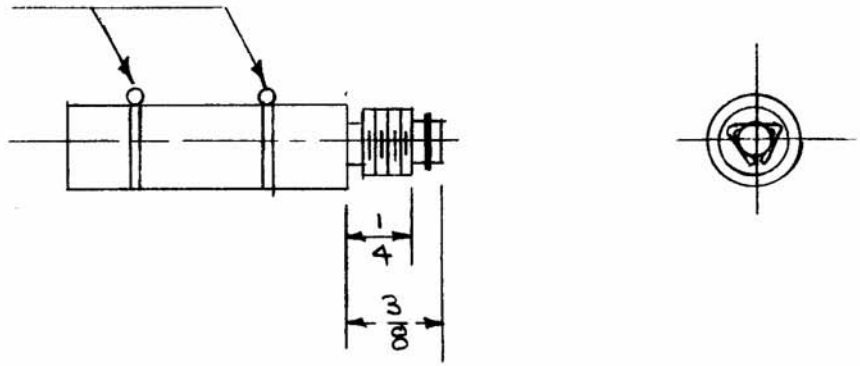
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

CF-111

USED ON			
MODEL	PROJECT NO.	ASS'Y. NO.	DATE
DVM			6-25-53

TMC NO	SLUG NO.
CF-111-1	20063 A
CF-111-2	20063 B
CF-111-3	20063 C

RING TRIMMERS



NOTES:

To Be Supplied Less Brass Lead On Slug Insert.
To Be supplied with Phenolic (Grade XXXP) Body.

REF: Cambridge Thermionic Corp. LS3-LPS

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

STOCK SIZE

FORM, COIL

MATERIAL | WEIGHT PER PC.

SLUG TUNED

TYPE & TEMPER

JAQ 6/25/53 | DRAWN | ELEC. DES. APP. | MECH. DES. APP.

C.D.D. | CHECKED | FINAL APPROVAL

HEAT TREAT. SPEC.

CF-111

FINISH & SPEC. NO.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

ALL OTHERS: DEC. DIM. ±, FRAC. DIM. ±, ANGULAR DIM. ±

SCALE

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM — 108