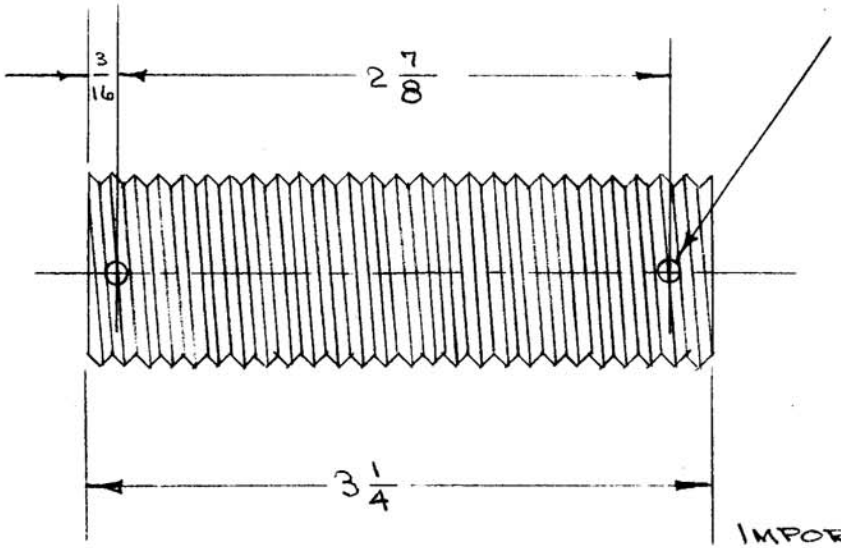
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

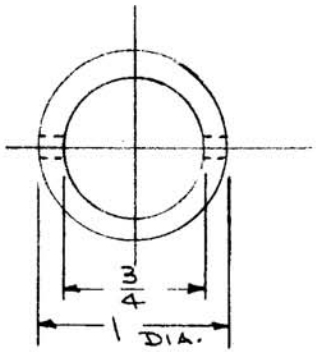
CF-109 B

QTY PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	VOX	101	A-243	12-28-51
1	PMO-1	285	A-243	8/17/54
1	PMO-2	285	A-243	10/28/54

NOTE: 24 RIGHT HAND THREADS PER INCH. 90° GROOVE



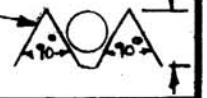
6-32 CLEARANCE HOLES
4 HOLES REQ'D.



1.0

IMPORTANT TOLERANCES:

90° V HELD ON TOP OF EACH GROOVE
MINIMUM DEPTH BELOW GROOVE TOP .017.
FORM SHELL TO BE CYLINDRICAL.



ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	2	TOL. NOTE ADDED	11/10/54	2	AW	CWD	AJJ
A	1	TOL. SPECIFIED	10/28/54	1	AW	CWD	WDE

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

SCALE —#—

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1" D. ROUND			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE				
CERAMIC	—#—		COIL FORM,	
MATERIAL	WEIGHT PER PC.		CERAMIC	
—#—			C.D.D. 1-13-53	AJJ
TYPE & TEMPER			DRAWN	ELEC. DES. APP. / MECH. DES. APP.
—#—			1-16-53	AJJ WDE
HEAT TREAT. SPEC.			CHECKED	FINAL APPROVAL
—#—			SUPERCEDES AMS 265	CF-109 B
FINISH & SPEC. NO.				

FORM — 1 8